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Experimental research on wall-slab connections

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Task **Experimental research on wall-slab connections**

1 BACKGROUND

When multi-storey concrete buildings are made of bearing wall elements and prestressed hollow core slabs, the ends of the slab elements, together with the jointing concrete or mortar, transfer the loads from the upper wall element to the lower one. Simultaneously, the slab ends are subjected to a negative bending moment until they crack. To avoid unfavourable cracking modes of the slab end, different types of joint have been proposed [1] and used in different countries. Fig. 1 illustrates two alternatives with hypothetical cracking patterns.

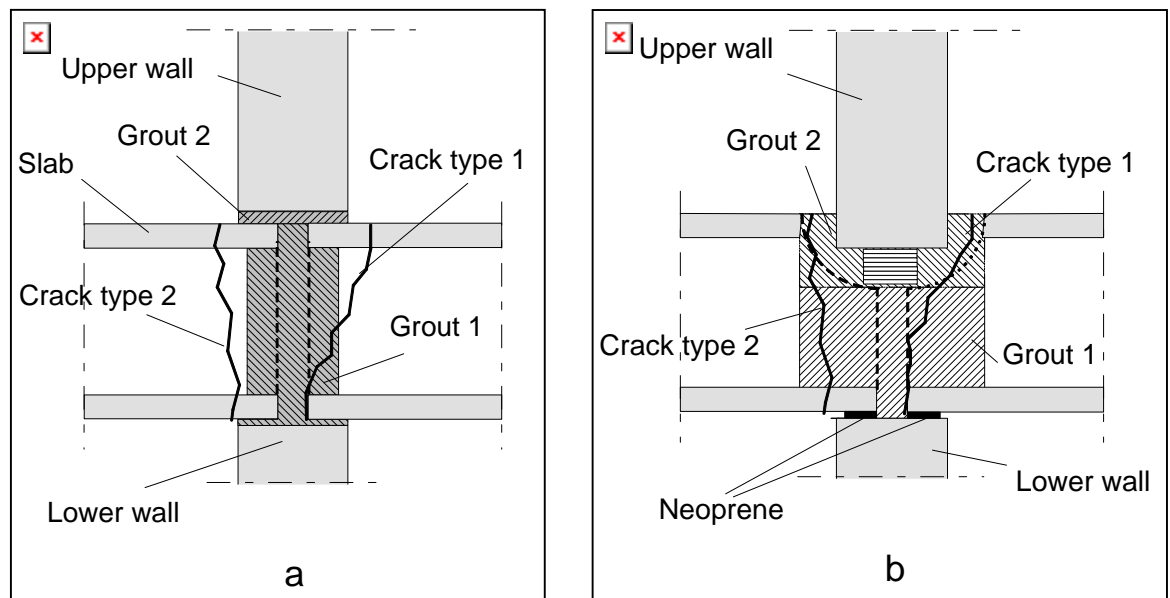


Fig. 1. Different joints with possible favourable (type 1) and unfavourable (type 2) cracking modes. a) Finnish BES joint. b) Joint with notched slab ends.

Crack type 1 represents a favourable mode with a slight or no effect on the load-bearing resistance of the slab. Crack type 2 can be considered unfavourable because it results in a reduction in the shear resistance of the slab end.

In 1978, several load tests on BES-joints similar to that in Fig. 1.a were carried out by VTT in Finland [2] in order to measure the vertical resistance of the joint between prefabricated concrete walls and hollow core slabs. The test layout is shown in Fig. 2. The weakness of these tests is obvious. The loads P_2 on the cantilevered slabs had to be small in order to prevent a premature collapse of the slabs. Despite the small value of P_2 , the slabs collapsed in numerous tests far before the vertical loads P_1 had achieved their ultimate value. The scatter of the results was great. It is likely that the results obtained using this test setup considerably underestimated the real vertical resistance of the joint.

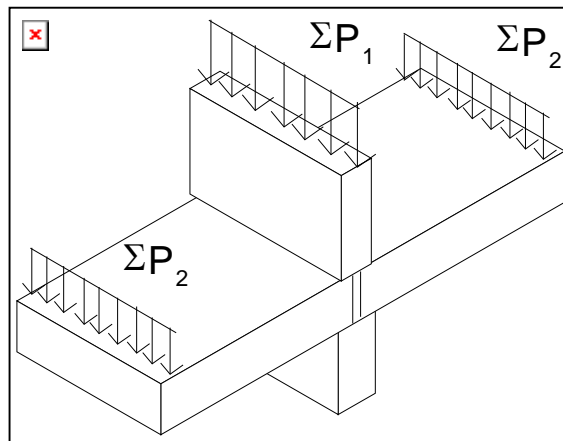


Fig. 2. Layout in tests of VTT in 1978.

There is a demand for higher buildings, longer spans, thicker floors and thicker walls. For these reasons, full employment of the vertical resistance of the joint has become actual. New tests, simulating the real behaviour of the joint more accurately than the old ones, have been considered necessary.

2 TEST ARRANGEMENTS

2.1 General

A new test layout shown in Fig. 3 was planned and three tests were carried out. One test (BES1) simulated a BES joint, two tests (N1 and N2) a joint with notched slab ends. Table 3 gives additional data about the tests.

The slabs were 10 m in length. The loads on the slabs were located at a distance of 3 m from the joint in order to create a rotation at the slab end and to simulate a realistic cracking at the joint. The maximum value of the load was determined to give a bending moment equal to 80 % of the flexural

resistance of the slab but not higher. It was evaluated that the corresponding maximum shear force of the slab, equal to 108 kN, was too small to cause a shear failure, but high enough to simulate the typical shear force in residential buildings at the ultimate limit state.

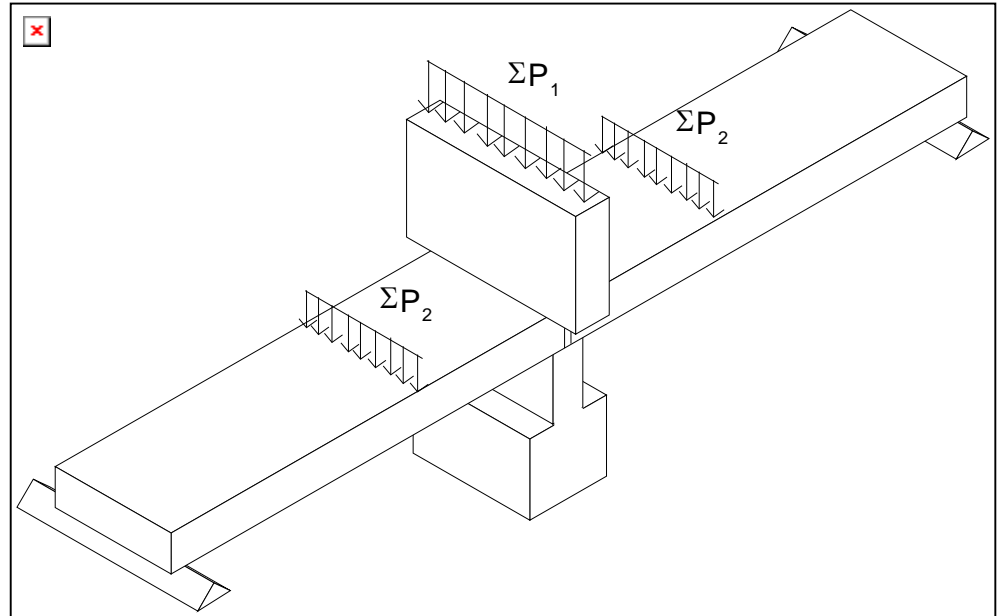


Fig. 3. General view on test layout.

Table 1. Basic data about tests. For numbering of slabs and their ends, see App. 1.

| Test | Slab ends | Slab /slab end in joint | | Jointed | Tested |
|------|-----------|-------------------------|-----------|-----------|--------|
| | | East side | West side | | |
| BES1 | Vertical | 5 / 1 | 6 / 2 | 23-24 Oct | 5 Nov |
| N1 | Notched | 2 / 2 | 1 / 1 | 23-24 Oct | 9 Nov |
| N2 | Notched | 3 / 2 | 4 / 1 | 14-15 Nov | 26 Nov |

The notches in slabs 1 – 4 were made before hardening of the concrete using a special screw. For the notches see App. 1, Fig. 1.b and App. 7, Fig. 2.

2.2 Test specimens

The test specimens were made of slab elements and wall elements made by Parma Betonila Oy and Specifinn Oy, respectively.

The slab elements with four hollow cores were 320 mm in depth and provided with 9 12.5 mm strands ($A_p = 93 \text{ mm}^2$). They were cast on 19th of September and delivered to VTT on 28th of September 2001. The nominal and measured cross-sectional data of the slabs are given in App. 1.

The wall elements were cast on week 39 and delivered to VTT on 4th of October 2001. They are depicted in Figs 4 – 7. The upper wall elements were

identical in all three tests. The geometry of the lower wall element was the same in all tests but the reinforcement in tests N1 and N2 was different from that in test BES1.

The design of the test specimens is given in Figs 4 – 9. The specimens are illustrated in Appendices 6 and 7 in Figs 1 – 5 and 1 – 4, respectively.

In all figures of this report, symbol TXY refers to a reinforcing bar with diameter XY and made of reinforcing steel A500HW. All measures are given in millimetres.

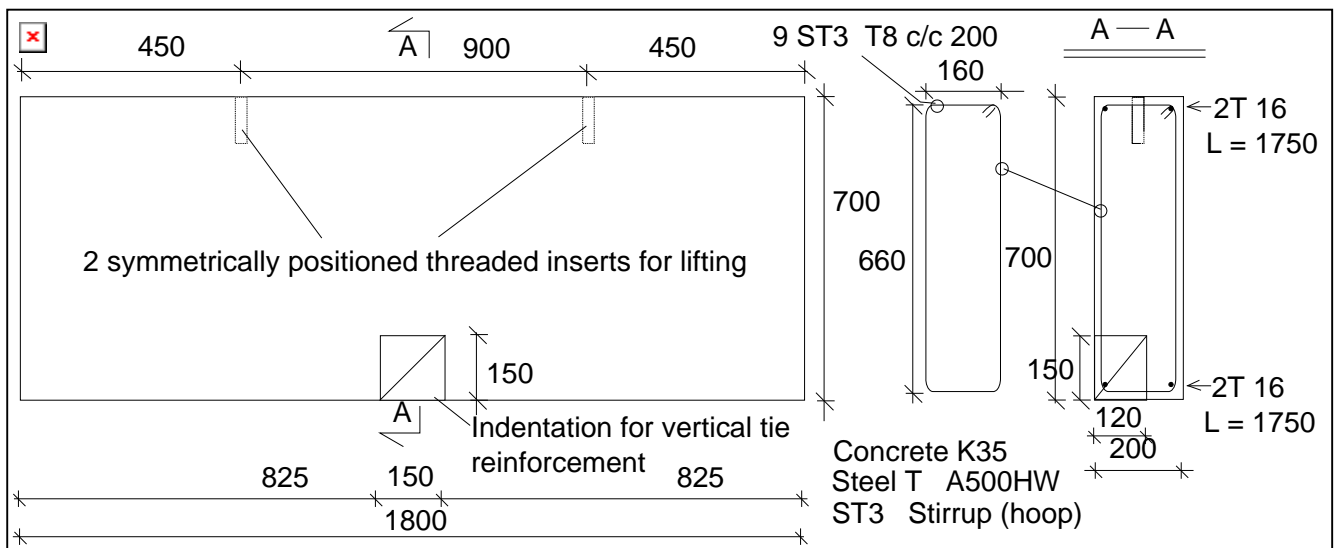


Fig. 4. N1 and N2. Upper wall element WU1.

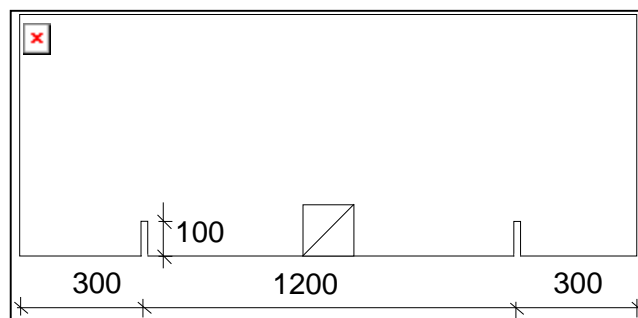


Fig. 5. BES1. Sawn notches in upper wall element WU0. Otherwise WU0 is identical with element WU1.

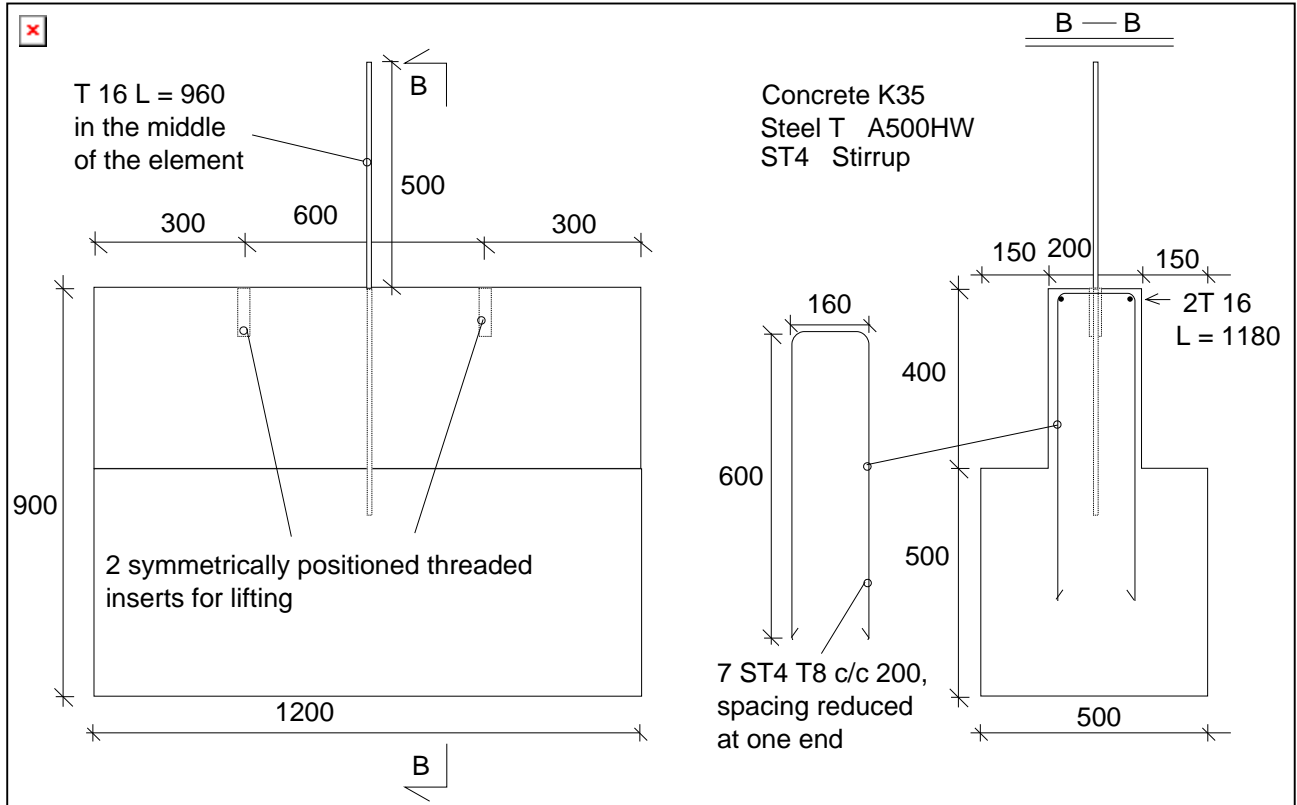


Fig. 6. BES1. Lower wall element LW0.

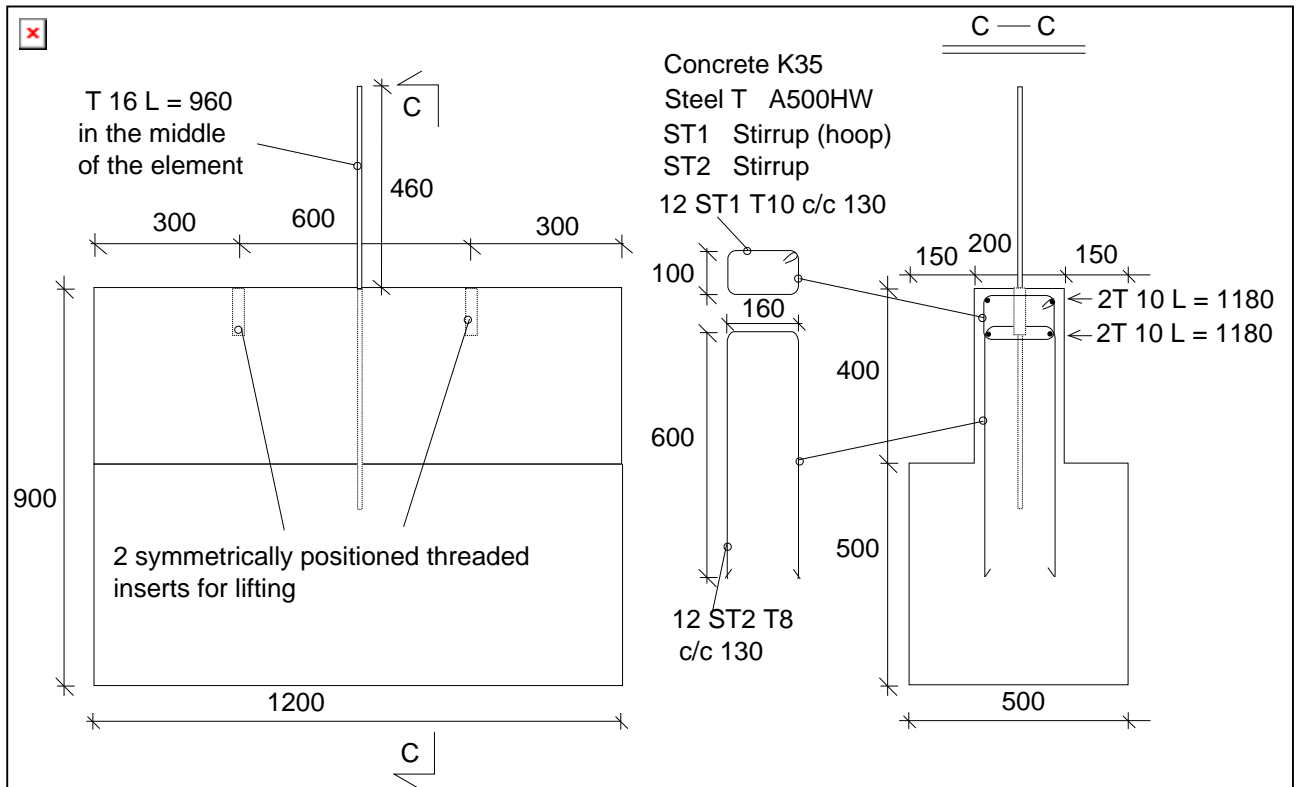


Fig. 7. N1 and N2. Lower wall element WL1.

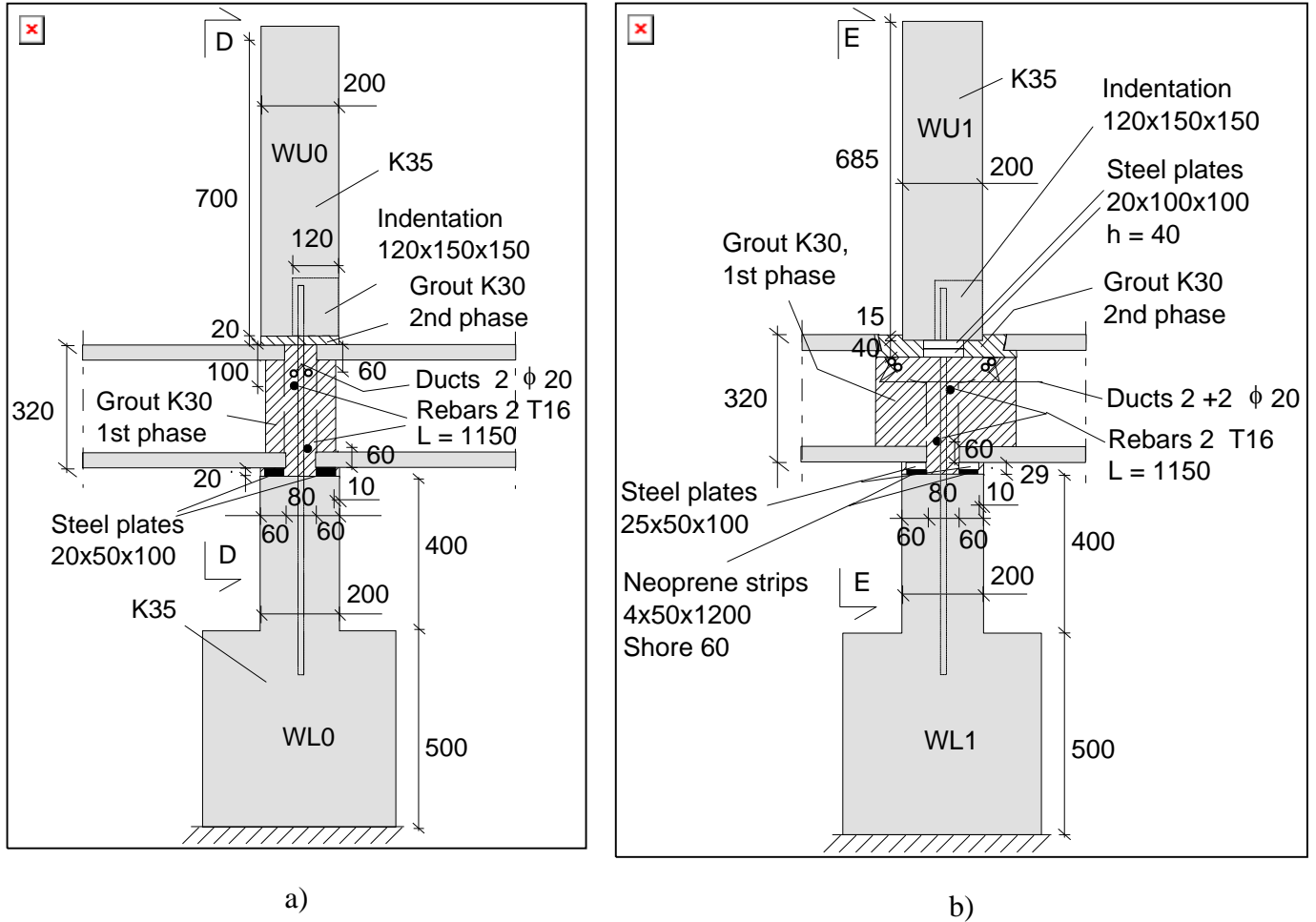


Fig. 8. Details of joint. a) BES1. b) N1 and N2. For sections D – D and E – E see Fig. 9.

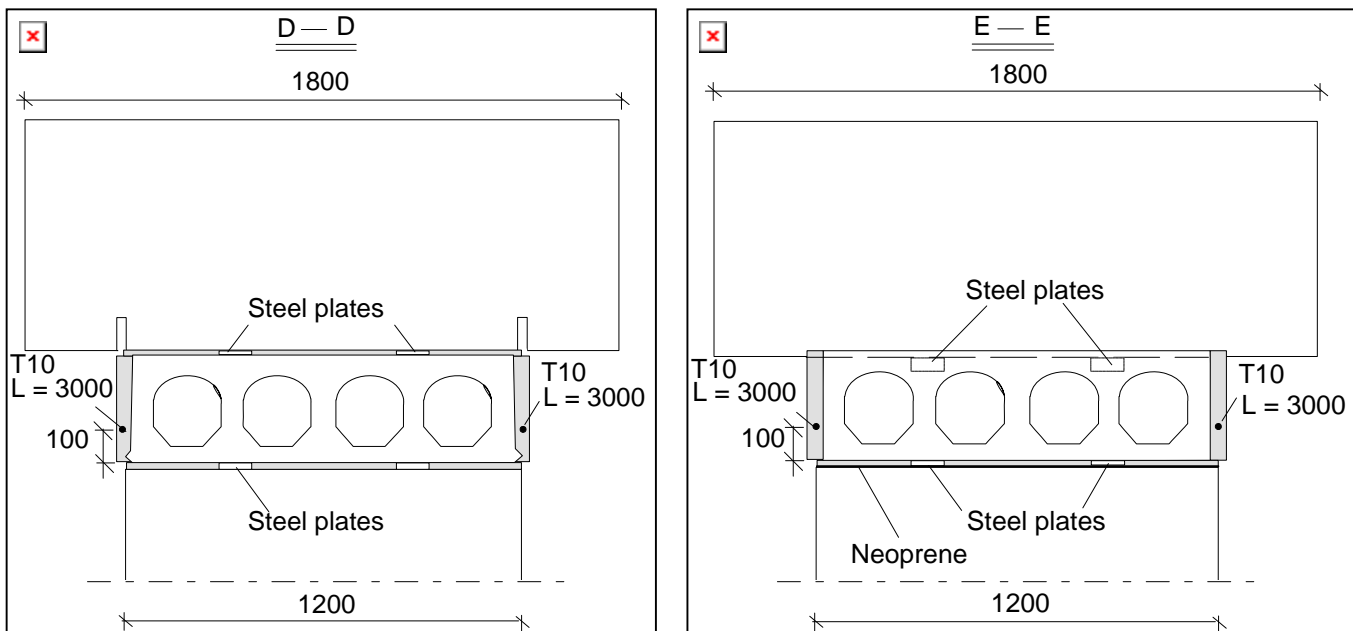


Fig. 9. Sections D – D and E – E, see Fig. 8.

In Table 2, material data are given.

Table 2. Nominal strength of steel and target grade and maximum aggregate size of concrete.

| | Strength MPa | Grade | Aggregate size mm |
|--------------------------|-----------------|-------|----------------------|
| Reinforcing steel A500HW | 500 | | |
| Prestressing steel | 1570 | | |
| Concrete in wall element | | K35 | 18 |
| Grout in joints | | K30 | 8 |
| Concrete in slabs | | K60 | 16 |

2.3 Loading arrangements

In Fig. 10 the location of the actuators and supports is given. In tests N1 and N2 there were two steel plates 50x275x480 mm³ above the upper wall element and under the outermost actuators in order to even out local stress concentrations.

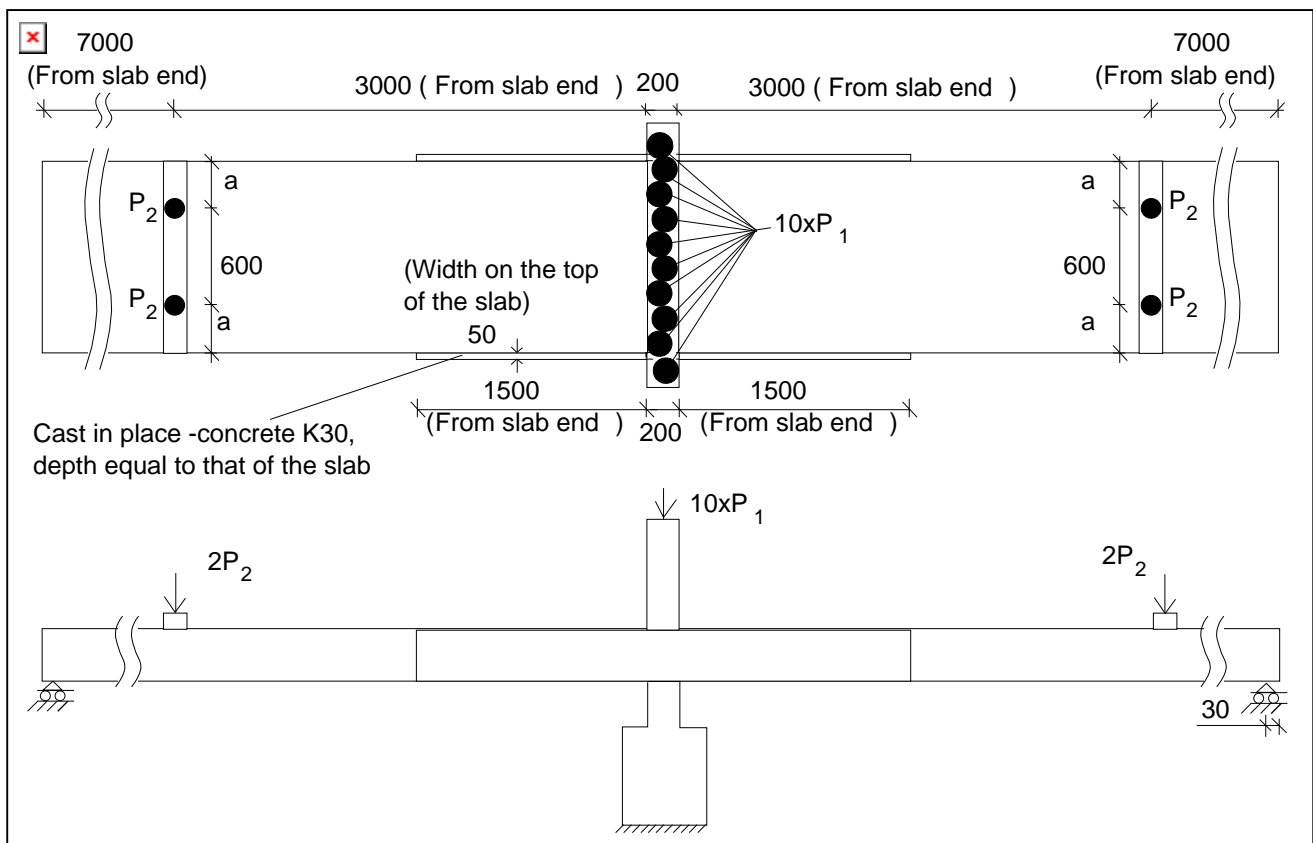


Fig. 10. Loads.

The total load F_j on the joint is obtained from

$$F_j = \sum P_1 + \text{weight of upper wall} + \text{weight of loading equipment}$$

$$= \Sigma P_1 + 8.4 \text{ kN} \quad \text{in test BES1}$$

$$= \Sigma P_1 + 9.5 \text{ kN} \quad \text{in tests N1 and N2}$$

and the total load F_2 on a slab from

$$F_2 = 2P_1 + 0.27 \text{ kN}$$

Fig. 11 illustrates the chosen loading strategy. It consists of several steps. The steps 1 - 30 tend to simulate the service loads during construction and use of the building. The steps from 31 on simulate a way to find out the ultimate vertical resistance of the joint, but not the shear resistance of the slab ends. The different stages are described in Table 3.

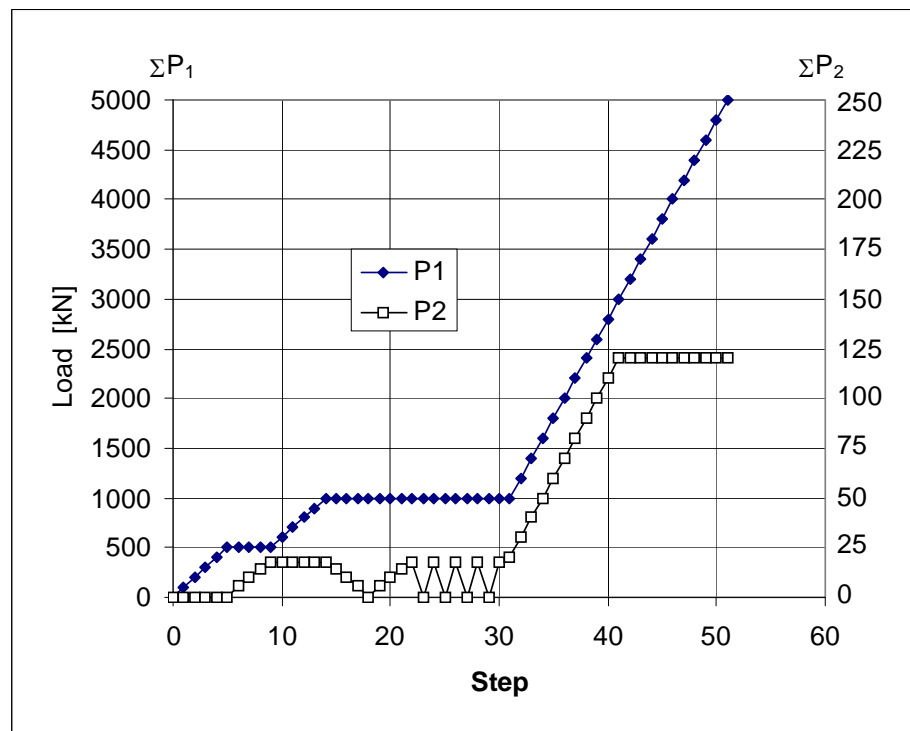


Fig. 11. Loading strategy.

Table 3. Stages simulated by loading.

| Steps | Stage |
|---------|--|
| 0 - 5 | Erection of lower stories |
| 6 - 9 | Service load on 1 st floor |
| 10 - 14 | Erection completed |
| 15 - 30 | Varying service load on 1 st floor, joint subjected to constant load |
| 31 - 41 | Search for ultimate resistance of the joint |
| 42 - 51 | Search for ultimate resistance of the joint, floor loads constant (bending moment = 80 % of flexural resistance) |

2.4 Measurements

Loads, settlement of the upper wall element and the supports of the outer ends of the slabs as well as the deflection of the slabs and rotation of the slab ends next to the joint were measured. Location of the measuring devices is given in Fig. 12. See also Fig. 5 in App. 6 for illustration of inductive transducers.

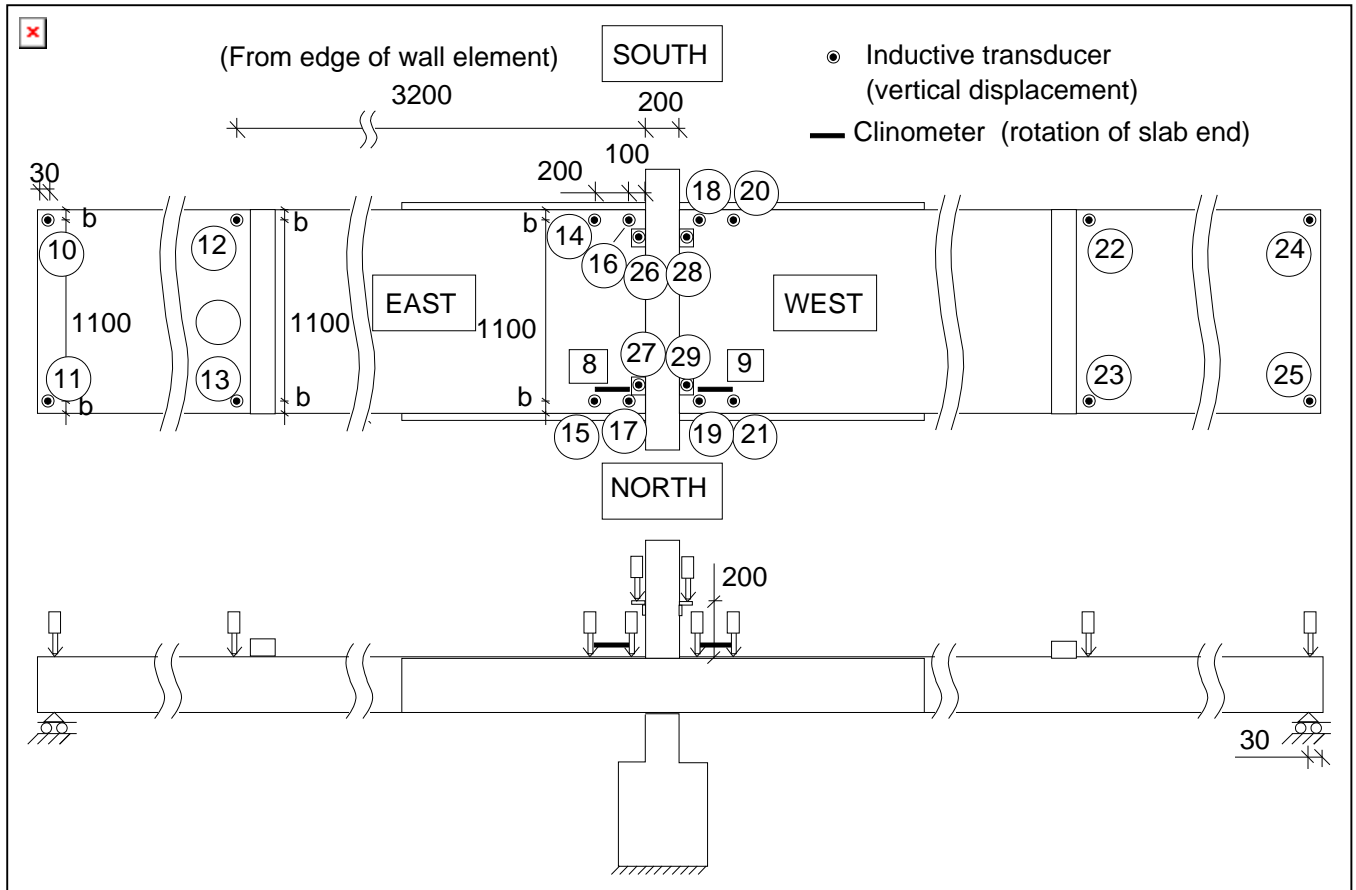


Fig. 12. Measurements.

3 RESULTS OF LOAD TESTS

3.1 Test BES1

The loading strategy given in Fig. 11 was followed. After load step 44 the upper wall element cracked vertically outside the slabs, see Fig. 3 in App. 6. After this, the load steps were renumbered starting from 100. Three actuators of 10 were removed from the top of the upper wall element and the loading was continued. After load step 106 the loads P_1 were reduced to zero, one actuator was added and all eight actuators on the top of the wall element were rearranged. The loads were increased again until the joint failed.

The observations during the test are listed in Table 4. Photographs of the test are shown in App. 6. The measured data are given in App. 3 and illustrated in Figs 13 - 18.

As can be seen in Fig. 14, the east face of the upper wall element moved down faster than the west face. Eventually, the east upper edge of the lower wall element and the west lower edge of the upper wall element failed at the same time as the global failure took place (see Figs 7 -13 in App. 6). The failure was rather brittle.

Despite unfavourable cracking mode (vertical cracks outside the wall), the slabs could carry the shear force of 108.7 kN. The failure of the eastern slab was caused mainly by the failure of the vertical joint, not by the shear force of the slab.

Table 4. Observations made during test BES1.

| Step | |
|----------------------|--|
| 33 | Vertical cracks at slab ends on both sides of the joint outside the joint |
| 34 | Vertical crack within the joint, obviously along the grout between slab ends |
| 39 | Flexural cracks in soffit of slabs in the loaded zone |
| 44 | After this step, upper wall element failed locally outside the joint, see fig. 13 in App. 6, unloading, 3 actuators removed, reloading |
| 106 ($F_I=3.82$ MN) | After this step unloading, one actuator added and all actuators rearranged on the wall element, reloading |
| 110 ($F_I=3.84$ MN) | Failure of the joint |

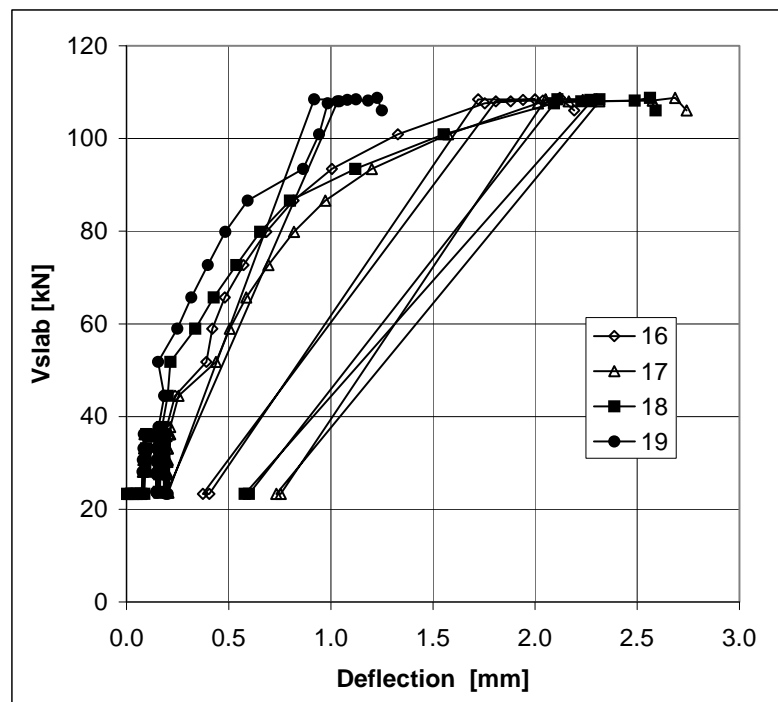


Fig. 13. BES1. Vertical displacement of slab ends at the joint measured by transducers 16 – 19.

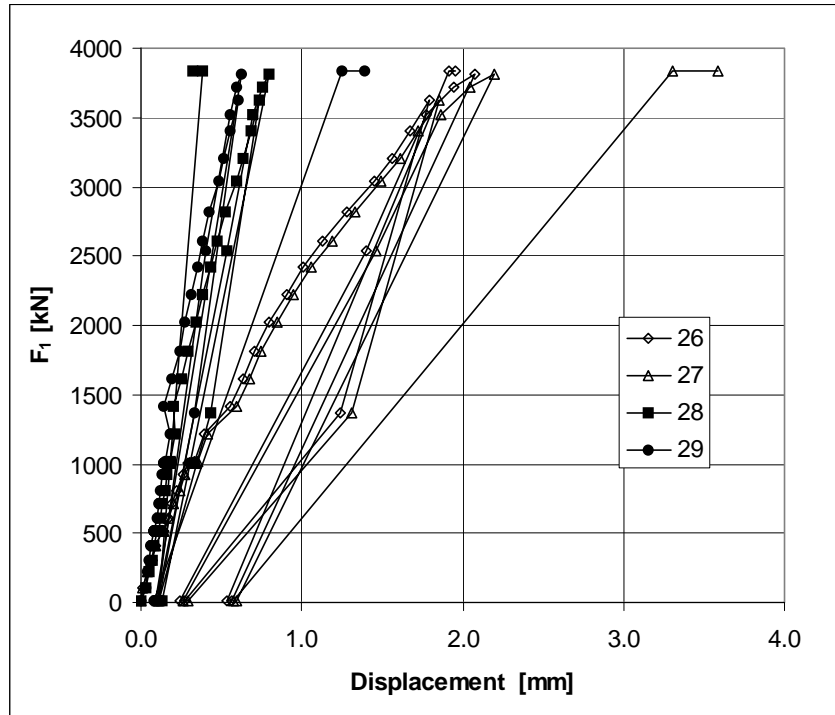


Fig. 14. BES1. Vertical displacement of upper wall element measured by transducers 26 – 29.

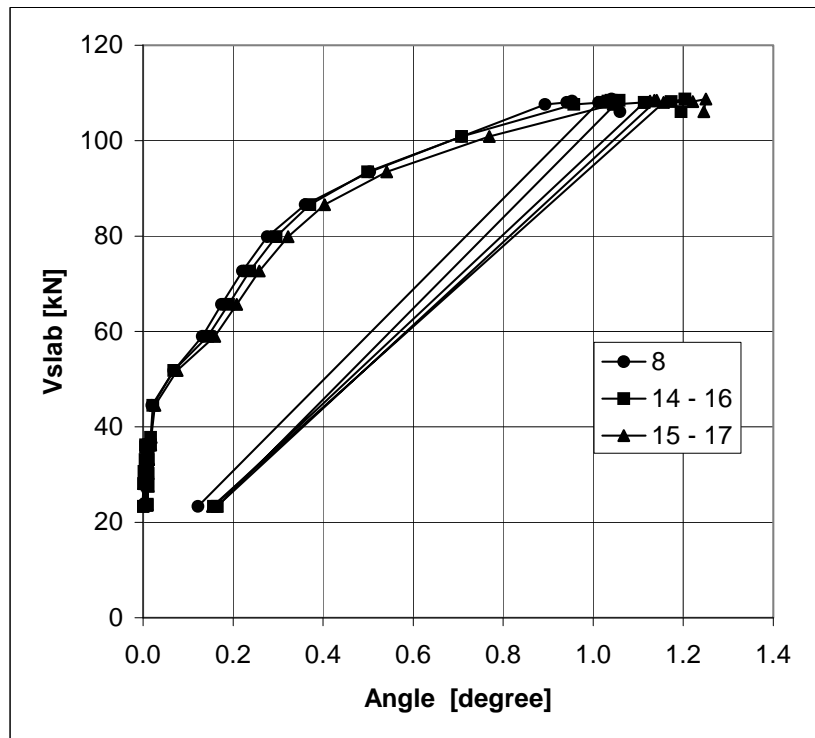


Fig. 15. BES1. Rotation of slab end on the east side of the joint measured by clinometer 8 and transducers 14 – 17.

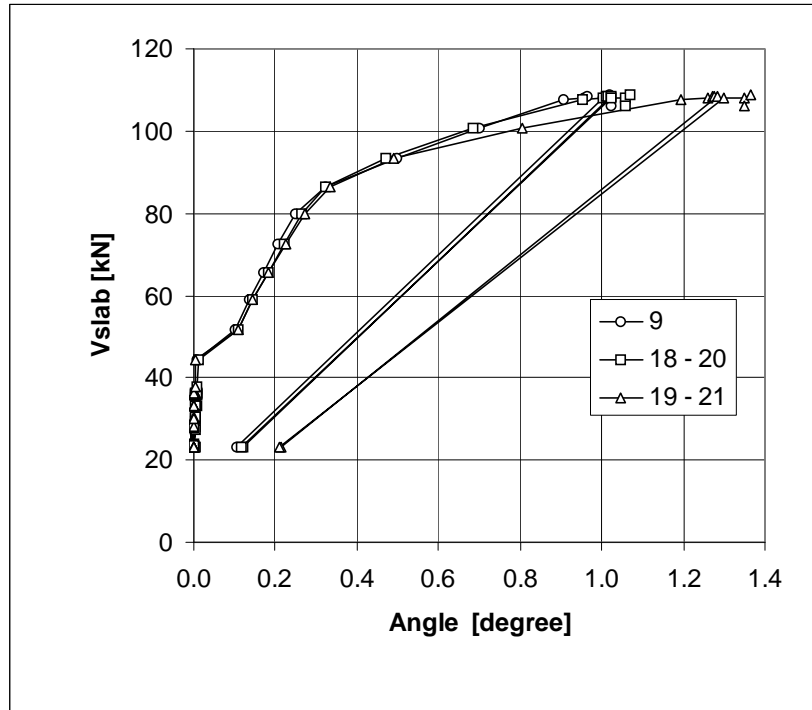


Fig. 16. BES1. Rotation of slab end on the west side of the joint measured by clinometer 9 and transducers 18 – 21.

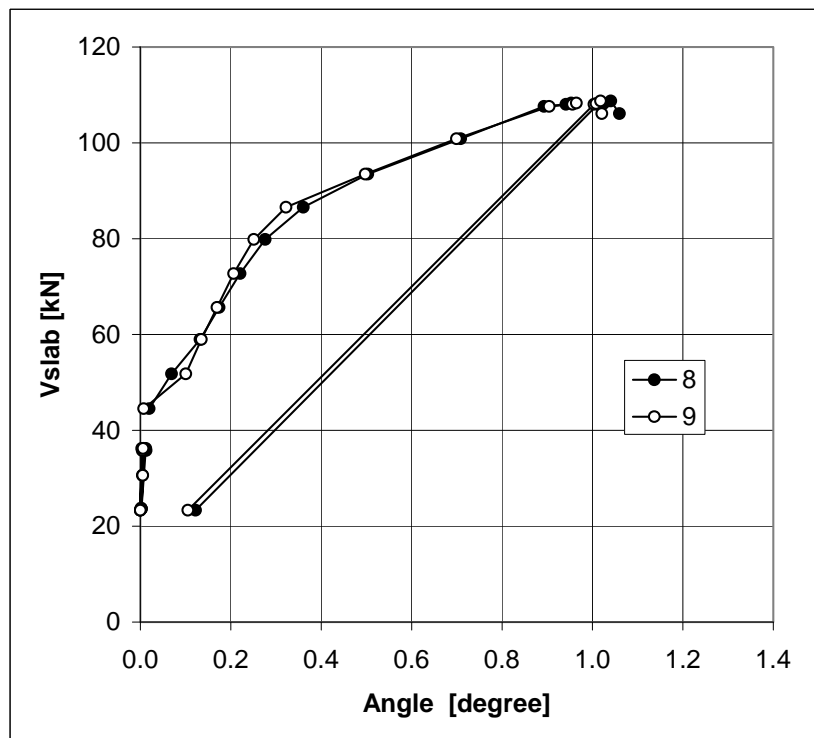


Fig. 17. BES1. Rotation of slab ends on both sides of the joint measured by clinometers 8 and 9.

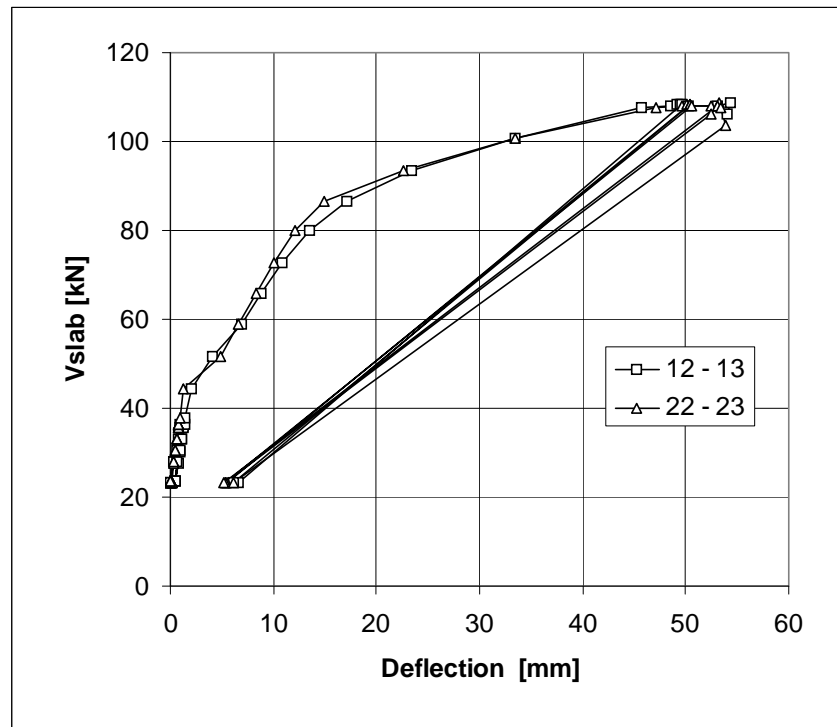


Fig. 18. BES1. Deflection of slab. The plotted curves represent the mean of the values measured by transducers 12 & 13 and 22 & 23.

3.2 Test N1

The loading strategy specified in Fig. 11 was followed, but measurements were not carried out at all steps. After step 46 the increments of loads P_I were halved in order to measure the failure load more accurately. The new steps were called 46.5, 47.5, ... After step 48.5 there was a leakage in the hydraulic system. After unloading, the machinery was repaired and the test specimen reloaded.

The observations during the test are listed in Table 5. Photographs of the test are shown in App. 7. The measured data are given in App. 4 and illustrated in Figs 19 - 24.

As can be seen in Fig. 20, the west side of the upper wall element moved down faster than the east side. At failure, the upper edge of the lower wall element on the west side and the lower edge of the upper wall element on the east side failed simultaneously (see Figs 4 and 14 in App. 7). The failure was rather brittle.

Despite unfavourable cracking mode (vertical cracks outside the wall), the slabs could carry the shear force of 108.7 kN. The failure took place in the joint. The shear resistance of the slab end was not exceeded.

Table 5. Observations made during test N1.

| | |
|----------------------|--|
| Step | |
| 32 | Vertical crack at slab end on east side of the joint, outside the joint |
| 34 | Vertical crack at slab end on west side of the joint outside the joint |
| 36 | Vertical crack within the joint between slab ends |
| 39 | Flexural cracks in soffit of slabs |
| 44 | Strong deformation in neoprene, peeling of concrete in lower wall element outside the neoprene strip, see Fig. 7 in App. 7 |
| 48.5 | After this step unloading and reloading due to problems in hydraulic system |
| 110 ($F_I=4.95$ MN) | Failure of the joint |

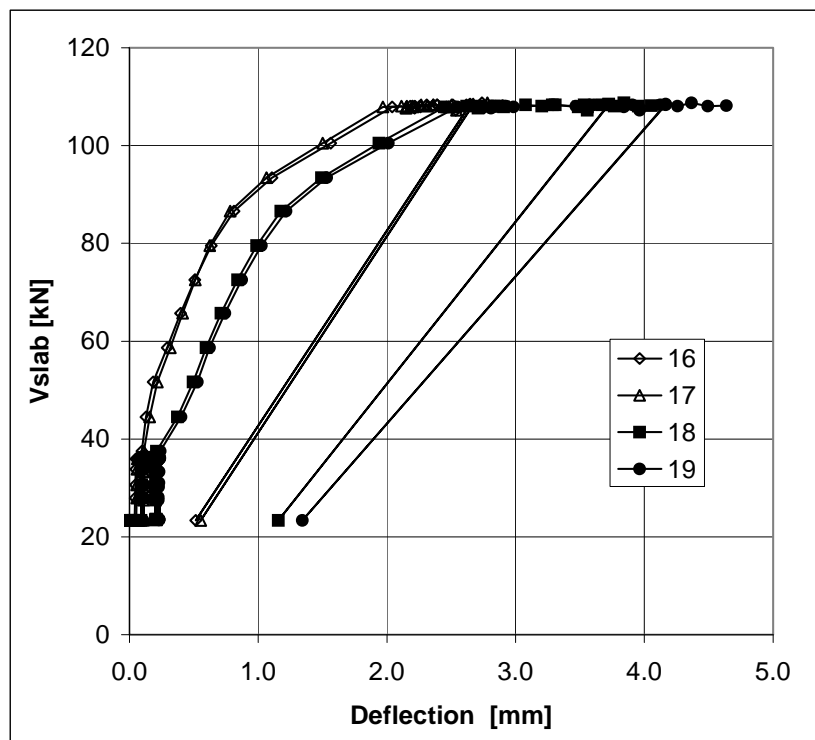


Fig. 19. N1. Vertical displacement of slab ends at the joint measured by transducers 16 – 19.

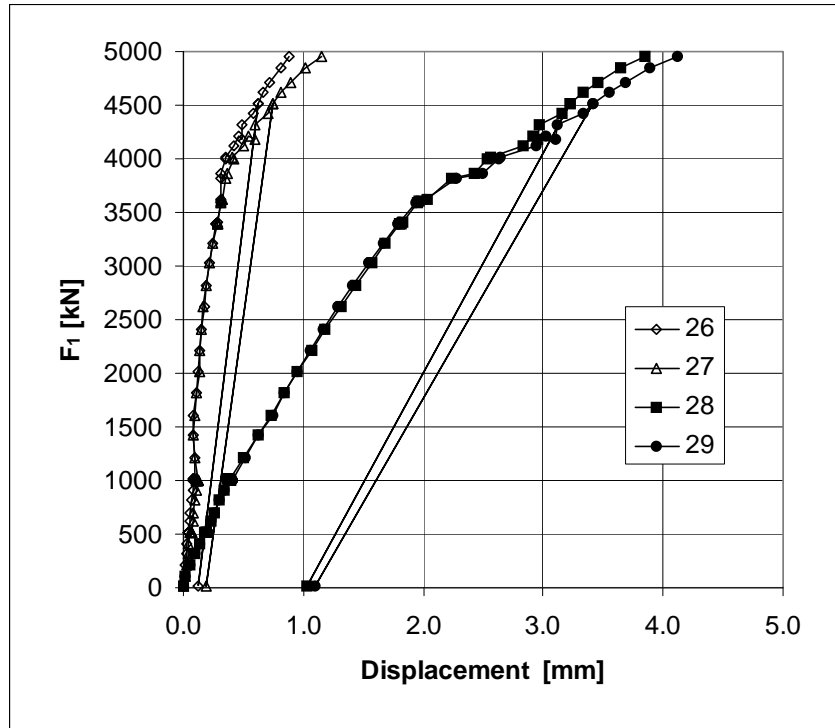


Fig. 20. N1. Vertical displacement of upper wall element measured by transducers 26 – 29.

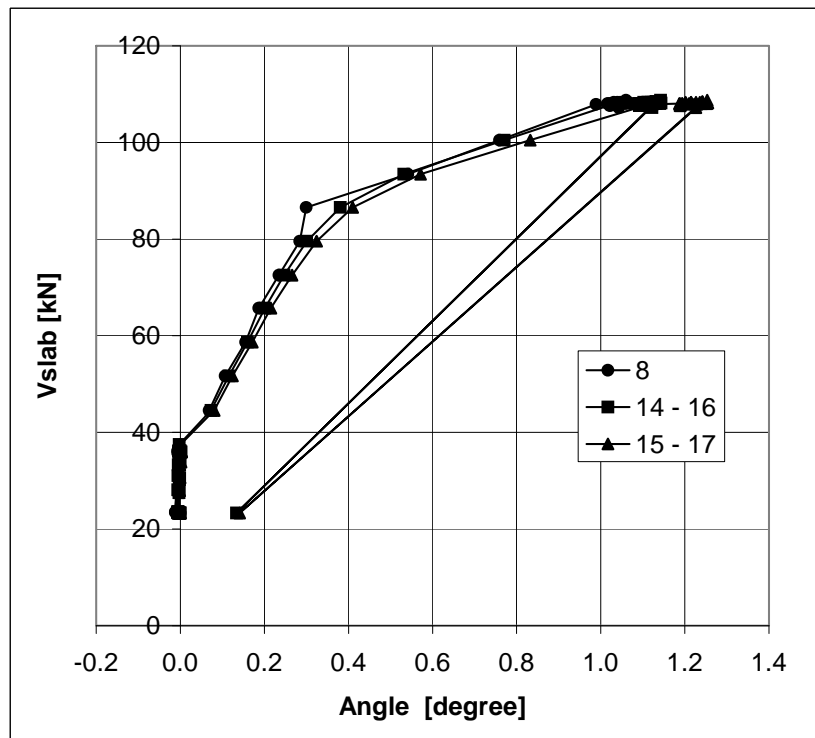


Fig. 21. N1. Rotation of slab end on the east side of the joint measured by clinometer 8 and transducers 14 – 17.

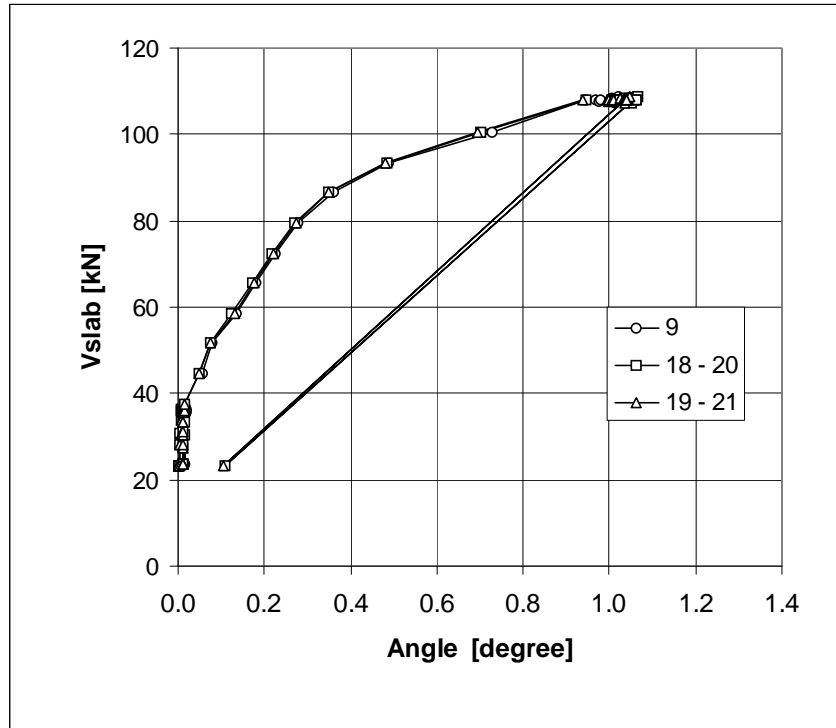


Fig. 22. N1. Rotation of slab end on the west side of the joint measured by clinometer 9 and transducers 18 – 21.

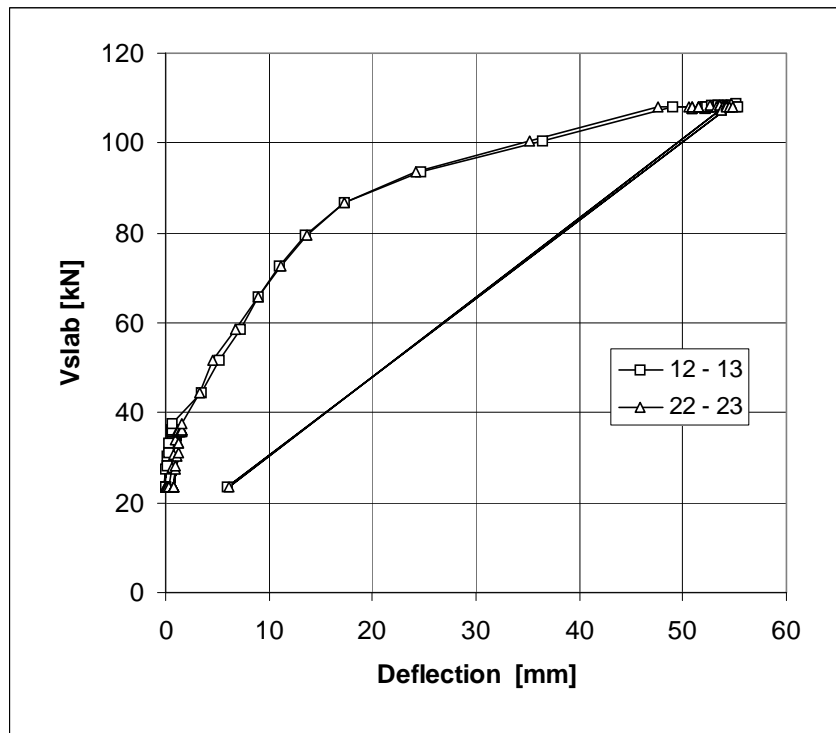


Fig. 23. N1. Deflection of slab. The plotted curves represent the mean of the values measured by transducers 12 & 13 and 22 & 23.

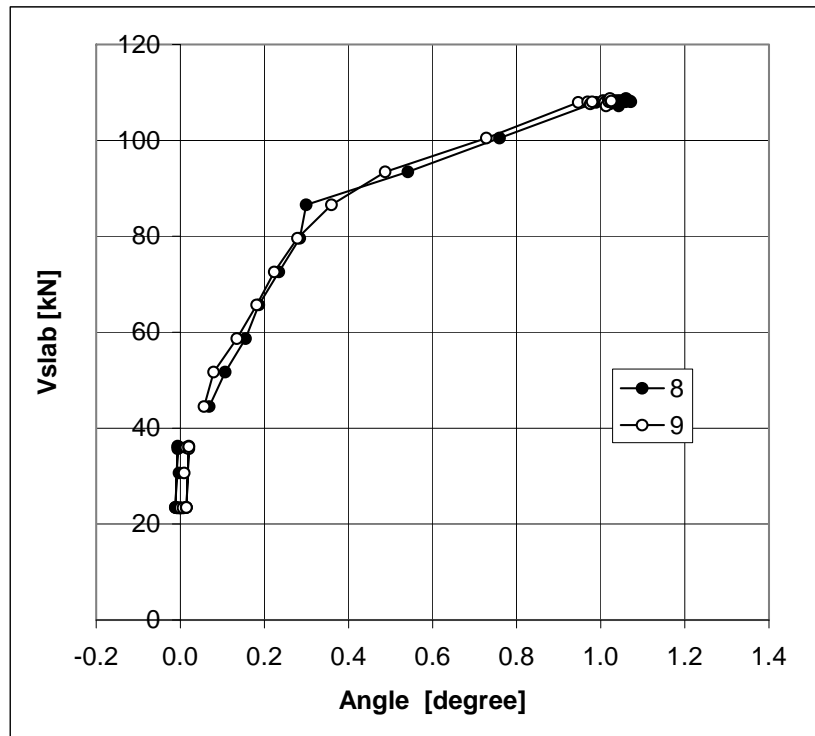


Fig. 24. N1. Rotation of slab ends on both sides of the joint measured by clinometers 8 and 9.

The failure mode of the lower wall element (uncracked between the slab ends, cracked below the neoprene) suggests that the load was mainly transmitted by the slab ends and neoprene, not by the jointing grout between the slab ends. This observation is supported by the strong deformation of the neoprene illustrated in Figs 20 and 21 in App. 7.

The cracking mode of the slab ends shown in Figs 22 -25 in App. 7 was of the unfavourable type.

3.3 Test N2

The loading strategy specified in Fig. 11 was followed, but measurements were not carried out at all steps.

The observations during the test are listed in Table 6. Photographs of the test are shown in App. 8. The measured data are given in App. 5 and illustrated in Figs 25 - 30.

As can be seen in Fig. 26, the west face of the upper wall element moved down faster than the east face. At failure, the upper edge of the lower wall element on the east side and the lower edge of the upper wall element on the west side failed simultaneously, see Figs 3, 4 and 7 - 11 in App. 8. The failure was rather brittle.

Despite unfavourable cracking mode (vertical cracks outside the wall), the slabs could carry the shear force of 108.5 kN. The failure took place in the joint. The shear resistance of the slab ends was not exceeded.

Table 6. Observations made during test N2.

| Step | |
|------------------------|--|
| 14 | Vertical crack at slab end on east side of the joint, outside the joint |
| 35 | Vertical crack at slab end on west side of the joint outside the joint |
| 36 | Vertical crack inside the joint between slab ends along the inner edge of neoprene strip |
| 38 | Flexural cracks in soffit of slab, east side |
| 39 | Flexural cracks in soffit of slab, west side |
| 40 | Peeling of concrete in lower wall element outside the neoprene strips. The neoprene strongly deformed. |
| 110 ($F_1 = 4.41$ MN) | Failure of the joint |

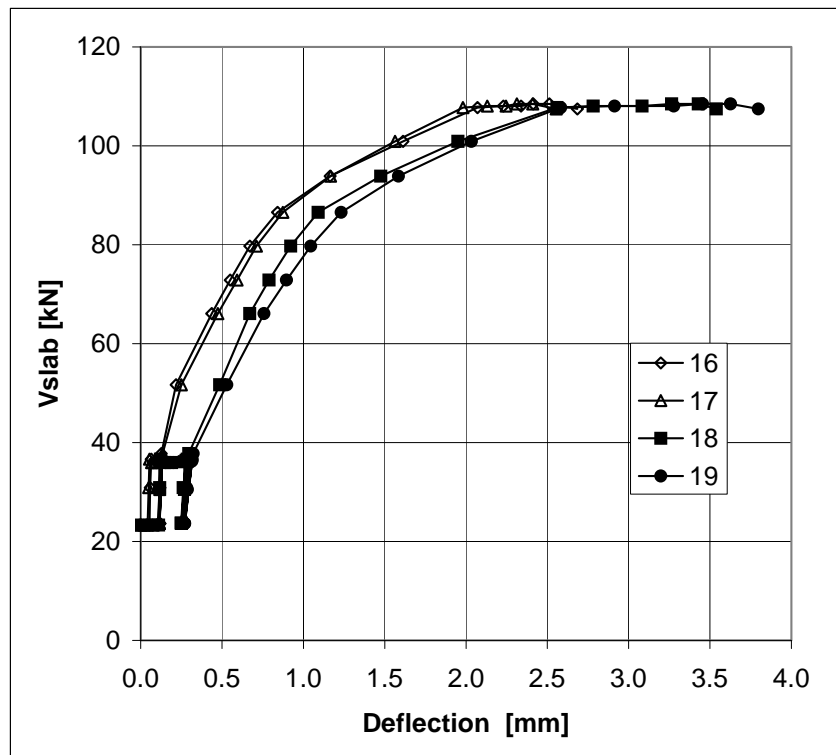


Fig. 25. N2. Vertical displacement of slab ends at the joint measured by transducers 16 – 19.

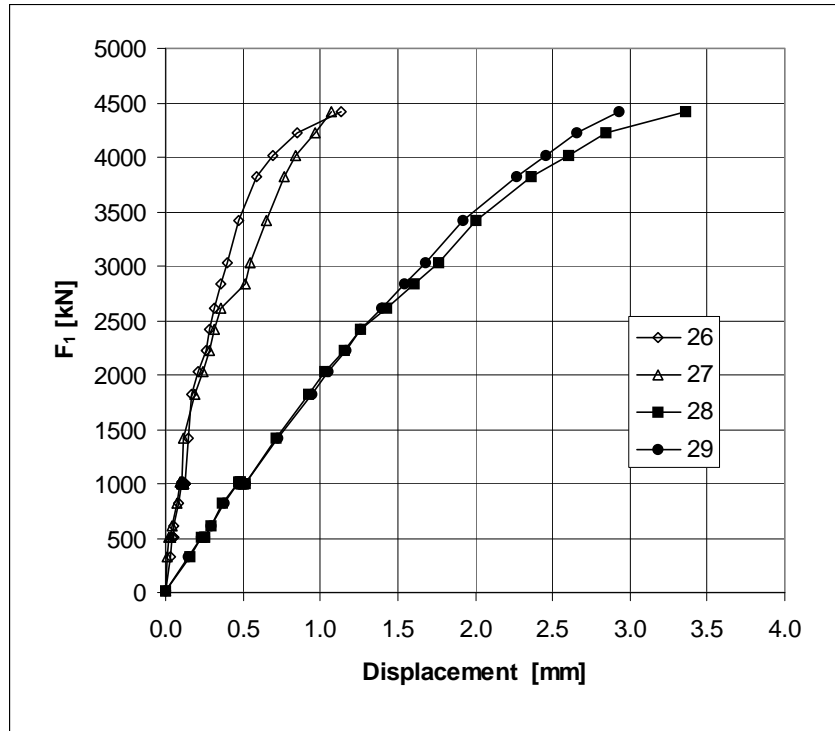


Fig. 26. N2. Vertical displacement of upper wall element measured by transducers 26 – 29.

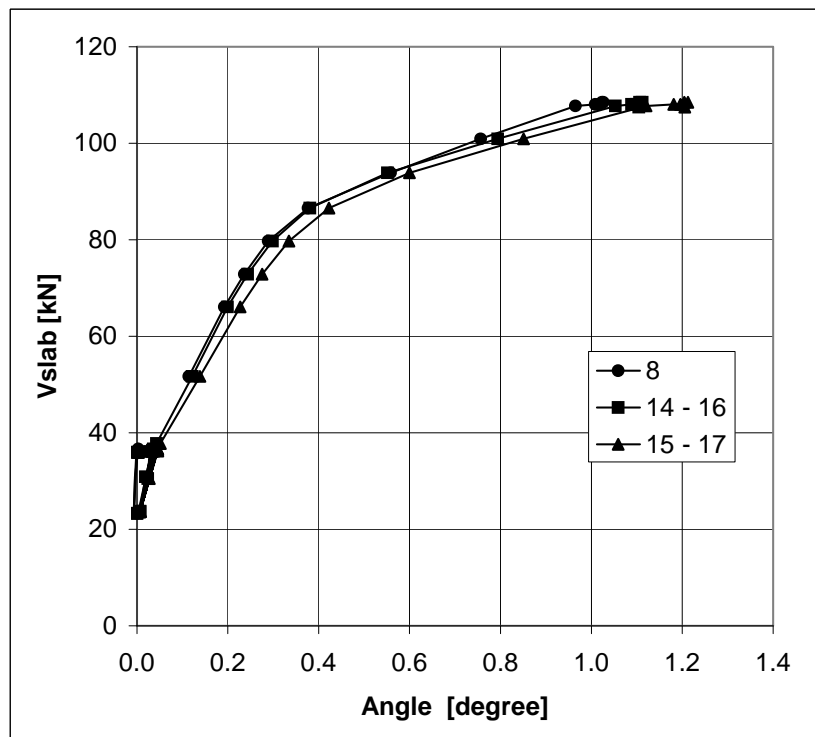


Fig. 27. N2. Rotation of slab end on the east side of the joint measured by clinometer 8 and transducers 14 – 17.

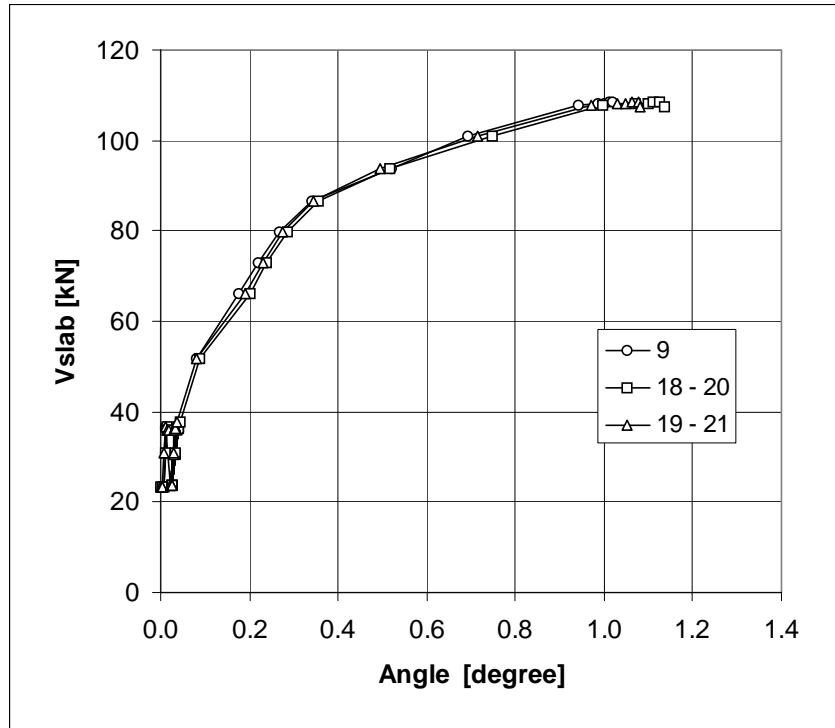


Fig. 28. N2. Rotation of slab end on the west side of the joint measured by clinometer 9 and transducers 18 – 21.

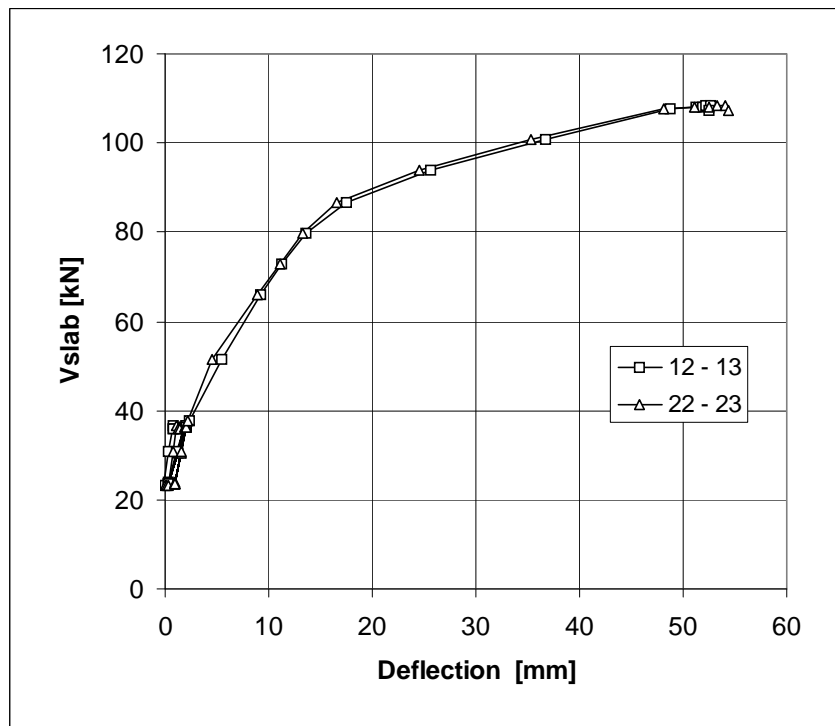


Fig. 29. N2. Deflection of slab. The plotted curves represent the mean of the values measured by transducers 12 & 13 and 22 & 23.

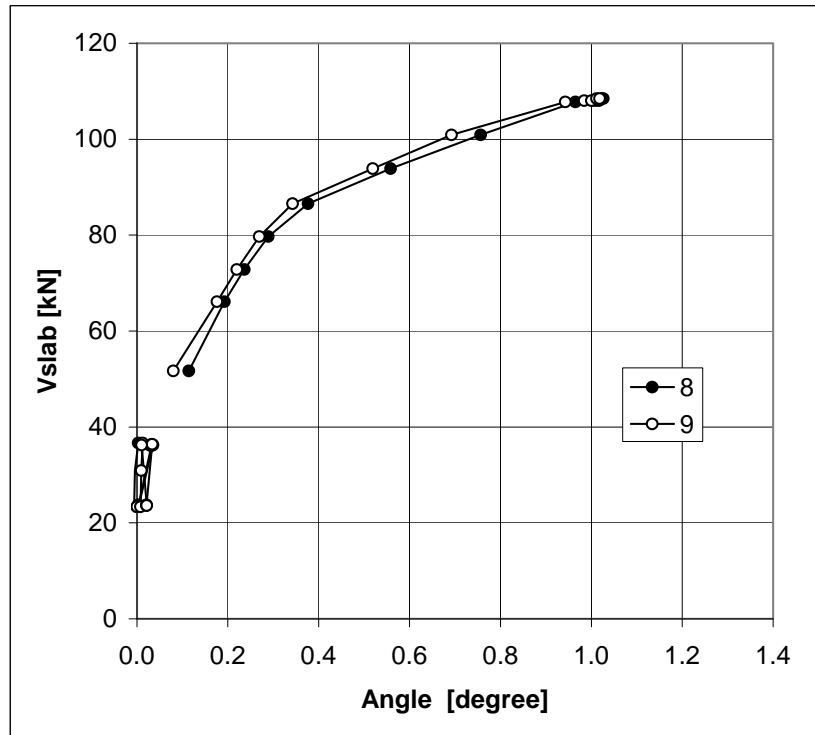


Fig. 30. N2. Rotation of slab ends on both sides of the joint measured by clinometers 8 and 9.

Observations were similar to those made for test N1, See App. 9, Figs 12 - 22.

4 RESULTS OF MATERIAL TESTS

The measured density and strength of concrete measured from 150 mm test cubes and 50 or 100 mm cores are given in Appendix 2. Table 7 summarizes the results. T

The youngest wall element was 38 days old in the load tests, but the strength of concrete of all wall elements was tested at the age of 70 or 71 days. Despite this the obtained strengths are representative for the time at load tests because the concrete was made of rapidly hardening cement and the elements were stored in room temperature. The concrete in wall elements was considerably stronger than the target strength 35 MPa.

The 1st phase grout was a bit stronger and the 2nd phase grout weaker than the target strength 30 MPa. The target strength of the slab concrete 60 MPa was also exceeded. The cement in slabs was also rapidly hardening.

It is likely that the strength of the 2nd phase grout had no effect on the observed failure resistance or failure mode. On the other hand, the strength of the 1st phase grout and slab concrete has to be taken into account when assessing the results.

Table 7. Measured mean (f_{cm}) and characteristic strength (f_{ck}) transformed into strength of 150 mm cubes.

| Test | Material | Number of specimens | $f_{cm,K150}$ MPa | $f_{ck,K150}$ MPa |
|---------|-------------------------------|---------------------|-------------------|-------------------|
| BES | Lower wall | 3 | 49.7 | |
| N1 | Lower wall | 3 | 52.7 | |
| N2 | Lower wall | 3 | 44.6 | |
| BES, N1 | Grout (1 st phase) | 3 | 37.7 | |
| N2 | Grout (1 st phase) | 6 | 36.5 | 35.5 |
| BES, N1 | Grout (2 nd phase) | 3 | 28.7 | |
| | Grout (2 nd phase) | 6 | 22.8 | 21.7 |
| All | Upper wall | 3 | 48.7 | |
| BES, N1 | Slab 6, slab2 | 6 | 71.0 | 67.5 |

5 SUMMARY AND CONCLUSIONS

5.1 Vertical stiffness of joint

The vertical displacement of the upper wall element was measured by symmetrically positioned transducers 26 – 29. The measured maximum values before failure were of the order of 3 – 4 mm, i.e. of the order of the thickness of the neoprene strips in tests N1 and N2. The mean of the measured values can be regarded as the average displacement of the element. Fig 31 shows that virtually no difference can be seen in the vertical stiffness of the two tested joint types.

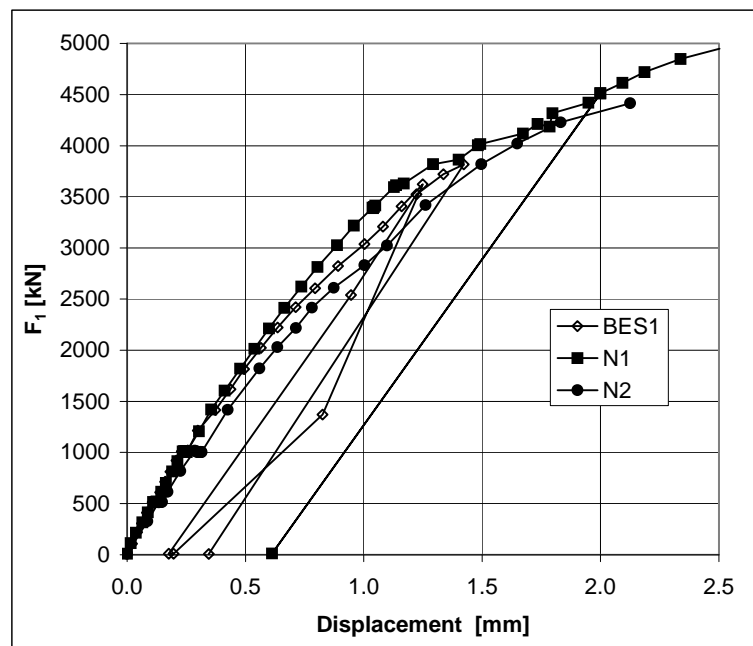


Fig. 31. Vertical displacement of upper wall element (mean of values measured by transducers 26 – 29).

5.2 Cracking before failure

The first cracks in the slabs, see Fig. 32, were of the unfavourable type presented in Fig. 1. The high vertical compression across the slab end prevented the crack from inclining under the wall element.

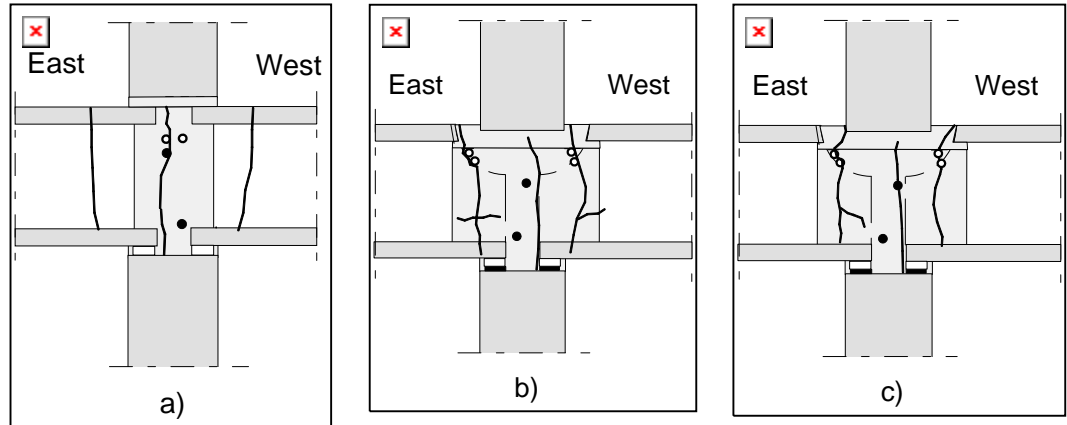


Fig. 32. Cracking pattern in the joint seen from north before failure. a) BES1. b) N1. c) N2.

The neoprene strips, the aim of which was to reduce the vertical compression of slab ends in tests N1 and N2, did not work as effectively as expected.

The first vertical cracks in the slabs appeared at load level given in Table 8. To give an impression about the slab loads, a uniformly distributed load p on the slabs, giving the same support moment as the line loads P_2 in the tests, is also given in Table 8. When calculating p , the joint was assumed to be completely rigid.

Table 8. Vertical force F_1 in the joint, shear force of slab V_{slab} and corresponding uniformly distributed load p at first cracking of slab.

| Test | Number of cracked slabs | V_{slab} kN | F_1 kN | p kN/m ² |
|------|-------------------------|------------------|-------------|--------------------------|
| BES1 | 2 | 51.8 | 1414 | 6.2 |
| N1 | 1 | 44.5 | 1207 | 5.3 |
| | 2 | 58.7 | 1605 | 7.0 |
| N2 | 1 | 36.1 | 1017 | 4.3 |
| | 2 | 66.1 | 1823 | 7.9 |

In Table 8 the values of F_1 are within the range of imposed service loads in 10 – 20 storey residential buildings with long floor spans. At the same time, the values of p are a bit higher than the typical service loads. This means that if one of the lowest floors in such a building, provided with joints like those

in the present tests, is uniformly loaded until failure, the cracking of the slab end is likely to be similar to that observed in the tests. This in its turn means that the shear resistance of the slabs is reduced and has to be considered.

The aim of the tests was not to measure the shear resistance of the slabs. However, it can be concluded that the shear resistance was at least equal to the highest shear force 108 kN observed. From this, using the total safety factor of 2.5, it can be calculated that the maximum uniformly distributed service load on the slab, in addition to the self-weight of the slab, is equal to 3.5 kN/m^2 . This suggests that in some cases the shear resistance of the slab ends may be critical.

There is experimental evidence [3,4] that with a lower vertical load on the joint the cracking mode of the slab ends may be of the favourable type shown in Fig. 1. Due to such cracking the shear resistance of the slab is only slightly reduced or is not reduced at all.

5.3 Failure modes and failure loads

Fig. 33 depicts the failure modes in detail. The failure modes were similar in all tests and can be presented in a simplified form shown in Fig. 34.

In all tests the failure took place when a corner of the lower wall element failed. This confirms that a major part of the vertical load was transferred via the slab ends and in tests N1 and N2 via the neoprene strips. In test BES1 this was an expected result but not in tests N1 and N2.

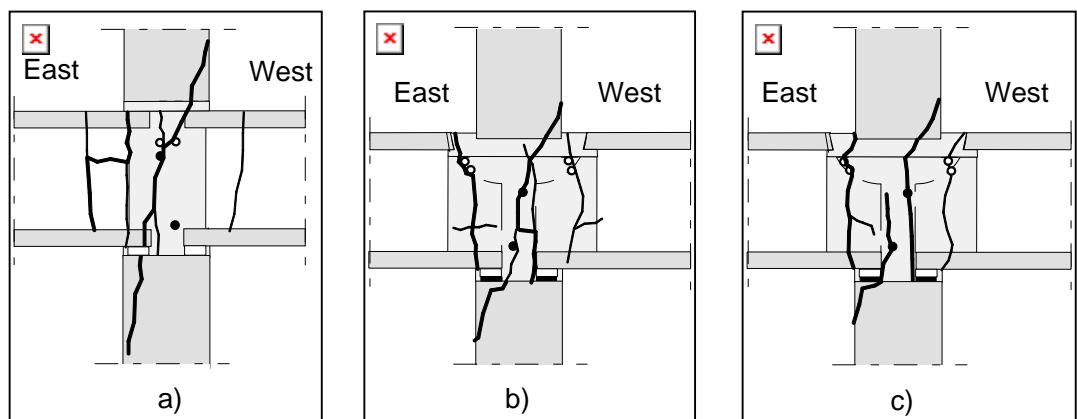


Fig. 33. Cracking pattern after failure seen from north. a) BES1. b) N1. c) N2.

It has been proposed that the grout between the slab ends is in an essentially three-dimensional stress state and, therefore, has a compressive strength of the order of 2.5 times its uniaxial strength. The vertical cracks in the middle of the joint and on both sides of the joint did not support this hypothesis. On the other hand, a ridge of the grout survived the failure uncracked, see Figs 15 – 19, 19 - 20 and 16 - 18 in Appendices 6, 7 and 8, respectively.

Obviously either the strength of the grout at the root of the ridge was high, or the grout was not subjected to a high vertical stress.

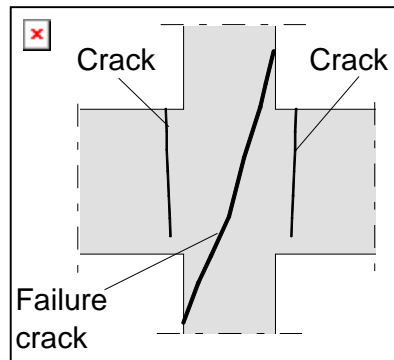


Fig. 34. Simplified cracking pattern after failure in all tests.

The ultimate vertical load on the joint is given in Table 9 for all tests. In tests N1 and N2 the failure load was clearly higher than in test BES1.

Table 9. F_1 at failure.

| Test | F_1 at failure MN |
|------|------------------------|
| BES1 | 3.84 |
| N1 | 4.95 |
| N2 | 4.41 |

In tests N1 and N2 the stirrups in the upper part of the lower wall element were stronger and more closely spaced than the stirrups in test BES1, see Figs. 6 and 7. On the other hand the longitudinal corner bars in test BES1 were thicker and closer to the corner than those in tests N1 and N2. These differences may have had an effect on the obtained results but a quantitative evaluation is difficult.

To give an impression about the obtained failure loads, concrete stresses calculated in some hypothetical situations are listed in Table 10.

Table 10. Stress in concrete at failure load in some hypothetical situations.

| Assumed situation | Stress MPa | | |
|--|---------------|------|------|
| | BES1 | N1 | N2 |
| 1. Uniform stress over whole joint (width = 200 mm) | 16.0 | 20.6 | 18.4 |
| 2. Only grout between slab ends effective (width = 80 mm) | 40.0 | 51.5 | 45.9 |
| 3. Only webs of slabs effective | 123.0 | - | - |

From Table 10 and from the previous considerations the following conclusions can be drawn

1. The stress distribution was not uniform, because a uniform stress of the order 20 MPa would not have cracked the lower wall element with strength of the order of 45 MPa or more.
2. In test BES1 the failure load was far above the value which could be carried by the slab ends only.
3. The load-carrying role of the grout was very important in all tests, not only between the slab ends but also in the hollow cores. The grout between the slab ends alone could not carry the whole failure load.

Espoo, 1.2.2002

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APPENDICES

- 1 Nominal and measured cross-section of slab units
- 2 Measured strength of concrete
- 3 Measured displacements and angles, test BES1
- 4 Measured displacements and angles, test N1
- 5 Measured displacements and angles, test N2
- 6 Photographs, test BES1
- 7 Photographs, test N1
- 8 Photographs, test N2

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- 3 Delvaux, C. Restrained hollow core floors, shear resistance. CBR, Department Development Service Studies and Research on Prefabrication. August 1976. Translated by AVA 10.6.2001. 13 p. + App. 12 p. Not published.
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In the following figures *prestress* refers to the nominal prestress in the strands after pretensioning (initial prestress). The underlined values refer to initial slippage of the strands.

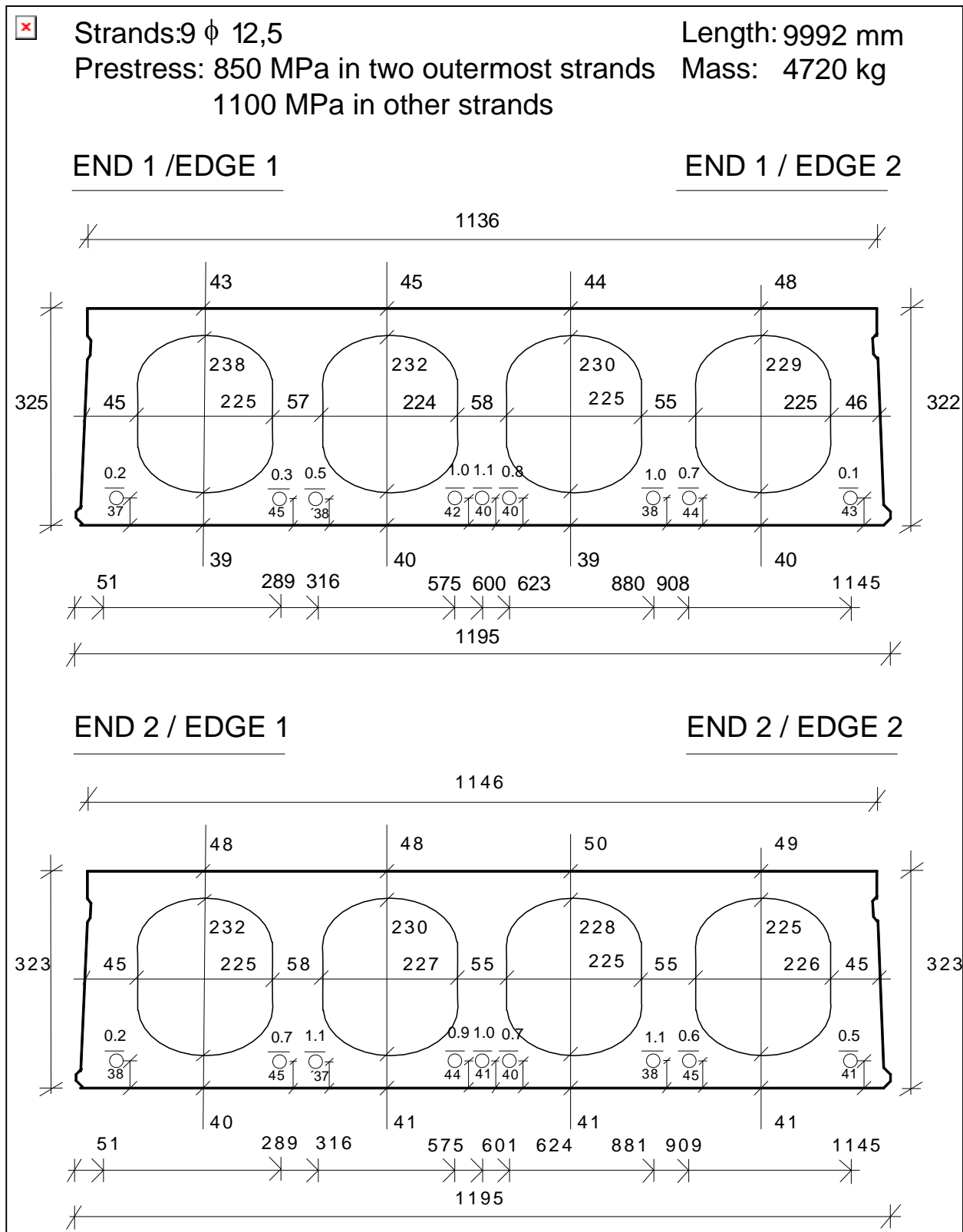


Fig. 2. Measured geometry and weight. Slab 1.

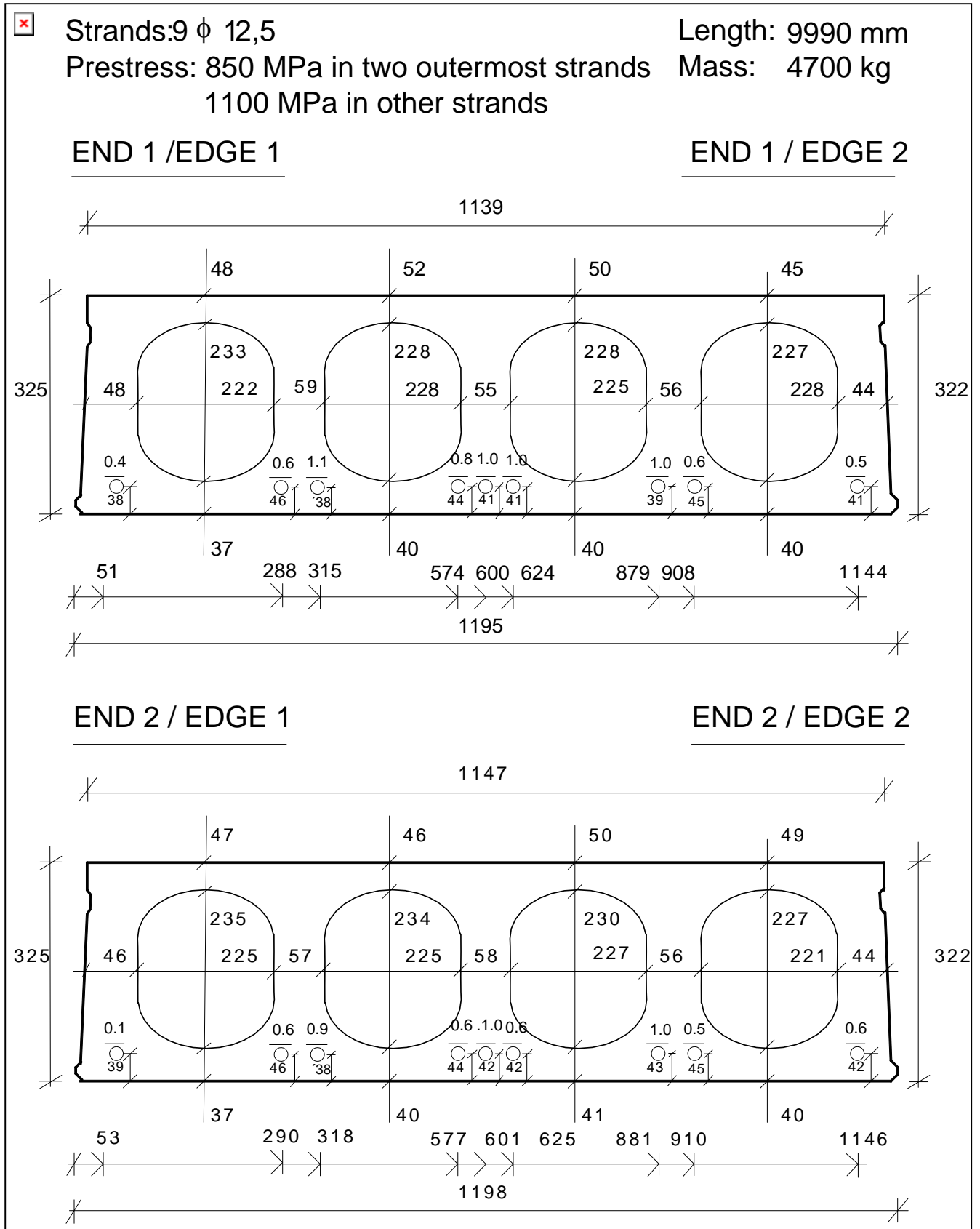


Fig. 3. Measured geometry and weight. Slab 2.

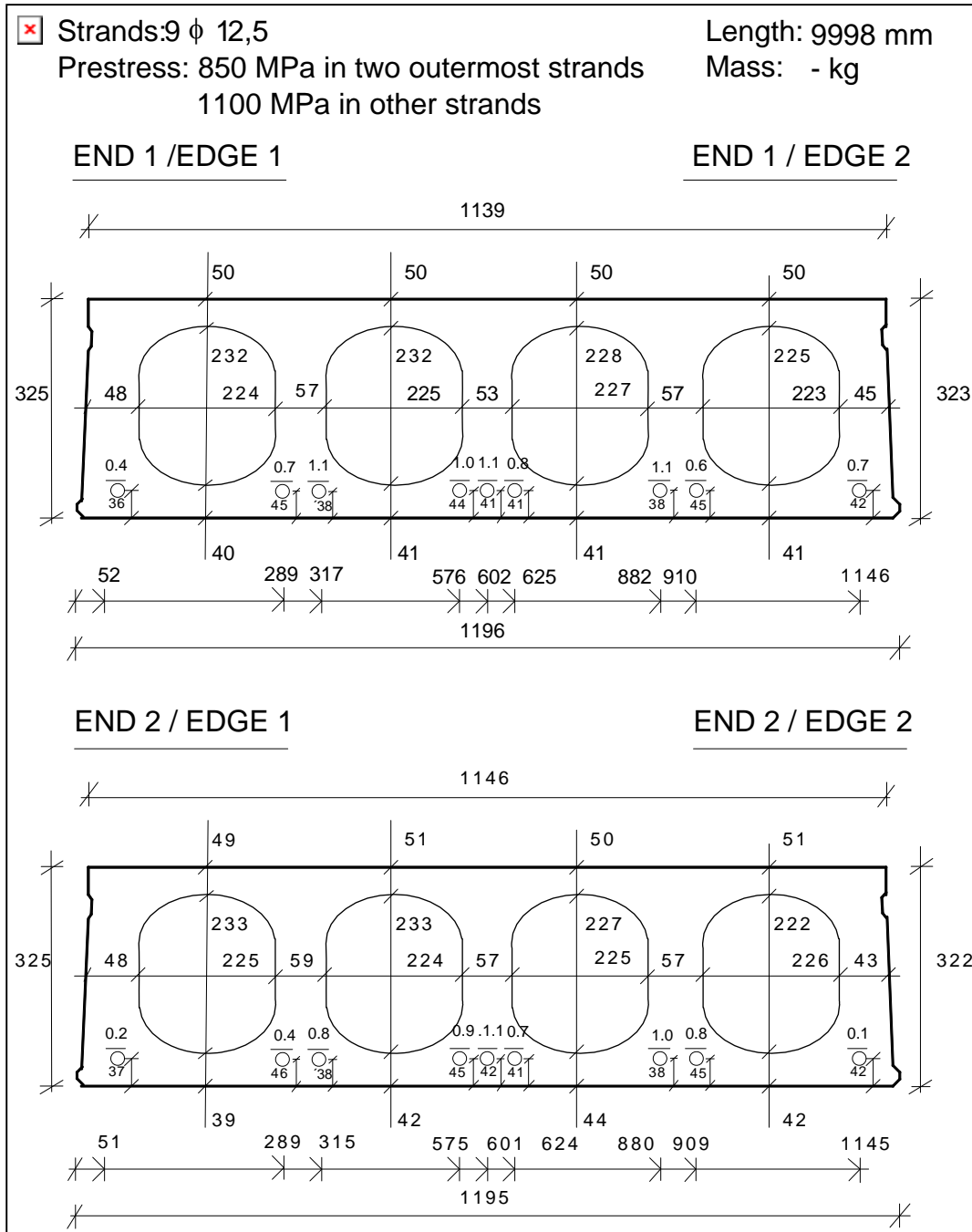


Fig. 4. Measured geometry and weight. Slab 3.

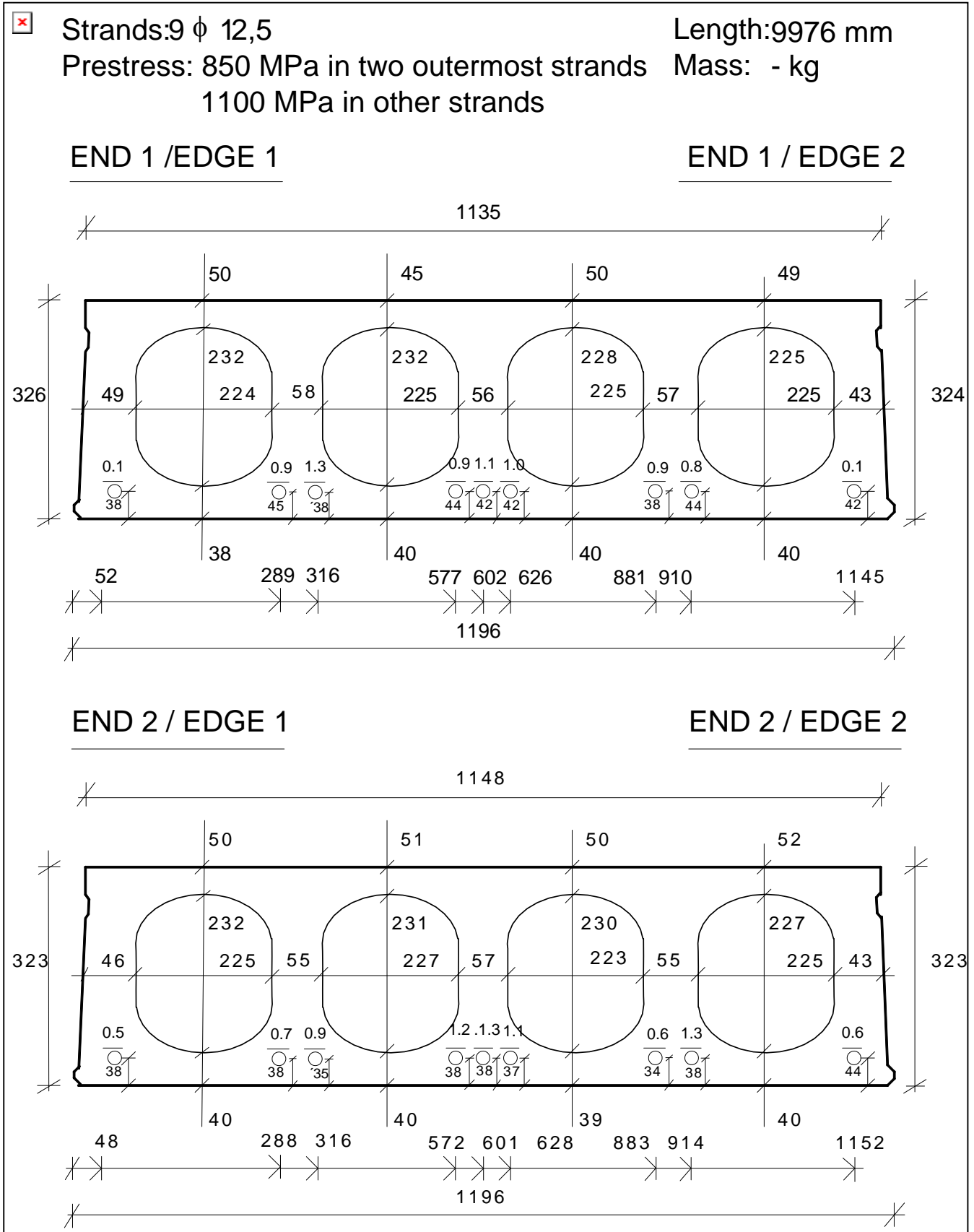


Fig. 5. Measured geometry and weight. Slab 4.

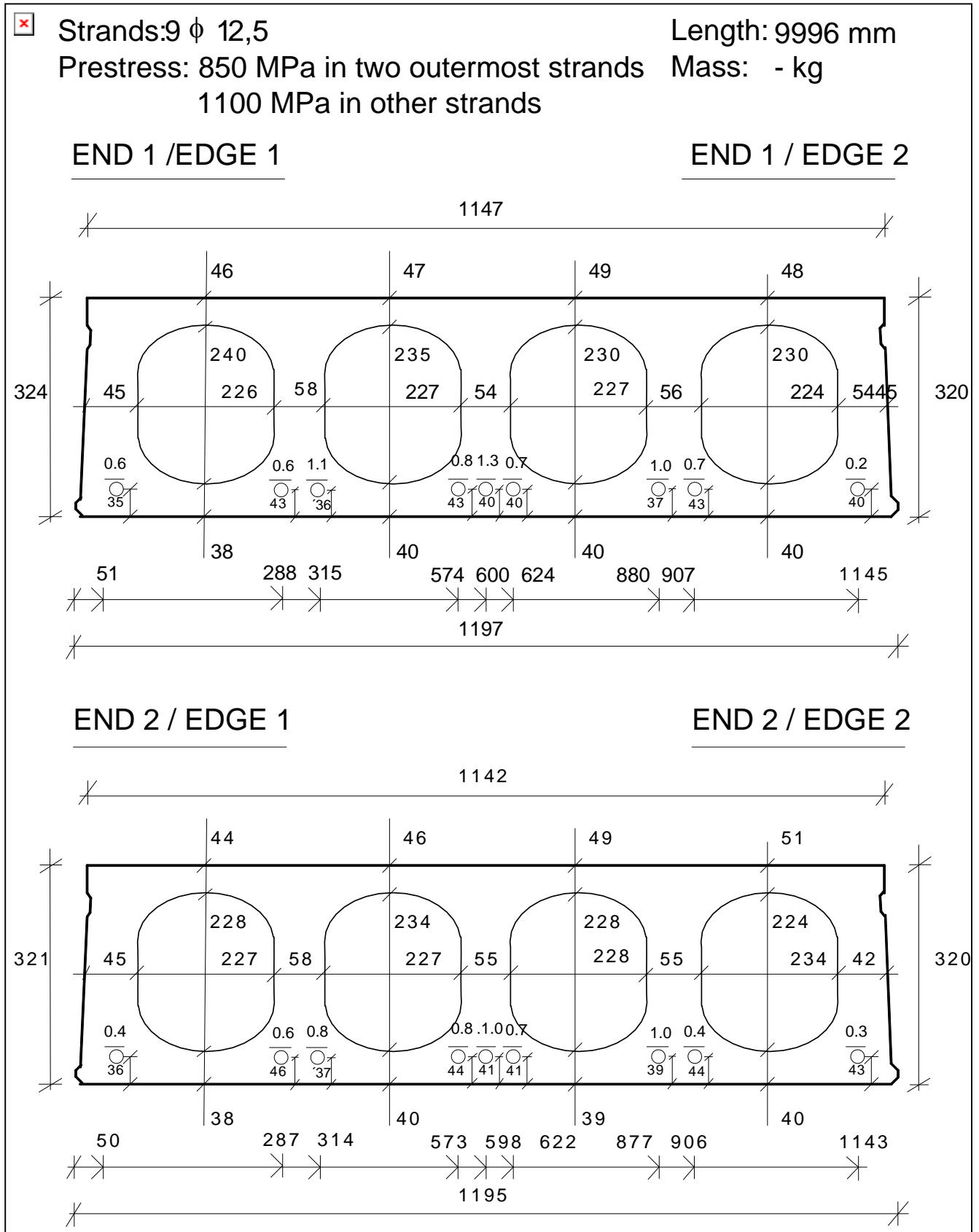


Fig. 6. Measured geometry and weight. Slab 5.

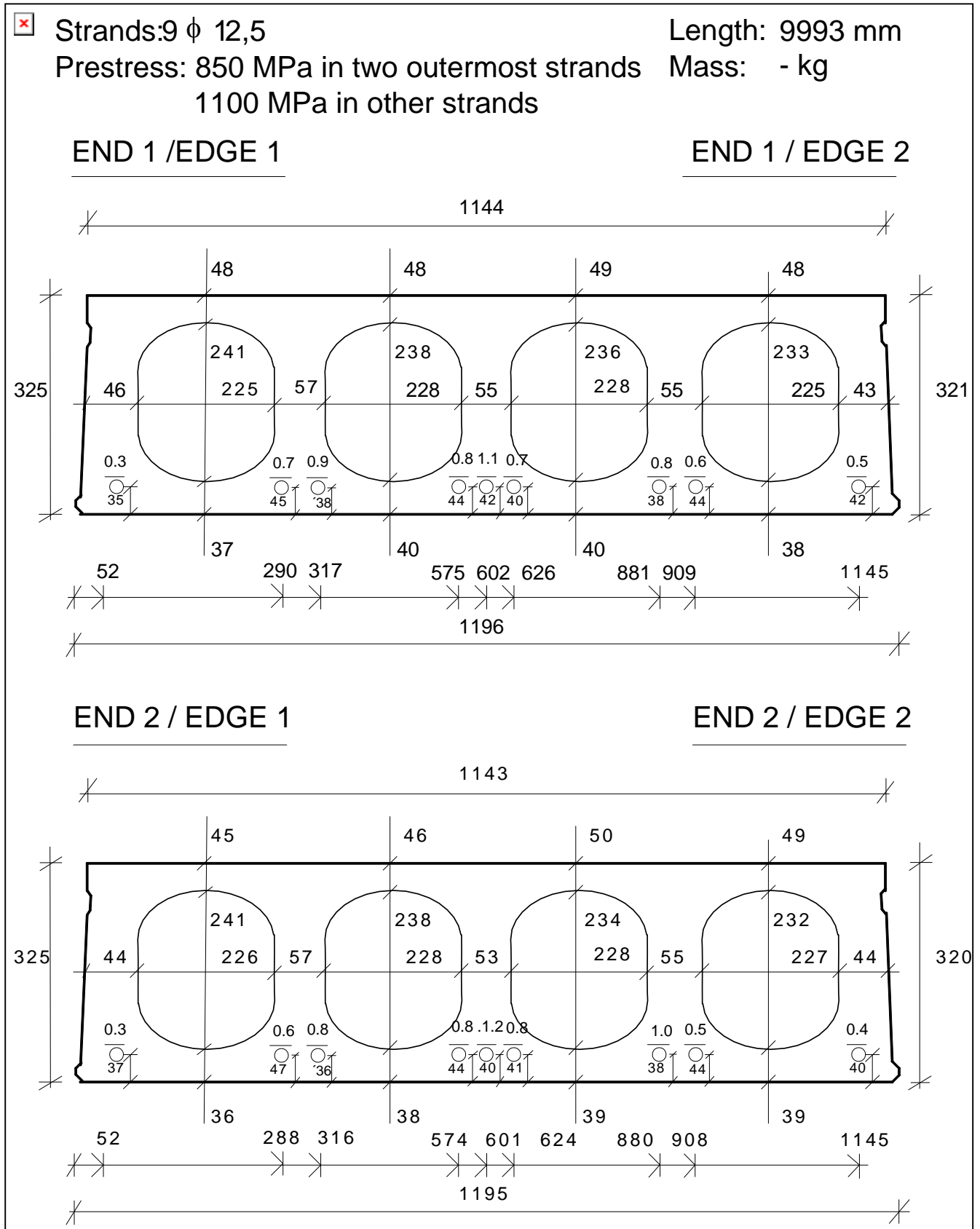


Fig. 7. Measured geometry and weight. Slab 6.

MEASURED STRENGTH OF CONCRETE

Table 1. BES1 and N1, grouting phase 1. Strength and density of 150 mm cubes cast on 23rd of October and tested on 5th of November 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|----------|-----------------|------------------------------|
| S1 | 37.5 | 2220 |
| S2 | 38.0 | 2210 |
| S3 | 38.0 | 2210 |
| Mean x | 37.7 | 2213 |

Table 2. BES1 and N1, grouting phase 2. Strength and density of 150 mm cubes cast on 24th of October and tested on 5th of November 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|----------|-----------------|------------------------------|
| J1 | 30.0 | 2230 |
| J2 | 28.0 | 2220 |
| J3 | 28.0 | 2220 |
| Mean x | 28.7 | 2223 |

Table 3. BES1, lower wall element. Strength and density of 100 mm cores tested on 7th of December. The element was cast on 27th or 28th of September 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|--------------------------------|-----------------|------------------------------|
| V1 | 47.0 | 2310 |
| V2 | 47.0 | 2300 |
| V3 | 48.0 | 2310 |
| Mean x | 47.3 | 2367 |
| Mean strength $f_{cm,K150}$ | 49.7 | |

Table 4. N1, lower wall element. Strength and density of 100 mm cores tested on 7th of December. The element was cast on 27th or 28th of September 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|--------------------------------|-----------------|------------------------------|
| 1U1 | 51.5 | 2290 |
| 1U2 | 49.0 | 2300 |
| 1U3 | 50.0 | 2300 |
| Mean x | 50.2 | 2297 |
| Mean strength $f_{cm,K150}$ | 52.7 | |

Table 5. N2, upper wall element. Strength and density of 100 mm cores tested on 7th of December. The element was cast on 27th or 28th of September 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|--------------------------------|-----------------|------------------------------|
| Y1 | 47.5 | 2290 |
| Y2 | 49.0 | 2300 |
| Y3 | 42.5 | 2300 |
| Mean x | 46.3 | 2297 |
| Mean strength $f_{cm,K150}$ | 48.7 | |

Table 6. N2, lower wall element. Strength and density of 100 mm cores tested on 7th of December. The element was cast on 27th or 28th of September 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|--------------------------------|-----------------|------------------------------|
| 2U1 | 43.0 | 2290 |
| 2U2 | 42.5 | 2280 |
| 2U3 | 42.0 | 2280 |
| Mean x | 42.5 | 2297 |
| Mean strength $f_{cm,K150}$ | 44.6 | |

Table 7. N2, grouting phase 1. Strength and density of 150 mm cubes cast on 14th and tested on 26th of November 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|--|-----------------|------------------------------|
| S7 | 37.5 | 2250 |
| S8 | 36.0 | 2210 |
| S9 | 37.0 | 2210 |
| S10 | 36.0 | 2210 |
| S11 | 36.5 | 2220 |
| S12 | 36.0 | 2200 |
| Mean x | 36.5 | 2217 |
| Standard deviation s | 0.6 | |
| Characteristic strength $f_{ck,K150} = x - 1.65s$ | 35.5 | |

Table 8. N2, grouting phase 2. Strength and density of 150 mm cubes cast on 15th and tested on 26th of November 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|--|-----------------|------------------------------|
| J7 | 22.5 | 2200 |
| J8 | 24.0 | 2200 |
| J9 | 23.0 | 2200 |
| J10 | 23.0 | 2210 |
| J11 | 22.5 | 2190 |
| J12 | 22.0 | 2170 |
| Mean x | 22.8 | 2195 |
| Standard deviation s | 0.7 | |
| Characteristic strength $f_{ck,K150} = x - 1.65s$ | 21.7 | |

Table 9. Hollow core slabs. Strength and density of 50 mm cores tested on 19th of December 2001. The slabs were cast on 19th of September 2001.

| Specimen | Strength MPa | Density kg/m ³ |
|---|-----------------|------------------------------|
| L21 (slab 2) | 64.5 | 2360 |
| L22 (slab 2) | 62.0 | 2360 |
| L23 (slab 2) | 66.5 | 2390 |
| L61 (slab 6) | 65.0 | 2350 |
| L62 (slab 6) | 62.5 | 2390 |
| L63 (slab 6) | 66.5 | 2370 |
| Mean x | 64.5 | 2370 |
| Standard deviation s | 1.9 | |
| Characteristic strength $f_{ck,C50} = x - 1.65s$ | 61.3 | |
| Characteristic strength $f_{ck,K150} = 1.1(x - 1.65s)$ | 67.5 | |

MEASURED DISPLACEMENTS AND ANGLES, TEST BES1

Table 1. Loads and displacements measured by transducers 10 – 17.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|--------|-------|-------|-------|-------|-------|-------|
| | | | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.00 | 0.00 | 0.000 | 0.000 | 0.000 | 0.000 |
| 1 | 0.0 | 100.0 | 0.002 | -0.001 | -0.05 | -0.06 | 0.005 | 0.000 | 0.010 | 0.008 |
| 2 | 0.0 | 211.0 | 0.002 | -0.001 | -0.05 | 0.01 | 0.018 | 0.014 | 0.027 | 0.022 |
| 3 | 0.0 | 299.0 | 0.003 | -0.001 | -0.01 | -0.01 | 0.035 | 0.029 | 0.044 | 0.037 |
| 4 | 0.0 | 402.0 | 0.002 | -0.001 | 0.02 | 0.07 | 0.053 | 0.047 | 0.061 | 0.054 |
| 5 | 0.0 | 507.0 | 0.000 | -0.001 | 0.06 | 0.07 | 0.075 | 0.071 | 0.079 | 0.074 |
| 6 | 6.8 | 502.0 | 0.001 | 0.000 | 0.38 | 0.40 | 0.086 | 0.087 | 0.082 | 0.080 |
| 7 | 10.4 | 503.0 | 0.001 | 0.008 | 0.53 | 0.58 | 0.093 | 0.093 | 0.085 | 0.082 |
| 8 | 14.0 | 502.0 | 0.000 | 0.017 | 0.73 | 0.76 | 0.102 | 0.103 | 0.086 | 0.085 |
| 9 | 18.4 | 501.0 | 0.001 | 0.028 | 0.96 | 0.98 | 0.109 | 0.111 | 0.089 | 0.088 |
| 10 | 17.8 | 603.0 | 0.003 | 0.030 | 0.99 | 1.01 | 0.127 | 0.131 | 0.105 | 0.107 |
| 11 | 17.8 | 705.0 | 0.001 | 0.034 | 1.04 | 1.06 | 0.147 | 0.158 | 0.123 | 0.128 |
| 12 | 18.2 | 802.0 | 0.001 | 0.038 | 1.09 | 1.14 | 0.171 | 0.183 | 0.142 | 0.150 |
| 13 | 18.0 | 914.0 | 0.001 | 0.044 | 1.16 | 1.21 | 0.193 | 0.210 | 0.161 | 0.174 |
| 14 | 17.8 | 1002.0 | 0.001 | 0.048 | 1.21 | 1.23 | 0.215 | 0.236 | 0.178 | 0.195 |
| 15 | 14.0 | 1001.0 | 0.001 | 0.048 | 1.07 | 1.10 | 0.223 | 0.244 | 0.183 | 0.200 |
| 16 | 9.8 | 1000.0 | 0.003 | 0.040 | 0.88 | 0.91 | 0.223 | 0.241 | 0.182 | 0.200 |
| 17 | 6.0 | 1000.0 | 0.001 | 0.031 | 0.73 | 0.73 | 0.223 | 0.239 | 0.182 | 0.199 |
| 18 | 0.6 | 999.0 | 0.001 | 0.020 | 0.45 | 0.46 | 0.215 | 0.228 | 0.183 | 0.197 |
| 19 | 6.4 | 1002.0 | 0.002 | 0.024 | 0.69 | 0.72 | 0.214 | 0.231 | 0.182 | 0.199 |
| 20 | 10.4 | 1003.0 | 0.003 | 0.033 | 0.88 | 0.91 | 0.218 | 0.237 | 0.182 | 0.201 |
| 21 | 14.0 | 1002.0 | 0.004 | 0.041 | 1.04 | 1.10 | 0.223 | 0.245 | 0.183 | 0.203 |
| 22 | 18.4 | 1002.0 | 0.003 | 0.050 | 1.23 | 1.27 | 0.229 | 0.252 | 0.186 | 0.205 |
| 23 | 0.4 | 998.0 | 0.003 | 0.022 | 0.49 | 0.49 | 0.217 | 0.231 | 0.187 | 0.201 |
| 24 | 18.4 | 999.0 | 0.005 | 0.052 | 1.27 | 1.31 | 0.237 | 0.261 | 0.189 | 0.209 |
| 25 | 0.4 | 999.0 | 0.005 | 0.021 | 0.47 | 0.49 | 0.223 | 0.236 | 0.190 | 0.205 |
| 26 | 18.4 | 996.0 | 0.009 | 0.060 | 1.37 | 1.41 | 0.256 | 0.273 | 0.197 | 0.213 |
| 31 | 20.6 | 1012.0 | 0.012 | 0.064 | 1.47 | 1.51 | 0.256 | 0.277 | 0.197 | 0.213 |
| 32 | 30.2 | 1205.0 | 0.014 | 0.089 | 2.01 | 2.09 | 0.313 | 0.347 | 0.237 | 0.254 |
| 33 | 40.6 | 1406.0 | 0.079 | 0.175 | 3.98 | 4.13 | 0.630 | 0.704 | 0.390 | 0.438 |
| 34 | 50.8 | 1609.0 | 0.107 | 0.304 | 6.69 | 7.00 | 0.922 | 1.061 | 0.420 | 0.505 |
| 35 | 60.4 | 1807.0 | 0.135 | 0.380 | 8.60 | 8.97 | 1.144 | 1.313 | 0.481 | 0.586 |
| 36 | 70.4 | 2015.0 | 0.154 | 0.451 | 10.66 | 11.07 | 1.400 | 1.595 | 0.573 | 0.694 |
| 37 | 80.6 | 2213.0 | 0.171 | 0.525 | 13.35 | 13.82 | 1.718 | 1.944 | 0.685 | 0.820 |
| 38 | 90.2 | 2412.0 | 0.177 | 0.627 | 16.90 | 17.48 | 2.111 | 2.381 | 0.817 | 0.973 |
| 39 | 100.0 | 2597.0 | 0.178 | 0.793 | 22.91 | 23.77 | 2.746 | 3.091 | 1.005 | 1.200 |
| 40 | 110.6 | 2815.0 | 0.176 | 0.991 | 32.82 | 34.02 | 3.798 | 4.260 | 1.328 | 1.574 |
| 41 | 120.2 | 3030.0 | 0.178 | 1.148 | 44.91 | 46.38 | 5.095 | 5.661 | 1.754 | 2.014 |
| 42 | 120.8 | 3201.0 | 0.177 | 1.247 | 47.76 | 49.31 | 5.444 | 6.048 | 1.880 | 2.165 |
| 43 | 121.2 | 3400.0 | 0.179 | 1.258 | 48.34 | 49.90 | 5.545 | 6.164 | 1.940 | 2.233 |
| 44 | 121.4 | 3615.0 | 0.180 | 1.265 | 48.74 | 50.32 | 5.630 | 6.268 | 2.000 | 2.302 |

Table 1. Continued.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|-------|-------|
| | | | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| 100 | 121.4 | 1361.0 | 0.207 | 1.293 | 48.77 | 50.35 | 5.413 | 6.035 | 1.721 | 2.052 |
| 101 | 0.0 | 0.0 | 0.155 | 0.619 | 6.33 | 6.89 | 0.981 | 1.328 | 0.405 | 0.755 |
| 102 | 0.0 | 0.0 | 0.140 | 0.604 | 5.89 | 6.45 | 0.920 | 1.272 | 0.374 | 0.733 |
| 103 | 120.8 | 2532.6 | 0.221 | 1.236 | 49.49 | 51.10 | 5.695 | 6.352 | 1.808 | 2.314 |
| 104 | 121.0 | 3517.5 | 0.216 | 1.315 | 52.22 | 53.88 | 6.134 | 6.839 | 2.038 | 2.576 |
| 105 | 121.8 | 3712.8 | 0.216 | 1.329 | 53.43 | 55.13 | 6.323 | 7.051 | 2.121 | 2.685 |
| 106 | 118.0 | 3808.0 | 0.218 | 1.343 | 53.18 | 54.87 | 6.364 | 7.092 | 2.191 | 2.742 |
| 107 | 0.0 | 0.0 | 0.141 | 0.695 | 6.00 | 6.69 | 1.046 | 1.522 | 0.517 | 0.993 |
| 108 | 0.0 | 0.0 | 0.136 | 0.681 | 5.75 | 6.44 | 1.002 | 1.481 | 0.493 | 0.973 |
| 109 | 120.8 | 3824.8 | 0.190 | 1.355 | 53.94 | 56.01 | 6.505 | 7.727 | 2.052 | 3.289 |
| 110 | 120.0 | 3827.2 | 0.190 | 1.387 | 54.82 | 56.96 | 6.612 | 7.928 | 2.063 | 3.407 |
| 111 | 114.4 | 362.4 | 0.130 | 1.143 | 57.83 | 59.63 | 7.432 | 8.324 | 2.877 | 3.572 |

Table 2. Displacements measured by transducers 18 – 25.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|--------|--------|
| | | | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.00 | 0.00 | 0.000 | 0.000 |
| 1 | 0.0 | 100.0 | 0.024 | 0.021 | 0.028 | 0.022 | 0.09 | 0.07 | -0.003 | -0.003 |
| 2 | 0.0 | 211.0 | 0.041 | 0.033 | 0.045 | 0.033 | 0.09 | 0.06 | -0.002 | 0.001 |
| 3 | 0.0 | 299.0 | 0.056 | 0.047 | 0.064 | 0.045 | 0.11 | 0.05 | 0.000 | 0.002 |
| 4 | 0.0 | 402.0 | 0.072 | 0.060 | 0.076 | 0.055 | 0.13 | 0.04 | 0.001 | 0.003 |
| 5 | 0.0 | 507.0 | 0.087 | 0.074 | 0.091 | 0.068 | 0.10 | 0.06 | -0.001 | 0.002 |
| 6 | 6.8 | 502.0 | 0.092 | 0.078 | 0.103 | 0.078 | 0.41 | 0.26 | 0.000 | 0.000 |
| 7 | 10.4 | 503.0 | 0.093 | 0.079 | 0.111 | 0.083 | 0.57 | 0.36 | 0.001 | -0.001 |
| 8 | 14.0 | 502.0 | 0.095 | 0.083 | 0.116 | 0.089 | 0.74 | 0.51 | 0.004 | 0.000 |
| 9 | 18.4 | 501.0 | 0.097 | 0.084 | 0.125 | 0.098 | 0.98 | 0.66 | 0.007 | 0.005 |
| 10 | 17.8 | 603.0 | 0.110 | 0.097 | 0.136 | 0.109 | 0.95 | 0.64 | 0.010 | 0.004 |
| 11 | 17.8 | 705.0 | 0.123 | 0.109 | 0.147 | 0.118 | 0.93 | 0.62 | 0.009 | 0.000 |
| 12 | 18.2 | 802.0 | 0.135 | 0.122 | 0.157 | 0.129 | 0.94 | 0.66 | 0.009 | 0.006 |
| 13 | 18.0 | 914.0 | 0.150 | 0.136 | 0.168 | 0.140 | 0.91 | 0.61 | 0.008 | 0.007 |
| 14 | 17.8 | 1002.0 | 0.160 | 0.146 | 0.177 | 0.150 | 0.90 | 0.63 | 0.009 | 0.013 |
| 15 | 14.0 | 1001.0 | 0.161 | 0.147 | 0.180 | 0.147 | 0.75 | 0.47 | 0.010 | 0.014 |
| 16 | 9.8 | 1000.0 | 0.162 | 0.147 | 0.174 | 0.141 | 0.53 | 0.35 | 0.010 | 0.009 |
| 17 | 6.0 | 1000.0 | 0.160 | 0.146 | 0.170 | 0.136 | 0.34 | 0.20 | 0.009 | 0.010 |
| 18 | 0.6 | 999.0 | 0.158 | 0.145 | 0.159 | 0.125 | 0.11 | 0.03 | 0.007 | 0.009 |
| 19 | 6.4 | 1002.0 | 0.159 | 0.145 | 0.163 | 0.134 | 0.33 | 0.20 | 0.008 | 0.007 |
| 20 | 10.4 | 1003.0 | 0.161 | 0.147 | 0.169 | 0.139 | 0.52 | 0.33 | 0.007 | 0.009 |
| 21 | 14.0 | 1002.0 | 0.161 | 0.147 | 0.175 | 0.144 | 0.69 | 0.46 | 0.009 | 0.010 |
| 22 | 18.4 | 1002.0 | 0.164 | 0.150 | 0.180 | 0.150 | 0.90 | 0.60 | 0.008 | 0.009 |
| 23 | 0.4 | 998.0 | 0.161 | 0.147 | 0.162 | 0.128 | 0.12 | 0.02 | 0.007 | 0.008 |
| 24 | 18.4 | 999.0 | 0.166 | 0.153 | 0.184 | 0.154 | 0.92 | 0.62 | 0.010 | 0.012 |
| 25 | 0.4 | 999.0 | 0.163 | 0.150 | 0.162 | 0.128 | 0.08 | 0.06 | 0.007 | 0.009 |
| 26 | 18.4 | 996.0 | 0.174 | 0.157 | 0.195 | 0.163 | 0.98 | 0.66 | 0.025 | 0.020 |
| 31 | 20.6 | 1012.0 | 0.174 | 0.157 | 0.196 | 0.165 | 1.09 | 0.75 | 0.025 | 0.020 |
| 32 | 30.2 | 1205.0 | 0.201 | 0.184 | 0.235 | 0.200 | 1.53 | 1.11 | 0.026 | 0.022 |
| 33 | 40.6 | 1406.0 | 0.214 | 0.154 | 0.594 | 0.528 | 4.99 | 4.73 | 0.098 | 0.074 |
| 34 | 50.8 | 1609.0 | 0.336 | 0.248 | 0.838 | 0.750 | 6.75 | 6.54 | 0.155 | 0.110 |
| 35 | 60.4 | 1807.0 | 0.427 | 0.317 | 1.061 | 0.957 | 8.38 | 8.15 | 0.179 | 0.128 |
| 36 | 70.4 | 2015.0 | 0.537 | 0.398 | 1.312 | 1.190 | 10.23 | 9.95 | 0.209 | 0.151 |
| 37 | 80.6 | 2213.0 | 0.655 | 0.483 | 1.583 | 1.439 | 12.32 | 11.97 | 0.244 | 0.177 |
| 38 | 90.2 | 2412.0 | 0.800 | 0.593 | 1.928 | 1.758 | 15.12 | 14.70 | 0.278 | 0.199 |
| 39 | 100.0 | 2597.0 | 1.120 | 0.864 | 2.762 | 2.576 | 22.82 | 22.32 | 0.313 | 0.225 |
| 40 | 110.6 | 2815.0 | 1.552 | 0.943 | 3.936 | 3.752 | 33.79 | 33.24 | 0.347 | 0.208 |
| 41 | 120.2 | 3030.0 | 2.092 | 0.985 | 5.419 | 5.155 | 47.43 | 46.88 | 0.351 | 0.212 |
| 42 | 120.8 | 3201.0 | 2.226 | 1.042 | 5.726 | 5.443 | 49.95 | 49.40 | 0.349 | 0.218 |
| 43 | 121.2 | 3400.0 | 2.271 | 1.081 | 5.800 | 5.515 | 50.37 | 49.83 | 0.349 | 0.218 |
| 44 | 121.4 | 3615.0 | 2.315 | 1.123 | 5.861 | 5.578 | 50.65 | 50.10 | 0.348 | 0.223 |

Table 2. Continued.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|-------|-------|
| | | | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 100 | 121.4 | 1361.0 | 2.109 | 0.919 | 5.674 | 5.396 | 50.68 | 50.12 | 0.335 | 0.262 |
| 101 | 0.0 | 0.0 | 0.599 | 0.201 | 1.022 | 0.950 | 5.59 | 5.40 | 0.095 | 0.089 |
| 102 | 0.0 | 0.0 | 0.579 | 0.193 | 0.986 | 0.920 | 5.36 | 5.17 | 0.069 | 0.064 |
| 103 | 120.8 | 2532.6 | 2.275 | 1.033 | 5.840 | 5.568 | 50.87 | 50.33 | 0.328 | 0.239 |
| 104 | 121.0 | 3517.5 | 2.488 | 1.183 | 6.184 | 5.889 | 52.79 | 52.23 | 0.332 | 0.246 |
| 105 | 121.8 | 3712.8 | 2.562 | 1.227 | 6.300 | 5.998 | 53.46 | 52.91 | 0.337 | 0.247 |
| 106 | 118.0 | 3808.0 | 2.590 | 1.250 | 6.280 | 5.968 | 52.74 | 52.17 | 0.336 | 0.249 |
| 107 | 0.0 | 0.0 | 0.659 | 0.292 | 1.051 | 0.994 | 5.38 | 5.19 | 0.086 | 0.089 |
| 108 | 0.0 | 0.0 | 0.637 | 0.277 | 1.019 | 0.966 | 5.19 | 5.02 | 0.075 | 0.082 |
| 109 | 120.8 | 3824.8 | 2.485 | 1.569 | 6.211 | 6.361 | 53.20 | 52.98 | 0.260 | 0.353 |
| 110 | 120.0 | 3827.2 | 2.500 | 1.639 | 6.247 | 6.458 | 53.42 | 53.24 | 0.259 | 0.367 |
| 111 | 114.4 | 362.4 | 2.942 | 2.587 | 6.699 | 6.733 | 54.19 | 53.70 | 0.342 | 0.322 |

Table 3. Displacements measured by transducers 26 – 29, angles measured by clinometers 8 – 9 and time from the beginning of the test.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | Angle degree | | Time min |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-----------------|---------|-------------|
| | | | 26 | 27 | 28 | 29 | 8 | 9 | |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.0000 | 0.0000 | 0.0 |
| 1 | 0.0 | 100.0 | 0.012 | 0.013 | 0.033 | 0.027 | | | 1.7 |
| 2 | 0.0 | 211.0 | 0.044 | 0.038 | 0.048 | 0.039 | | | 2.9 |
| 3 | 0.0 | 299.0 | 0.069 | 0.064 | 0.068 | 0.052 | | | 4.0 |
| 4 | 0.0 | 402.0 | 0.095 | 0.094 | 0.085 | 0.063 | | | 4.7 |
| 5 | 0.0 | 507.0 | 0.127 | 0.127 | 0.101 | 0.079 | -0.0006 | 0.0003 | 5.6 |
| 6 | 6.8 | 502.0 | 0.132 | 0.132 | 0.103 | 0.078 | | | 9.4 |
| 7 | 10.4 | 503.0 | 0.134 | 0.134 | 0.105 | 0.080 | 0.0044 | 0.0050 | 10.1 |
| 8 | 14.0 | 502.0 | 0.137 | 0.137 | 0.106 | 0.083 | | | 12.4 |
| 9 | 18.4 | 501.0 | 0.139 | 0.140 | 0.109 | 0.083 | 0.0078 | 0.0061 | 14.3 |
| 10 | 17.8 | 603.0 | 0.168 | 0.171 | 0.123 | 0.096 | | | 16.2 |
| 11 | 17.8 | 705.0 | 0.196 | 0.205 | 0.136 | 0.108 | | | 17.0 |
| 12 | 18.2 | 802.0 | 0.225 | 0.239 | 0.148 | 0.123 | | | 18.0 |
| 13 | 18.0 | 914.0 | 0.260 | 0.277 | 0.165 | 0.134 | | | 18.6 |
| 14 | 17.8 | 1002.0 | 0.291 | 0.310 | 0.177 | 0.146 | 0.0128 | 0.0042 | 19.2 |
| 15 | 14.0 | 1001.0 | 0.301 | 0.320 | 0.179 | 0.148 | | | 21.7 |
| 16 | 9.8 | 1000.0 | 0.302 | 0.321 | 0.178 | 0.148 | | | 22.4 |
| 17 | 6.0 | 1000.0 | 0.302 | 0.321 | 0.177 | 0.146 | | | 23.2 |
| 18 | 0.6 | 999.0 | 0.302 | 0.321 | 0.177 | 0.147 | 0.0017 | -0.0014 | 24.2 |
| 19 | 6.4 | 1002.0 | 0.312 | 0.326 | 0.176 | 0.150 | | | 26.8 |
| 20 | 10.4 | 1003.0 | 0.315 | 0.328 | 0.176 | 0.151 | | | 27.2 |
| 21 | 14.0 | 1002.0 | 0.316 | 0.330 | 0.178 | 0.148 | | | 27.8 |
| 22 | 18.4 | 1002.0 | 0.318 | 0.331 | 0.178 | 0.148 | 0.0081 | 0.0028 | 28.3 |
| 23 | 0.4 | 998.0 | 0.316 | 0.334 | 0.177 | 0.150 | 0.0022 | -0.0014 | 31.3 |
| 24 | 18.4 | 999.0 | 0.327 | 0.341 | 0.183 | 0.155 | | | 36.2 |
| 25 | 0.4 | 999.0 | 0.326 | 0.342 | 0.182 | 0.152 | 0.0022 | -0.0014 | 37.5 |
| 26 | 18.4 | 996.0 | 0.332 | 0.346 | 0.185 | 0.158 | 0.0122 | 0.0056 | 40.7 |
| 31 | 20.6 | 1012.0 | 0.334 | 0.350 | 0.184 | 0.156 | | | 43.0 |
| 32 | 30.2 | 1205.0 | 0.394 | 0.414 | 0.212 | 0.177 | 0.0194 | 0.0075 | 46.2 |
| 33 | 40.6 | 1406.0 | 0.552 | 0.598 | 0.201 | 0.140 | 0.0686 | 0.1006 | 51.7 |
| 34 | 50.8 | 1609.0 | 0.631 | 0.674 | 0.248 | 0.195 | 0.1319 | 0.1344 | 58.6 |
| 35 | 60.4 | 1807.0 | 0.702 | 0.746 | 0.291 | 0.237 | 0.1744 | 0.1697 | 66.0 |
| 36 | 70.4 | 2015.0 | 0.801 | 0.843 | 0.340 | 0.275 | 0.2208 | 0.2064 | 72.6 |
| 37 | 80.6 | 2213.0 | 0.904 | 0.945 | 0.384 | 0.311 | 0.2764 | 0.2508 | 77.5 |
| 38 | 90.2 | 2412.0 | 1.009 | 1.059 | 0.430 | 0.350 | 0.3603 | 0.3219 | 83.4 |
| 39 | 100.0 | 2597.0 | 1.132 | 1.184 | 0.476 | 0.384 | 0.5033 | 0.4975 | 90.4 |
| 40 | 110.6 | 2815.0 | 1.281 | 1.331 | 0.527 | 0.428 | 0.7081 | 0.6989 | 98.5 |
| 41 | 120.2 | 3030.0 | 1.447 | 1.493 | 0.591 | 0.480 | 0.8928 | 0.9044 | 105.3 |
| 42 | 120.8 | 3201.0 | 1.562 | 1.612 | 0.636 | 0.514 | 0.9417 | 0.9561 | 113.8 |
| 43 | 121.2 | 3400.0 | 1.677 | 1.725 | 0.682 | 0.556 | 0.9531 | 0.9644 | 117.8 |
| 44 | 121.4 | 3615.0 | 1.797 | 1.857 | 0.734 | 0.609 | | | 120.6 |

Table 3. Continued.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | Angle degree | | Time min |
|------|-----------------------|-----------------------|--------------------|--------|--------|--------|-----------------|--------|-------------|
| | | | 26 | 27 | 28 | 29 | 8 | 9 | |
| 100 | 121.4 | 1361.0 | 1.235 | 1.309 | 0.429 | 0.329 | | | 120.8 |
| 101 | 0.0 | 0.0 | 0.270 | 0.296 | 0.114 | 0.106 | | | 124.2 |
| 102 | 0.0 | 0.0 | 0.239 | 0.266 | 0.103 | 0.098 | 0.1222 | 0.1050 | 136.6 |
| 103 | 120.8 | 2532.6 | 1.399 | 1.459 | 0.529 | 0.399 | 1.0119 | 1.0033 | 143.9 |
| 104 | 121.0 | 3517.5 | 1.772 | 1.868 | 0.700 | 0.551 | 1.0247 | 1.0078 | 148.8 |
| 105 | 121.8 | 3712.8 | 1.943 | 2.050 | 0.755 | 0.597 | 1.0408 | 1.0178 | 152.5 |
| 106 | 118.0 | 3808.0 | 2.076 | 2.197 | 0.791 | 0.626 | 1.0594 | 1.0208 | 156.8 |
| 107 | 0.0 | 0.0 | 0.562 | 0.598 | 0.129 | 0.094 | 0.0000 | 0.0000 | 160.4 |
| 108 | 0.0 | 0.0 | 0.537 | 0.574 | 0.107 | 0.079 | 0.1119 | 0.0981 | 163.1 |
| 109 | 120.8 | 3824.8 | 1.919 | 3.303 | 0.383 | 1.252 | | 1.0331 | 173.5 |
| 110 | 120.0 | 3827.2 | 1.950 | 3.590 | 0.325 | 1.390 | | | 174.3 |
| 111 | 114.4 | 362.4 | 7.093 | 11.447 | 16.812 | 11.425 | | | 175.2 |

MEASURED DISPLACEMENTS AND ANGLES, TEST N1

Table 1. Loads and displacements measured by transducers 10 – 17.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|--------|-------|-------|-------|-------|-------|-------|
| | | | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.00 | 0.00 | 0.000 | 0.000 | 0.000 | 0.000 |
| 1 | 0.0 | 103.0 | 0.000 | 0.000 | 0.03 | 0.02 | 0.013 | 0.013 | 0.014 | 0.013 |
| 2 | 0.0 | 205.0 | -0.001 | 0.000 | -0.02 | 0.01 | 0.015 | 0.019 | 0.020 | 0.022 |
| 3 | 0.0 | 306.0 | 0.002 | 0.001 | -0.08 | -0.04 | 0.017 | 0.024 | 0.025 | 0.032 |
| 4 | 0.0 | 404.0 | 0.001 | 0.001 | -0.09 | -0.10 | 0.017 | 0.032 | 0.032 | 0.043 |
| 5 | 0.0 | 505.0 | 0.004 | 0.001 | -0.13 | -0.11 | 0.024 | 0.035 | 0.040 | 0.053 |
| 6 | 6.6 | 508.0 | -0.002 | -0.001 | 0.15 | 0.15 | 0.036 | 0.050 | 0.045 | 0.057 |
| 7 | 10.4 | 508.0 | -0.001 | 0.001 | 0.35 | 0.31 | 0.041 | 0.056 | 0.046 | 0.057 |
| 8 | 15.0 | 507.0 | 0.000 | 0.002 | 0.56 | 0.58 | 0.049 | 0.065 | 0.048 | 0.059 |
| 9 | 18.0 | 509.0 | 0.002 | 0.002 | 0.73 | 0.71 | 0.056 | 0.072 | 0.050 | 0.060 |
| 10 | 18.0 | 606.0 | -0.002 | 0.002 | 0.73 | 0.71 | 0.063 | 0.077 | 0.059 | 0.069 |
| 11 | 18.4 | 692.0 | 0.002 | 0.003 | 0.70 | 0.68 | 0.069 | 0.082 | 0.068 | 0.078 |
| 12 | 18.2 | 804.0 | -0.002 | 0.002 | 0.68 | 0.64 | 0.074 | 0.093 | 0.078 | 0.089 |
| 13 | 18.0 | 904.0 | 0.002 | 0.002 | 0.65 | 0.62 | 0.078 | 0.099 | 0.085 | 0.099 |
| 14 | 17.6 | 1002.0 | -0.001 | 0.002 | 0.57 | 0.56 | 0.082 | 0.106 | 0.092 | 0.108 |
| 15 | 14.2 | 999.0 | 0.002 | 0.003 | 0.45 | 0.40 | 0.084 | 0.104 | 0.093 | 0.108 |
| 16 | 9.8 | 999.0 | -0.002 | 0.002 | 0.21 | 0.21 | 0.083 | 0.102 | 0.092 | 0.108 |
| 17 | 6.0 | 998.0 | 0.002 | 0.001 | 0.05 | 0.05 | 0.082 | 0.098 | 0.092 | 0.108 |
| 18 | 0.2 | 998.0 | -0.002 | 0.001 | -0.24 | -0.21 | 0.072 | 0.088 | 0.092 | 0.108 |
| 19 | 6.8 | 997.0 | 0.000 | 0.001 | 0.07 | 0.10 | 0.071 | 0.091 | 0.092 | 0.108 |
| 20 | 11.0 | 997.0 | -0.002 | 0.000 | 0.24 | 0.26 | 0.074 | 0.095 | 0.092 | 0.108 |
| 21 | 14.2 | 997.0 | 0.001 | 0.001 | 0.39 | 0.38 | 0.075 | 0.100 | 0.092 | 0.109 |
| 22 | 18.4 | 997.0 | -0.002 | 0.001 | 0.59 | 0.60 | 0.083 | 0.108 | 0.094 | 0.109 |
| 23 | 0.2 | 998.0 | -0.002 | 0.002 | -0.22 | -0.20 | 0.075 | 0.088 | 0.093 | 0.110 |
| 24 | 18.2 | 997.0 | -0.001 | 0.002 | 0.60 | 0.59 | 0.083 | 0.111 | 0.095 | 0.112 |
| 25 | 0.4 | 997.0 | 0.001 | 0.002 | -0.23 | -0.20 | 0.076 | 0.090 | 0.094 | 0.111 |
| 26 | 18.0 | 996.0 | -0.003 | 0.000 | 0.57 | 0.56 | 0.084 | 0.108 | 0.095 | 0.112 |
| 27 | 0.2 | 996.0 | -0.002 | 0.000 | -0.23 | -0.21 | 0.074 | 0.090 | 0.094 | 0.112 |
| 28 | 18.2 | 995.0 | -0.002 | 0.000 | 0.59 | 0.56 | 0.085 | 0.109 | 0.096 | 0.113 |
| 29 | 0.2 | 996.0 | -0.001 | 0.000 | -0.22 | -0.18 | 0.076 | 0.088 | 0.094 | 0.112 |
| 30 | 18.2 | 996.0 | 0.000 | 0.001 | 0.61 | 0.60 | 0.086 | 0.111 | 0.096 | 0.113 |
| 31 | 20.2 | 997.0 | 0.000 | 0.000 | 0.69 | 0.68 | 0.089 | 0.115 | 0.097 | 0.113 |
| 32 | 30.2 | 1197.0 | 0.028 | 0.019 | 3.51 | 3.52 | 0.383 | 0.438 | 0.128 | 0.157 |
| 33 | 40.4 | 1411.0 | 0.039 | 0.034 | 5.22 | 5.28 | 0.588 | 0.649 | 0.185 | 0.216 |
| 34 | 50.4 | 1595.0 | 0.064 | 0.049 | 7.11 | 7.26 | 0.851 | 0.916 | 0.293 | 0.317 |
| 35 | 60.4 | 1810.0 | 0.083 | 0.070 | 8.88 | 9.08 | 1.101 | 1.166 | 0.397 | 0.413 |
| 36 | 70.2 | 2004.0 | 0.101 | 0.087 | 10.90 | 11.13 | 1.369 | 1.438 | 0.507 | 0.511 |
| 37 | 80.2 | 2204.0 | 0.128 | 0.100 | 13.34 | 13.63 | 1.686 | 1.754 | 0.636 | 0.623 |
| 38 | 90.2 | 2403.0 | 0.150 | 0.117 | 17.12 | 17.44 | 2.139 | 2.213 | 0.811 | 0.781 |
| 39 | 100.0 | 2611.0 | 0.179 | 0.138 | 24.47 | 24.84 | 2.962 | 3.059 | 1.107 | 1.065 |

Table 1. Continued.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|-------|-------|
| | | | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| 40 | 110.0 | 2804.0 | 0.216 | 0.155 | 36.15 | 36.80 | 4.254 | 4.407 | 1.564 | 1.502 |
| 41 | 120.6 | 3016.0 | 0.235 | 0.189 | 48.52 | 49.42 | 5.626 | 5.859 | 2.041 | 1.968 |
| 42 | 120.8 | 3209.0 | 0.243 | 0.199 | 51.67 | 52.63 | 5.994 | 6.258 | 2.181 | 2.113 |
| 43 | 120.2 | 3384.0 | 0.242 | 0.200 | 51.72 | 52.68 | 6.028 | 6.301 | 2.215 | 2.150 |
| 43 | 120.4 | 3380.0 | 0.245 | 0.199 | 51.72 | 52.68 | 6.027 | 6.301 | 2.214 | 2.150 |
| 43 | 120.6 | 3391.0 | 0.246 | 0.200 | 51.72 | 52.68 | 6.027 | 6.302 | 2.215 | 2.152 |
| 43 | 120.8 | 3406.0 | 0.242 | 0.199 | 51.72 | 52.68 | 6.030 | 6.304 | 2.217 | 2.155 |
| 44 | 120.8 | 3584.0 | 0.245 | 0.200 | 51.92 | 52.90 | 6.079 | 6.364 | 2.256 | 2.197 |
| 44 | 120.8 | 3603.0 | 0.246 | 0.200 | 51.92 | 52.90 | 6.082 | 6.368 | 2.258 | 2.200 |
| 44 | 120.6 | 3619.0 | 0.245 | 0.200 | 51.87 | 52.84 | 6.083 | 6.369 | 2.262 | 2.205 |
| 45 | 121.2 | 3809.0 | 0.247 | 0.202 | 52.30 | 53.28 | 6.158 | 6.460 | 2.309 | 2.265 |
| 45 | 120.8 | 3855.0 | 0.256 | 0.204 | 52.68 | 53.67 | 6.225 | 6.537 | 2.352 | 2.313 |
| 46 | 121.2 | 3994.0 | 0.259 | 0.205 | 52.85 | 53.86 | 6.271 | 6.600 | 2.389 | 2.360 |
| 46 | 121.2 | 4006.0 | 0.259 | 0.205 | 52.86 | 53.86 | 6.272 | 6.602 | 2.390 | 2.362 |
| 46.5 | 120.6 | 4110.0 | 0.264 | 0.208 | 53.25 | 54.27 | 6.381 | 6.729 | 2.480 | 2.462 |
| 47 | 121.2 | 4203.0 | 0.260 | 0.207 | 53.43 | 54.47 | 6.424 | 6.785 | 2.512 | 2.503 |
| 47 | 120.6 | 4177.0 | 0.266 | 0.208 | 53.36 | 54.41 | 6.452 | 6.823 | 2.534 | 2.535 |
| 47.5 | 119.6 | 4307.0 | 0.260 | 0.207 | 53.23 | 54.28 | 6.450 | 6.822 | 2.534 | 2.540 |
| 48 | 121.2 | 4411.0 | 0.263 | 0.208 | 53.80 | 54.86 | 6.551 | 6.951 | 2.618 | 2.638 |
| 48.5 | 121.2 | 4500.0 | 0.259 | 0.213 | 54.04 | 55.13 | 6.598 | 7.005 | 2.647 | 2.671 |
| - | 0.0 | 2.0 | 0.090 | 0.067 | 5.85 | 5.96 | 0.983 | 1.045 | 0.515 | 0.553 |
| 48.5 | 121.4 | 4503.0 | 0.259 | 0.213 | 54.04 | 55.13 | 6.598 | 7.005 | 2.647 | 2.671 |
| 49 | 120.8 | 4605.0 | 0.261 | 0.214 | 54.00 | 55.10 | 6.634 | 7.044 | 2.682 | 2.714 |
| 49.5 | 121.8 | 4710.0 | 0.257 | 0.217 | 54.58 | 55.69 | 6.727 | 7.156 | 2.739 | 2.780 |
| 50 | 120.8 | 4838.0 | 0.256 | 0.221 | 54.56 | 55.66 | 6.791 | 7.215 | 2.809 | 2.844 |
| 50.5 | 121.0 | 4938.0 | 0.263 | 0.219 | 54.74 | 55.82 | 6.888 | 7.279 | 2.895 | 2.900 |

Table 2. Displacements measured by transducers 18 – 25.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|--------|--------|
| | | | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.00 | 0.00 | 0.000 | 0.000 |
| 1 | 0.0 | 103.0 | 0.014 | 0.015 | 0.011 | 0.014 | 0.01 | 0.01 | 0.000 | 0.001 |
| 2 | 0.0 | 205.0 | 0.033 | 0.037 | 0.030 | 0.035 | 0.10 | 0.08 | -0.005 | -0.001 |
| 3 | 0.0 | 306.0 | 0.050 | 0.062 | 0.052 | 0.066 | 0.16 | 0.19 | -0.006 | -0.001 |
| 4 | 0.0 | 404.0 | 0.069 | 0.085 | 0.073 | 0.090 | 0.24 | 0.23 | -0.005 | -0.002 |
| 5 | 0.0 | 505.0 | 0.090 | 0.107 | 0.097 | 0.116 | 0.28 | 0.32 | -0.006 | -0.001 |
| 6 | 6.6 | 508.0 | 0.095 | 0.112 | 0.107 | 0.128 | 0.57 | 0.61 | -0.003 | -0.001 |
| 7 | 10.4 | 508.0 | 0.095 | 0.114 | 0.114 | 0.135 | 0.74 | 0.78 | 0.002 | -0.002 |
| 8 | 15.0 | 507.0 | 0.098 | 0.115 | 0.120 | 0.143 | 0.98 | 0.99 | 0.007 | 0.000 |
| 9 | 18.0 | 509.0 | 0.100 | 0.118 | 0.127 | 0.153 | 1.14 | 1.16 | 0.007 | -0.001 |
| 10 | 18.0 | 606.0 | 0.119 | 0.138 | 0.146 | 0.169 | 1.19 | 1.22 | 0.008 | -0.001 |
| 11 | 18.4 | 692.0 | 0.135 | 0.156 | 0.167 | 0.190 | 1.28 | 1.28 | 0.010 | -0.001 |
| 12 | 18.2 | 804.0 | 0.157 | 0.180 | 0.194 | 0.221 | 1.32 | 1.34 | 0.016 | -0.001 |
| 13 | 18.0 | 904.0 | 0.178 | 0.202 | 0.217 | 0.243 | 1.40 | 1.40 | 0.021 | 0.000 |
| 14 | 17.6 | 1002.0 | 0.199 | 0.225 | 0.243 | 0.266 | 1.46 | 1.45 | 0.018 | -0.002 |
| 15 | 14.2 | 999.0 | 0.202 | 0.227 | 0.247 | 0.271 | 1.32 | 1.35 | 0.020 | -0.001 |
| 16 | 9.8 | 999.0 | 0.200 | 0.227 | 0.247 | 0.271 | 1.15 | 1.15 | 0.020 | -0.002 |
| 17 | 6.0 | 998.0 | 0.202 | 0.225 | 0.247 | 0.270 | 0.95 | 0.97 | 0.017 | -0.002 |
| 18 | 0.2 | 998.0 | 0.202 | 0.224 | 0.240 | 0.262 | 0.70 | 0.74 | 0.016 | -0.002 |
| 19 | 6.8 | 997.0 | 0.202 | 0.225 | 0.240 | 0.264 | 0.98 | 1.01 | 0.020 | 0.000 |
| 20 | 11.0 | 997.0 | 0.202 | 0.228 | 0.245 | 0.269 | 1.19 | 1.18 | 0.021 | 0.000 |
| 21 | 14.2 | 997.0 | 0.203 | 0.230 | 0.249 | 0.274 | 1.32 | 1.32 | 0.017 | -0.002 |
| 22 | 18.4 | 997.0 | 0.206 | 0.232 | 0.256 | 0.281 | 1.50 | 1.52 | 0.020 | -0.002 |
| 23 | 0.2 | 998.0 | 0.204 | 0.228 | 0.241 | 0.263 | 0.71 | 0.71 | 0.017 | 0.000 |
| 24 | 18.2 | 997.0 | 0.208 | 0.234 | 0.257 | 0.282 | 1.49 | 1.51 | 0.021 | -0.001 |
| 25 | 0.4 | 997.0 | 0.206 | 0.230 | 0.241 | 0.263 | 0.71 | 0.73 | 0.020 | -0.001 |
| 26 | 18.0 | 996.0 | 0.208 | 0.235 | 0.258 | 0.283 | 1.49 | 1.51 | 0.021 | -0.001 |
| 27 | 0.2 | 996.0 | 0.208 | 0.230 | 0.242 | 0.266 | 0.72 | 0.73 | 0.017 | 0.000 |
| 28 | 18.2 | 995.0 | 0.207 | 0.235 | 0.259 | 0.284 | 1.51 | 1.53 | 0.019 | -0.001 |
| 29 | 0.2 | 996.0 | 0.208 | 0.231 | 0.242 | 0.266 | 0.72 | 0.72 | 0.018 | -0.001 |
| 30 | 18.2 | 996.0 | 0.210 | 0.236 | 0.260 | 0.287 | 1.49 | 1.51 | 0.020 | -0.001 |
| 31 | 20.2 | 997.0 | 0.210 | 0.238 | 0.263 | 0.289 | 1.59 | 1.62 | 0.018 | -0.001 |
| 32 | 30.2 | 1197.0 | 0.373 | 0.400 | 0.539 | 0.569 | 3.24 | 3.26 | 0.028 | -0.007 |
| 33 | 40.4 | 1411.0 | 0.495 | 0.527 | 0.752 | 0.793 | 4.53 | 4.56 | 0.023 | -0.010 |
| 34 | 50.4 | 1595.0 | 0.596 | 0.622 | 1.032 | 1.075 | 6.73 | 6.73 | 0.030 | -0.011 |
| 35 | 60.4 | 1810.0 | 0.711 | 0.742 | 1.320 | 1.361 | 8.99 | 8.95 | 0.050 | -0.010 |
| 36 | 70.2 | 2004.0 | 0.840 | 0.873 | 1.606 | 1.651 | 11.15 | 11.10 | 0.078 | -0.007 |
| 37 | 80.2 | 2204.0 | 0.989 | 1.024 | 1.937 | 1.980 | 13.67 | 13.59 | 0.100 | -0.009 |
| 38 | 90.2 | 2403.0 | 1.177 | 1.217 | 2.392 | 2.436 | 17.38 | 17.29 | 0.133 | -0.009 |
| 39 | 100.0 | 2611.0 | 1.491 | 1.531 | 3.175 | 3.206 | 24.19 | 24.05 | 0.176 | -0.014 |
| 40 | 110.0 | 2804.0 | 1.938 | 2.011 | 4.388 | 4.438 | 35.33 | 35.07 | 0.247 | -0.064 |

Table 2. Continued.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|-------|--------|
| | | | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 41 | 120.6 | 3016.0 | 2.445 | 2.549 | 5.753 | 5.826 | 47.73 | 47.45 | 0.305 | -0.093 |
| 42 | 120.8 | 3209.0 | 2.620 | 2.732 | 6.129 | 6.209 | 50.76 | 50.48 | 0.328 | -0.102 |
| 43 | 120.2 | 3384.0 | 2.709 | 2.809 | 6.230 | 6.292 | 50.98 | 50.68 | 0.331 | -0.107 |
| 43 | 120.4 | 3380.0 | 2.714 | 2.809 | 6.234 | 6.293 | 50.99 | 50.70 | 0.329 | -0.107 |
| 43 | 120.6 | 3391.0 | 2.723 | 2.816 | 6.248 | 6.303 | 51.05 | 50.75 | 0.332 | -0.108 |
| 43 | 120.8 | 3406.0 | 2.732 | 2.821 | 6.258 | 6.311 | 51.09 | 50.79 | 0.335 | -0.108 |
| 44 | 120.8 | 3584.0 | 2.832 | 2.913 | 6.387 | 6.429 | 51.60 | 51.29 | 0.344 | -0.112 |
| 44 | 120.8 | 3603.0 | 2.840 | 2.926 | 6.396 | 6.442 | 51.63 | 51.32 | 0.341 | -0.112 |
| 44 | 120.6 | 3619.0 | 2.907 | 2.984 | 6.478 | 6.508 | 51.74 | 51.42 | 0.340 | -0.114 |
| 45 | 121.2 | 3809.0 | 3.077 | 3.291 | 6.712 | 6.866 | 52.78 | 52.56 | 0.341 | -0.116 |
| 45 | 120.8 | 3855.0 | 3.203 | 3.469 | 6.865 | 7.069 | 53.34 | 53.14 | 0.342 | -0.116 |
| 46 | 121.2 | 3994.0 | 3.285 | 3.578 | 6.964 | 7.193 | 53.63 | 53.46 | 0.343 | -0.116 |
| 46 | 121.2 | 4006.0 | 3.307 | 3.609 | 6.985 | 7.226 | 53.69 | 53.52 | 0.343 | -0.117 |
| 46.5 | 120.6 | 4110.0 | 3.486 | 3.842 | 7.187 | 7.488 | 53.98 | 53.87 | 0.349 | -0.109 |
| 47 | 121.2 | 4203.0 | 3.532 | 3.907 | 7.232 | 7.552 | 54.06 | 53.97 | 0.354 | -0.104 |
| 47 | 120.6 | 4177.0 | 3.559 | 3.958 | 7.246 | 7.585 | 53.87 | 53.80 | 0.355 | -0.103 |
| 47.5 | 119.6 | 4307.0 | 3.557 | 3.964 | 7.231 | 7.577 | 53.68 | 53.61 | 0.357 | -0.102 |
| 48 | 121.2 | 4411.0 | 3.671 | 4.123 | 7.361 | 7.746 | 54.19 | 54.15 | 0.353 | -0.105 |
| 48.5 | 121.2 | 4500.0 | 3.722 | 4.166 | 7.422 | 7.801 | 54.28 | 54.23 | 0.356 | -0.103 |
| - | 0.0 | 2.0 | 1.157 | 1.344 | 1.532 | 1.715 | 6.01 | 6.10 | 0.091 | -0.036 |
| 48.5 | 121.4 | 4503.0 | 3.722 | 4.166 | 7.422 | 7.801 | 54.28 | 54.23 | 0.356 | -0.103 |
| 49 | 120.8 | 4605.0 | 3.768 | 4.258 | 7.458 | 7.874 | 54.15 | 54.14 | 0.352 | -0.103 |
| 49.5 | 121.8 | 4710.0 | 3.842 | 4.367 | 7.563 | 8.017 | 54.67 | 54.68 | 0.355 | -0.103 |
| 50 | 120.8 | 4838.0 | 3.953 | 4.493 | 7.655 | 8.119 | 54.55 | 54.56 | 0.357 | -0.102 |
| 50.5 | 121.0 | 4938.0 | 4.056 | 4.638 | 7.762 | 8.264 | 54.75 | 54.79 | 0.359 | -0.101 |

Table 3. Displacements measured by transducers 26 – 29, angles measured by clinometers 8 – 9 and time from the beginning of the test.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | Angle degree | | Time min |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-----------------|--------|-------------|
| | | | 26 | 27 | 28 | 29 | 8 | 9 | |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.0000 | 0.0000 | 0 |
| 1 | 0.0 | 103.0 | 0.017 | 0.012 | 0.013 | 0.020 | | | 2 |
| 2 | 0.0 | 205.0 | 0.020 | 0.023 | 0.049 | 0.056 | | | 3 |
| 3 | 0.0 | 306.0 | 0.024 | 0.035 | 0.098 | 0.101 | | | 4 |
| 4 | 0.0 | 404.0 | 0.031 | 0.043 | 0.136 | 0.141 | | | 4 |
| 5 | 0.0 | 505.0 | 0.035 | 0.051 | 0.175 | 0.180 | -0.0069 | 0.0067 | 5 |
| 6 | 6.6 | 508.0 | 0.039 | 0.070 | 0.187 | 0.192 | 0.0000 | 0.0000 | 10 |
| 7 | 10.4 | 508.0 | 0.038 | 0.068 | 0.191 | 0.196 | -0.0028 | 0.0092 | 11 |
| 8 | 15.0 | 507.0 | 0.038 | 0.069 | 0.195 | 0.199 | 0.0000 | 0.0000 | 13 |
| 9 | 18.0 | 509.0 | 0.041 | 0.070 | 0.195 | 0.201 | -0.0003 | 0.0133 | 13 |
| 10 | 18.0 | 606.0 | 0.048 | 0.077 | 0.226 | 0.227 | | | 15 |
| 11 | 18.4 | 692.0 | 0.056 | 0.085 | 0.257 | 0.260 | | | 16 |
| 12 | 18.2 | 804.0 | 0.070 | 0.095 | 0.296 | 0.299 | | | 16 |
| 13 | 18.0 | 904.0 | 0.077 | 0.103 | 0.332 | 0.337 | | | 17 |
| 14 | 17.6 | 1002.0 | 0.082 | 0.112 | 0.371 | 0.376 | -0.0058 | 0.0203 | 17 |
| 15 | 14.2 | 999.0 | 0.084 | 0.113 | 0.381 | 0.387 | | | 19 |
| 16 | 9.8 | 999.0 | 0.085 | 0.114 | 0.381 | 0.387 | | | 21 |
| 17 | 6.0 | 998.0 | 0.084 | 0.112 | 0.382 | 0.388 | | | 22 |
| 18 | 0.2 | 998.0 | 0.084 | 0.112 | 0.382 | 0.387 | -0.0100 | 0.0144 | 22 |
| 19 | 6.8 | 997.0 | 0.086 | 0.112 | 0.385 | 0.392 | | | 24 |
| 20 | 11.0 | 997.0 | 0.088 | 0.112 | 0.386 | 0.393 | | | 24 |
| 21 | 14.2 | 997.0 | 0.088 | 0.112 | 0.388 | 0.395 | | | 25 |
| 22 | 18.4 | 997.0 | 0.088 | 0.113 | 0.389 | 0.397 | -0.0058 | 0.0203 | 26 |
| 23 | 0.2 | 998.0 | 0.091 | 0.115 | 0.392 | 0.398 | -0.0114 | 0.0147 | 29 |
| 24 | 18.2 | 997.0 | 0.092 | 0.117 | 0.377 | 0.404 | | | 32 |
| 25 | 0.4 | 997.0 | 0.092 | 0.116 | 0.377 | 0.403 | | | 33 |
| 26 | 18.0 | 996.0 | 0.094 | 0.120 | 0.379 | 0.406 | | | 34 |
| 27 | 0.2 | 996.0 | 0.091 | 0.120 | 0.381 | 0.404 | | | 35 |
| 28 | 18.2 | 995.0 | 0.094 | 0.121 | 0.379 | 0.405 | | | 36 |
| 29 | 0.2 | 996.0 | 0.092 | 0.119 | 0.378 | 0.404 | -0.0114 | 0.0147 | 37 |
| 30 | 18.2 | 996.0 | 0.096 | 0.120 | 0.378 | 0.409 | -0.0053 | 0.0203 | 39 |
| 31 | 20.2 | 997.0 | 0.095 | 0.122 | 0.379 | 0.410 | 0.0000 | 0.0000 | 41 |
| 32 | 30.2 | 1197.0 | 0.092 | 0.095 | 0.507 | 0.521 | 0.0689 | 0.0567 | 43 |
| 33 | 40.4 | 1411.0 | 0.086 | 0.088 | 0.624 | 0.626 | 0.1069 | 0.0792 | 50 |
| 34 | 50.4 | 1595.0 | 0.085 | 0.091 | 0.736 | 0.739 | 0.1553 | 0.1347 | 54 |
| 35 | 60.4 | 1810.0 | 0.112 | 0.112 | 0.843 | 0.846 | 0.1864 | 0.1819 | 63 |
| 36 | 70.2 | 2004.0 | 0.122 | 0.129 | 0.955 | 0.944 | 0.2347 | 0.2236 | 70 |
| 37 | 80.2 | 2204.0 | 0.134 | 0.141 | 1.069 | 1.055 | 0.2844 | 0.2789 | 78 |
| 38 | 90.2 | 2403.0 | 0.155 | 0.151 | 1.185 | 1.168 | 0.2997 | 0.3594 | 84 |
| 39 | 100.0 | 2611.0 | 0.174 | 0.166 | 1.315 | 1.291 | 0.5414 | 0.4872 | 92 |
| 40 | 110.0 | 2804.0 | 0.190 | 0.186 | 1.433 | 1.410 | 0.7594 | 0.7278 | 98 |

Table 3. Continued.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | Angle degree | | Time min |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-----------------|--------|-------------|
| | | | 26 | 27 | 28 | 29 | 8 | 9 | |
| 41 | 120.6 | 3016.0 | 0.216 | 0.215 | 1.567 | 1.551 | 0.9886 | 0.9467 | 106 |
| 42 | 120.8 | 3209.0 | 0.243 | 0.248 | 1.677 | 1.666 | 1.0164 | 0.9689 | 113 |
| 43 | 120.2 | 3384.0 | 0.275 | 0.280 | 1.804 | 1.790 | 1.0217 | 0.9750 | 118 |
| 43 | 120.4 | 3380.0 | 0.277 | 0.282 | 1.807 | 1.790 | | | 118 |
| 43 | 120.6 | 3391.0 | 0.277 | 0.281 | 1.818 | 1.798 | | | 119 |
| 43 | 120.8 | 3406.0 | 0.278 | 0.281 | 1.826 | 1.808 | | | 119 |
| 44 | 120.8 | 3584.0 | 0.310 | 0.310 | 1.955 | 1.936 | 1.0200 | 0.9794 | 124 |
| 44 | 120.8 | 3603.0 | 0.313 | 0.315 | 1.968 | 1.951 | | | 124 |
| 44 | 120.6 | 3619.0 | 0.314 | 0.321 | 2.027 | 2.015 | | | 126 |
| 45 | 121.2 | 3809.0 | 0.309 | 0.346 | 2.239 | 2.278 | 1.0311 | 1.0058 | 132 |
| 45 | 120.8 | 3855.0 | 0.315 | 0.371 | 2.422 | 2.494 | 1.0339 | 1.0108 | 141 |
| 46 | 121.2 | 3994.0 | 0.347 | 0.415 | 2.539 | 2.627 | 1.0400 | 1.0178 | 148 |
| 46 | 121.2 | 4006.0 | 0.346 | 0.413 | 2.561 | 2.649 | | | 148 |
| 46.5 | 120.6 | 4110.0 | 0.417 | 0.500 | 2.833 | 2.940 | 1.0406 | 1.0094 | 161 |
| 47 | 121.2 | 4203.0 | 0.455 | 0.546 | 2.908 | 3.027 | 1.0469 | 1.0181 | 167 |
| 47 | 120.6 | 4177.0 | 0.488 | 0.593 | 2.958 | 3.101 | | | 171 |
| 47.5 | 119.6 | 4307.0 | 0.493 | 0.602 | 2.971 | 3.121 | 1.0431 | 1.0125 | 172 |
| 48 | 121.2 | 4411.0 | 0.589 | 0.707 | 3.162 | 3.338 | 1.0569 | 1.0197 | 180 |
| 48.5 | 121.2 | 4500.0 | 0.617 | 0.742 | 3.228 | 3.411 | 1.0594 | 1.0194 | 186 |
| - | 0.0 | 2.0 | 0.127 | 0.187 | 1.036 | 1.102 | | | 191 |
| 48.5 | 121.4 | 4503.0 | 0.617 | 0.742 | 3.228 | 3.411 | 1.0594 | 1.0194 | 277 |
| 49 | 120.8 | 4605.0 | 0.667 | 0.817 | 3.339 | 3.547 | 1.0594 | 1.0194 | 280 |
| 49.5 | 121.8 | 4710.0 | 0.718 | 0.894 | 3.450 | 3.681 | 1.0600 | 1.0219 | 282 |
| 50 | 120.8 | 4838.0 | 0.808 | 1.010 | 3.646 | 3.887 | 1.0719 | 1.0244 | 288 |
| 50.5 | 121.0 | 4938.0 | 0.883 | 1.156 | 3.850 | 4.124 | 1.0700 | 1.0253 | 294 |

MEASURED DISPLACEMENTS AND ANGLES, TEST N2

Table 1. Loads and displacements measured by transducers 10 – 17.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|--------|-------|-------|--------|--------|--------|--------|
| | | | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.00 | 0.00 | 0.000 | 0.000 | 0.000 | 0.000 |
| 3 | 0.0 | 318.0 | 0.001 | 0.000 | -0.15 | -0.17 | 0.020 | 0.000 | 0.032 | 0.020 |
| 5 | 0.0 | 503.0 | 0.004 | 0.000 | -0.19 | -0.22 | 0.028 | 0.018 | 0.053 | 0.042 |
| 7 | 10.8 | 505.0 | 0.009 | 0.000 | 0.26 | 0.28 | 0.046 | 0.039 | 0.059 | 0.049 |
| 9 | 19.0 | 505.0 | 0.014 | 0.000 | 0.68 | 0.75 | 0.062 | 0.059 | 0.065 | 0.053 |
| 10 | 18.0 | 605.0 | 0.015 | 0.000 | 0.75 | 0.78 | 0.077 | 0.076 | 0.077 | 0.066 |
| 12 | 18.0 | 810.0 | 0.019 | 0.000 | 0.74 | 0.82 | 0.102 | 0.101 | 0.100 | 0.089 |
| 14 | 18.2 | 1007.0 | 0.020 | 0.000 | 1.60 | 1.77 | 0.214 | 0.232 | 0.117 | 0.115 |
| 16 | 10.2 | 1000.0 | 0.020 | 0.000 | 1.21 | 1.28 | 0.200 | 0.213 | 0.116 | 0.117 |
| 18 | 0.6 | 999.0 | 0.017 | 0.000 | 0.34 | 0.32 | 0.139 | 0.135 | 0.116 | 0.109 |
| 20 | 10.8 | 997.0 | 0.021 | -0.001 | 1.09 | 1.19 | 0.184 | 0.201 | 0.118 | 0.115 |
| 22 | 18.6 | 997.0 | 0.021 | 0.000 | 1.84 | 1.99 | 0.240 | 0.265 | 0.121 | 0.123 |
| 23 | 0.4 | 994.0 | 0.024 | 0.015 | 0.34 | 0.32 | 0.140 | 0.136 | 0.117 | 0.112 |
| 24 | 19.0 | 996.0 | 0.025 | 0.015 | 1.93 | 2.11 | 0.251 | 0.287 | 0.124 | 0.128 |
| 25 | 0.4 | 997.0 | 0.023 | 0.017 | 0.30 | 0.30 | 0.137 | 0.137 | 0.116 | 0.114 |
| 26 | 18.8 | 997.0 | 0.023 | 0.016 | 1.94 | 2.16 | 0.255 | 0.288 | 0.127 | 0.130 |
| 27 | 0.4 | 995.0 | 0.022 | 0.017 | 0.31 | 0.34 | 0.139 | 0.137 | 0.117 | 0.115 |
| 28 | 18.8 | 995.0 | 0.024 | 0.018 | 1.99 | 2.14 | 0.257 | 0.292 | 0.125 | 0.131 |
| 29 | 0.4 | 995.0 | 0.021 | 0.017 | 0.30 | 0.30 | 0.138 | 0.138 | 0.117 | 0.115 |
| 30 | 18.4 | 994.0 | 0.023 | 0.018 | 1.94 | 2.13 | 0.255 | 0.291 | 0.126 | 0.131 |
| 31 | 20.6 | 993.0 | 0.026 | 0.023 | 2.18 | 2.40 | 0.277 | 0.316 | 0.127 | 0.135 |
| 33 | 40.4 | 1407.0 | 0.044 | 0.104 | 5.30 | 5.69 | 0.643 | 0.733 | 0.218 | 0.250 |
| 35 | 61.0 | 1813.0 | 0.067 | 0.147 | 9.04 | 9.53 | 1.132 | 1.268 | 0.437 | 0.475 |
| 36 | 70.6 | 2020.0 | 0.072 | 0.177 | 11.07 | 11.57 | 1.400 | 1.553 | 0.550 | 0.592 |
| 37 | 80.4 | 2207.0 | 0.080 | 0.223 | 13.42 | 13.92 | 1.711 | 1.878 | 0.671 | 0.711 |
| 38 | 90.2 | 2406.0 | 0.079 | 0.261 | 17.30 | 17.76 | 2.171 | 2.349 | 0.842 | 0.874 |
| 39 | 100.6 | 2601.0 | 0.062 | 0.324 | 25.29 | 25.83 | 3.090 | 3.261 | 1.164 | 1.167 |
| 40 | 110.6 | 2823.0 | -0.008 | 0.416 | 36.41 | 37.15 | 4.384 | 4.535 | 1.613 | 1.564 |
| 41 | 120.4 | 3014.0 | -0.046 | 0.508 | 48.28 | 49.14 | 5.747 | 5.894 | 2.070 | 1.981 |
| 43 | 120.8 | 3410.0 | -0.056 | 0.532 | 50.78 | 51.63 | 6.029 | 6.254 | 2.229 | 2.130 |
| 45 | 120.8 | 3809.0 | -0.058 | 0.545 | 51.43 | 52.29 | 6.175 | 6.422 | 2.338 | 2.246 |
| 46 | 121.4 | 4010.0 | -0.054 | 0.544 | 51.81 | 52.67 | 6.275 | 6.518 | 2.413 | 2.313 |
| 47 | 121.4 | 4219.0 | -0.063 | 0.547 | 52.27 | 53.13 | 6.396 | 6.643 | 2.513 | 2.410 |
| 48 | 120.0 | 4405.0 | -0.075 | 0.559 | 52.12 | 53.03 | 6.540 | 6.763 | 2.684 | 2.554 |
| - | 109.0 | 287.0 | -0.437 | 0.827 | 55.38 | 55.96 | 18.140 | 18.948 | 15.317 | 12.422 |

Table 2. Displacements measured by transducers 18 – 25.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | | | | |
|------|-----------------------|-----------------------|--------------------|-------|-------|-------|-------|-------|-------|-------|
| | | | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.00 | 0.00 | 0.000 | 0.000 |
| 3 | 0.0 | 318.0 | 0.073 | 0.065 | 0.089 | 0.078 | 0.24 | 0.18 | 0.004 | 0.002 |
| 5 | 0.0 | 503.0 | 0.111 | 0.107 | 0.133 | 0.125 | 0.35 | 0.26 | 0.008 | 0.000 |
| 7 | 10.8 | 505.0 | 0.117 | 0.115 | 0.155 | 0.144 | 0.83 | 0.63 | 0.009 | 0.011 |
| 9 | 19.0 | 505.0 | 0.122 | 0.121 | 0.173 | 0.165 | 1.22 | 0.98 | 0.015 | 0.030 |
| 10 | 18.0 | 605.0 | 0.147 | 0.151 | 0.204 | 0.203 | 1.32 | 1.06 | 0.018 | 0.033 |
| 12 | 18.0 | 810.0 | 0.190 | 0.201 | 0.261 | 0.260 | 1.48 | 1.25 | 0.019 | 0.036 |
| 14 | 18.2 | 1007.0 | 0.268 | 0.289 | 0.392 | 0.397 | 2.01 | 1.76 | 0.030 | 0.035 |
| 16 | 10.2 | 1000.0 | 0.269 | 0.287 | 0.382 | 0.388 | 1.65 | 1.41 | 0.032 | 0.035 |
| 18 | 0.6 | 999.0 | 0.249 | 0.263 | 0.335 | 0.344 | 1.06 | 0.84 | 0.033 | 0.034 |
| 20 | 10.8 | 997.0 | 0.262 | 0.282 | 0.372 | 0.378 | 1.62 | 1.37 | 0.033 | 0.034 |
| 22 | 18.6 | 997.0 | 0.279 | 0.304 | 0.412 | 0.419 | 2.10 | 1.87 | 0.034 | 0.036 |
| 23 | 0.4 | 994.0 | 0.250 | 0.266 | 0.340 | 0.348 | 1.04 | 0.83 | 0.034 | 0.037 |
| 24 | 19.0 | 996.0 | 0.287 | 0.313 | 0.422 | 0.430 | 2.17 | 1.92 | 0.035 | 0.037 |
| 25 | 0.4 | 997.0 | 0.252 | 0.270 | 0.341 | 0.353 | 1.02 | 0.83 | 0.034 | 0.037 |
| 26 | 18.8 | 997.0 | 0.287 | 0.313 | 0.424 | 0.433 | 2.17 | 1.91 | 0.035 | 0.038 |
| 27 | 0.4 | 995.0 | 0.252 | 0.270 | 0.343 | 0.354 | 1.02 | 0.82 | 0.037 | 0.037 |
| 28 | 18.8 | 995.0 | 0.289 | 0.316 | 0.427 | 0.436 | 2.18 | 1.95 | 0.037 | 0.043 |
| 29 | 0.4 | 995.0 | 0.252 | 0.271 | 0.342 | 0.357 | 1.02 | 0.82 | 0.035 | 0.039 |
| 30 | 18.4 | 994.0 | 0.289 | 0.315 | 0.428 | 0.435 | 2.15 | 1.90 | 0.037 | 0.040 |
| 31 | 20.6 | 993.0 | 0.296 | 0.323 | 0.445 | 0.453 | 2.33 | 2.09 | 0.038 | 0.057 |
| 33 | 40.4 | 1407.0 | 0.486 | 0.530 | 0.788 | 0.811 | 4.58 | 4.51 | 0.040 | 0.098 |
| 35 | 61.0 | 1813.0 | 0.671 | 0.759 | 1.370 | 1.418 | 9.02 | 8.90 | 0.077 | 0.208 |
| 36 | 70.6 | 2020.0 | 0.790 | 0.896 | 1.623 | 1.699 | 11.12 | 10.96 | 0.100 | 0.241 |
| 37 | 80.4 | 2207.0 | 0.922 | 1.046 | 1.918 | 2.006 | 13.35 | 13.16 | 0.116 | 0.275 |
| 38 | 90.2 | 2406.0 | 1.091 | 1.232 | 2.328 | 2.432 | 16.74 | 16.51 | 0.145 | 0.315 |
| 39 | 100.6 | 2601.0 | 1.476 | 1.585 | 3.280 | 3.306 | 24.61 | 24.34 | 0.176 | 0.388 |
| 40 | 110.6 | 2823.0 | 1.950 | 2.033 | 4.566 | 4.530 | 35.56 | 35.20 | 0.176 | 0.499 |
| 41 | 120.4 | 3014.0 | 2.559 | 2.583 | 6.041 | 5.969 | 48.23 | 47.89 | 0.168 | 0.616 |
| 43 | 120.8 | 3410.0 | 2.782 | 2.913 | 6.523 | 6.505 | 51.31 | 51.02 | 0.162 | 0.654 |
| 45 | 120.8 | 3809.0 | 3.082 | 3.277 | 6.915 | 6.942 | 52.64 | 52.39 | 0.161 | 0.670 |
| 46 | 121.4 | 4010.0 | 3.264 | 3.455 | 7.143 | 7.162 | 53.45 | 53.19 | 0.161 | 0.671 |
| 47 | 121.4 | 4219.0 | 3.428 | 3.626 | 7.357 | 7.389 | 54.24 | 53.98 | 0.159 | 0.699 |
| 48 | 120.0 | 4405.0 | 3.538 | 3.797 | 7.505 | 7.572 | 54.49 | 54.25 | 0.150 | 0.709 |
| - | 109.0 | 287.0 | 3.352 | 3.678 | 7.222 | 7.353 | 52.84 | 52.46 | 0.168 | 0.788 |

Table 3. Displacements measured by transducers 26 – 29, angles measured by clinometers 8 – 9 and time from the beginning of the test.

| Step | 2P ₂ kN | ΣP ₁ kN | Displacement mm | | | | Angle degree | | Time min |
|------|-----------------------|-----------------------|--------------------|-------|--------|--------|-----------------|--------|-------------|
| | | | 26 | 27 | 28 | 29 | 8 | 9 | |
| 0 | 0.0 | 0.0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.0000 | 0.0000 | 0 |
| 3 | 0.0 | 318.0 | 0.027 | 0.006 | 0.161 | 0.152 | | | 3 |
| 5 | 0.0 | 503.0 | 0.043 | 0.026 | 0.235 | 0.231 | -0.0064 | 0.0078 | 4 |
| 7 | 10.8 | 505.0 | 0.048 | 0.031 | 0.249 | 0.246 | -0.0047 | 0.0097 | 7 |
| 9 | 19.0 | 505.0 | 0.049 | 0.033 | 0.256 | 0.252 | 0.0028 | 0.0128 | 9 |
| 10 | 18.0 | 605.0 | 0.057 | 0.044 | 0.293 | 0.292 | | | 11 |
| 12 | 18.0 | 810.0 | 0.081 | 0.071 | 0.371 | 0.375 | | | 12 |
| 14 | 18.2 | 1007.0 | 0.102 | 0.091 | 0.472 | 0.476 | 0.0297 | 0.0325 | 13 |
| 16 | 10.2 | 1000.0 | 0.109 | 0.099 | 0.483 | 0.487 | | | 17 |
| 18 | 0.6 | 999.0 | 0.113 | 0.105 | 0.479 | 0.472 | 0.0031 | 0.0211 | 18 |
| 20 | 10.8 | 997.0 | 0.123 | 0.111 | 0.480 | 0.485 | | | 22 |
| 22 | 18.6 | 997.0 | 0.121 | 0.108 | 0.495 | 0.496 | 0.0325 | 0.0333 | 22 |
| 23 | 0.4 | 994.0 | 0.116 | 0.108 | 0.488 | 0.479 | 0.0036 | 0.0211 | 26 |
| 24 | 19.0 | 996.0 | 0.124 | 0.111 | 0.505 | 0.506 | | | 30 |
| 25 | 0.4 | 997.0 | 0.120 | 0.111 | 0.492 | 0.485 | | | 31 |
| 26 | 18.8 | 997.0 | 0.122 | 0.110 | 0.506 | 0.508 | | | 32 |
| 27 | 0.4 | 995.0 | 0.121 | 0.111 | 0.493 | 0.487 | | | 33 |
| 28 | 18.8 | 995.0 | 0.122 | 0.110 | 0.506 | 0.509 | | | 34 |
| 29 | 0.4 | 995.0 | 0.122 | 0.113 | 0.493 | 0.488 | 0.0042 | 0.0214 | 35 |
| 30 | 18.4 | 994.0 | 0.123 | 0.112 | 0.508 | 0.511 | 0.0353 | 0.0103 | 38 |
| 31 | 20.6 | 993.0 | 0.124 | 0.108 | 0.513 | 0.516 | | | 40 |
| 33 | 40.4 | 1407.0 | 0.143 | 0.117 | 0.712 | 0.729 | 0.1139 | 0.0800 | 43 |
| 35 | 61.0 | 1813.0 | 0.173 | 0.194 | 0.925 | 0.943 | 0.1928 | 0.1758 | 48 |
| 36 | 70.6 | 2020.0 | 0.215 | 0.240 | 1.032 | 1.052 | 0.2361 | 0.2197 | 53 |
| 37 | 80.4 | 2207.0 | 0.260 | 0.279 | 1.151 | 1.161 | 0.2892 | 0.2692 | 58 |
| 38 | 90.2 | 2406.0 | 0.288 | 0.311 | 1.264 | 1.261 | 0.3764 | 0.3425 | 62 |
| 39 | 100.6 | 2601.0 | 0.315 | 0.353 | 1.429 | 1.396 | 0.5583 | 0.5189 | 68 |
| 40 | 110.6 | 2823.0 | 0.356 | 0.512 | 1.602 | 1.543 | 0.7564 | 0.6922 | 75 |
| 41 | 120.4 | 3014.0 | 0.403 | 0.543 | 1.766 | 1.680 | 0.9650 | 0.9431 | 80 |
| 43 | 120.8 | 3410.0 | 0.470 | 0.647 | 2.002 | 1.926 | 1.0086 | 0.9844 | 87 |
| 45 | 120.8 | 3809.0 | 0.592 | 0.765 | 2.366 | 2.263 | 1.0169 | 1.0000 | 91 |
| 46 | 121.4 | 4010.0 | 0.696 | 0.838 | 2.604 | 2.454 | 1.0236 | 1.0117 | 95 |
| 47 | 121.4 | 4219.0 | 0.852 | 0.964 | 2.850 | 2.661 | 1.0264 | 1.0186 | 99 |
| 48 | 120.0 | 4405.0 | 1.133 | 1.076 | 3.363 | 2.929 | | | 104 |
| - | 109.0 | 287.0 | 11.430 | 9.651 | 13.795 | 11.426 | | | 104 |

PHOTOGRAPHS, TEST BES1



Fig. 1. Steel plate under hollow core slab.



Fig. 2. Joint reinforcement and plastic pipes being pushed to their final position .



Fig. 3. Steel plates to support the upper wall element.



Fig. 4. Loading arrangements seen from west.



Fig. 5. Inductive transducers for measuring vertical displacements.

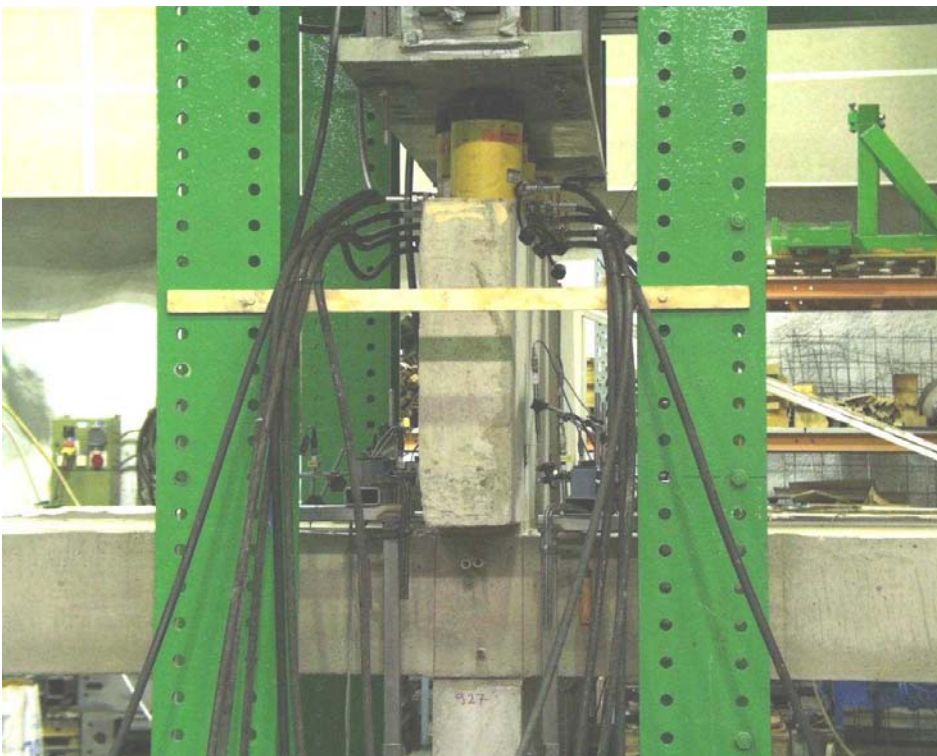


Fig. 6. Loading arrangements seen from north.



Fig. 7. Cracks at step 38 seen from north.



Fig. 8. Cracks at step 38 seen from north.



Fig. 9. Transverse crack on the top of the western slab at step 38.



Fig. 10. Transverse crack on the top of the eastern slab at step 38.



Fig. 11. Cracking pattern after failure seen from north.



Fig. 12. Cracking pattern in the upper wall element after failure seen from west.



Fig. 13. Cracking pattern in the upper wall element after failure seen from west. Note also the failure of the cantilevered end which took place after step 44.

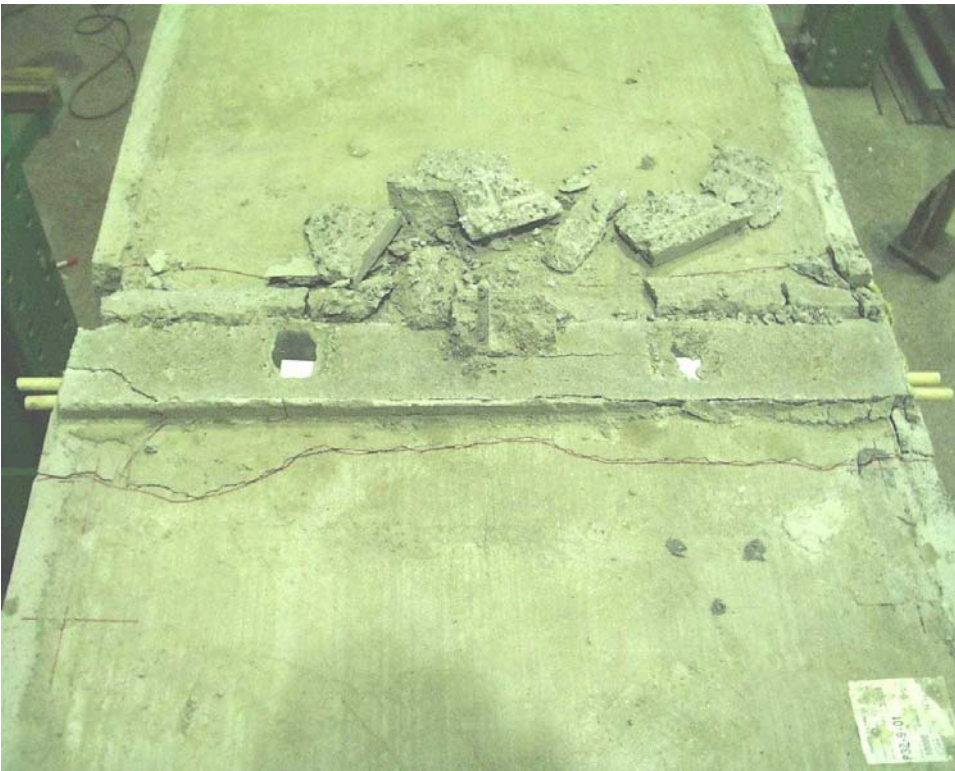


Fig. 14. 2nd phase grout after removal of the upper wall element.



Fig. 15. Lower wall element after removal of slabs seen from north.



Fig. 16. Lower wall element after removal of slabs seen from east.



Fig. 17. Lower wall element after removal of slab seen from west.



Fig. 18. Uncracked joint concrete on top of the upper wall element seen from north.



Fig. 19. Uncracked joint concrete on top of the upper wall element seen from south.



Fig. 20. End of western slab.



Fig. 21. End of western slab.



Fig. 22. End of eastern slab.



Fig. 23. End of eastern slab.

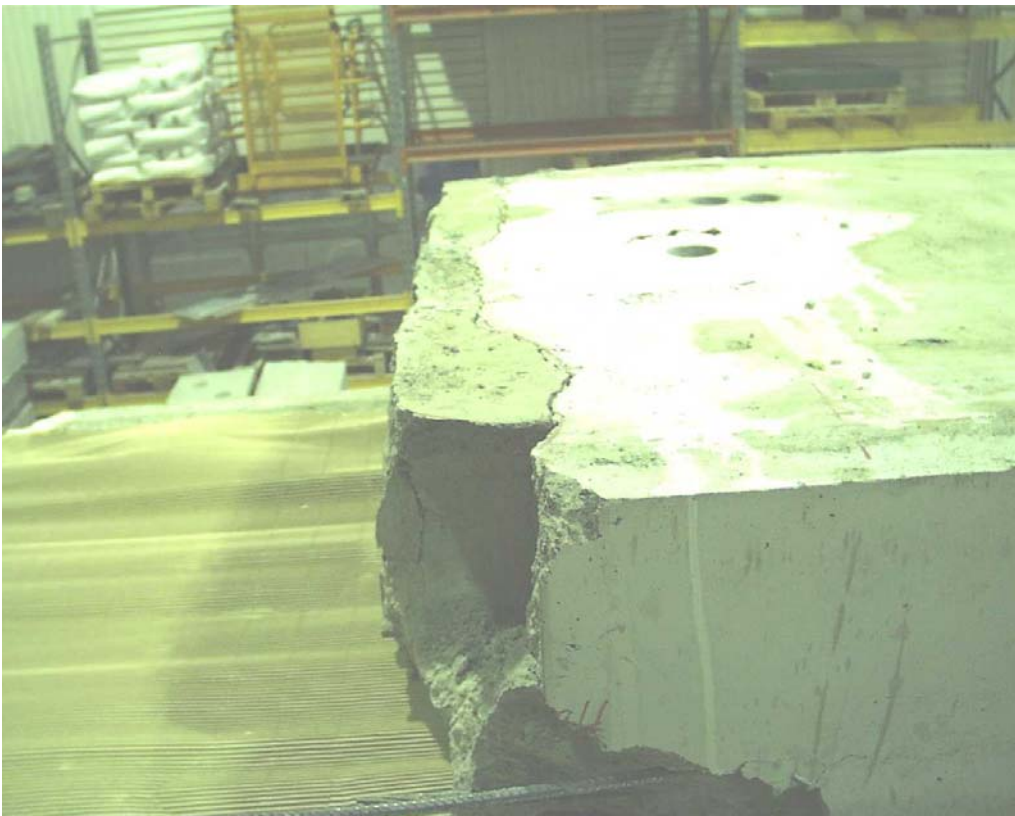


Fig. 24. End of eastern slab.

PHOTOGRAPHS, TEST N1



Fig. 1. Steel plate between neoprene strip and slab. Note the curvature of the strip close to the plate.



Fig. 2. Joint before concreting.

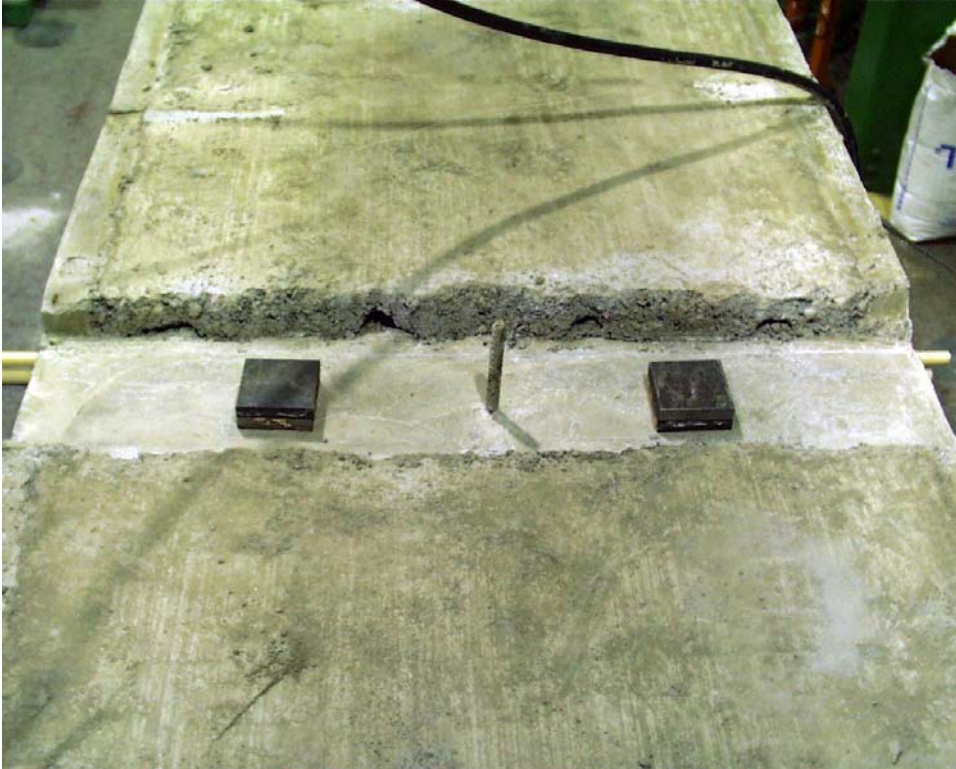


Fig. 3. Joint before installation of the upper wall element.

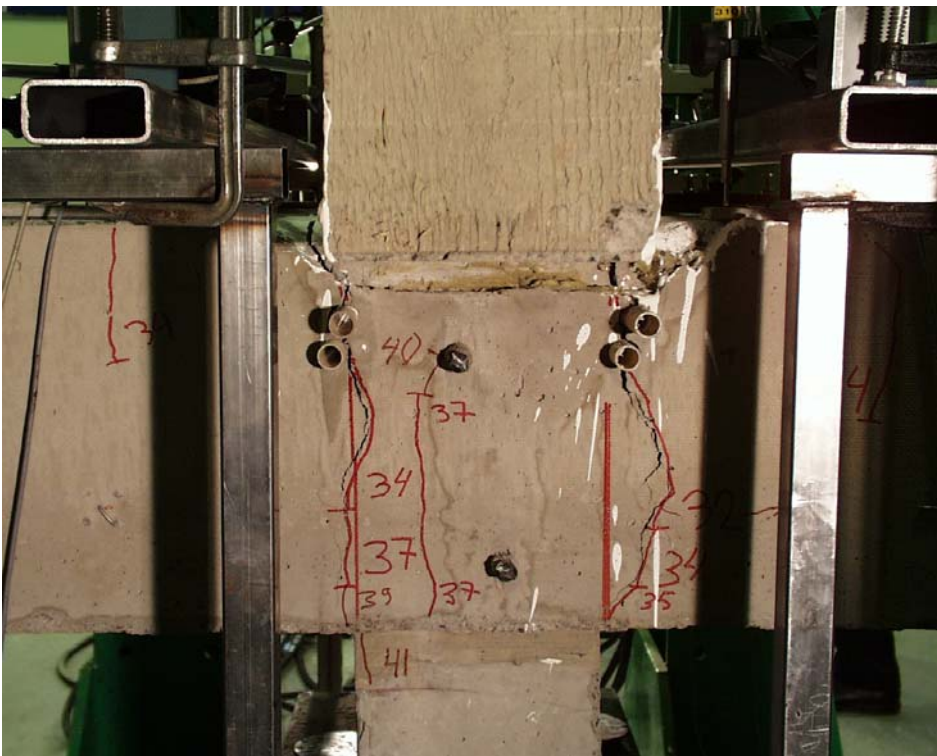


Fig.4. Cracking pattern at step 41 seen from south.

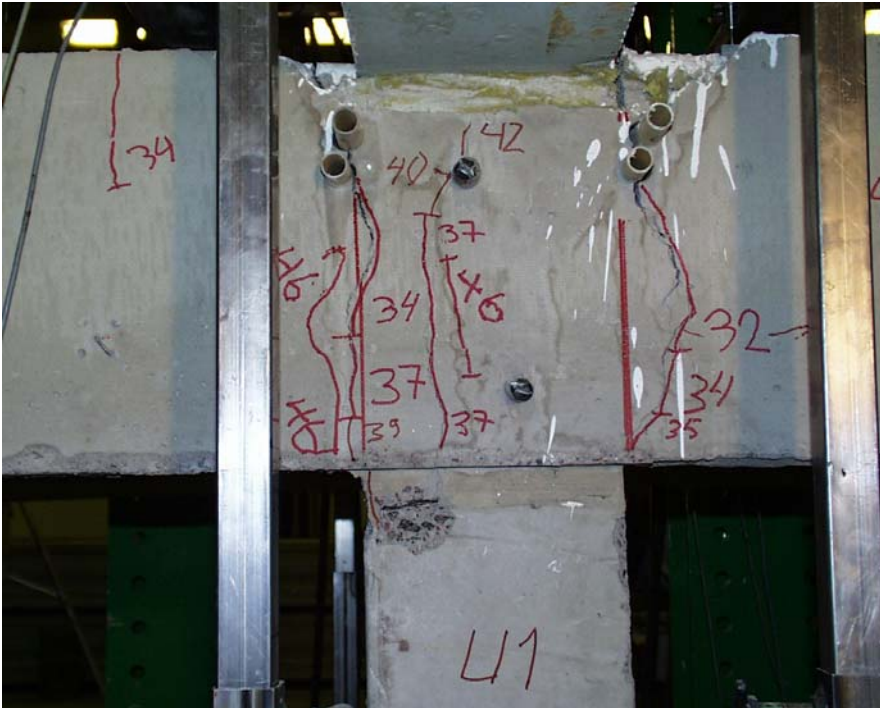


Fig. 5. Cracking pattern at step 46 seen from south.

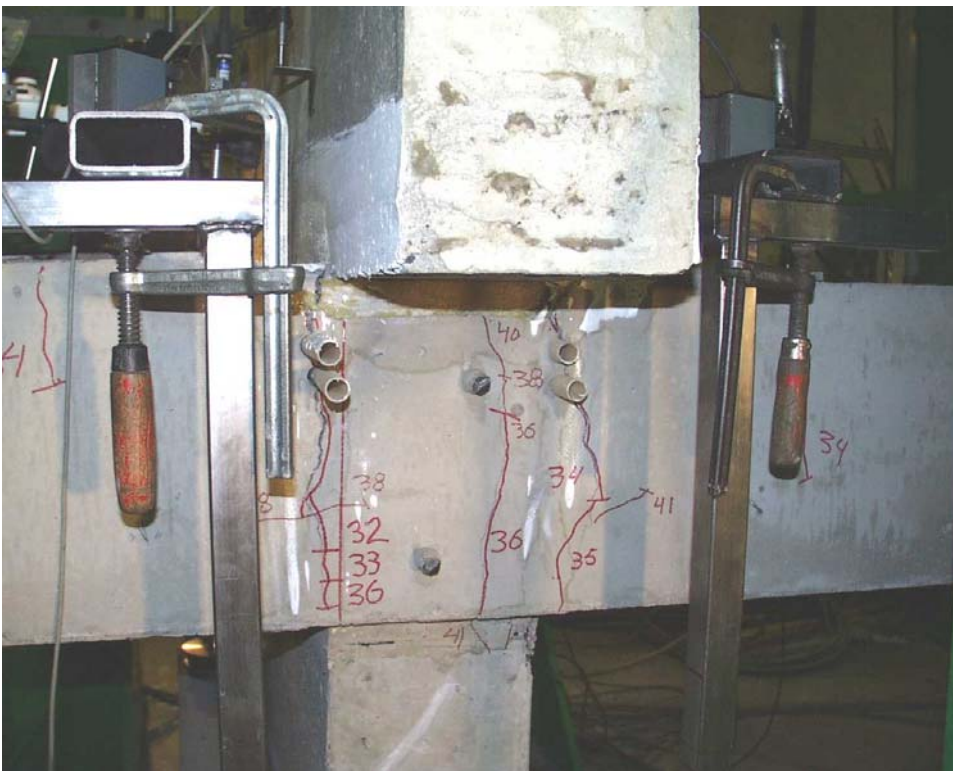


Fig. 6. Cracking pattern at step 41 seen from north.



Fig. 7. Peeling of the concrete below and above the neoprene strip before failure seen from west.



Fig. 8. Deformation of the eastern slab before failure.



Fig. 9. Cracking pattern after failure seen from north.

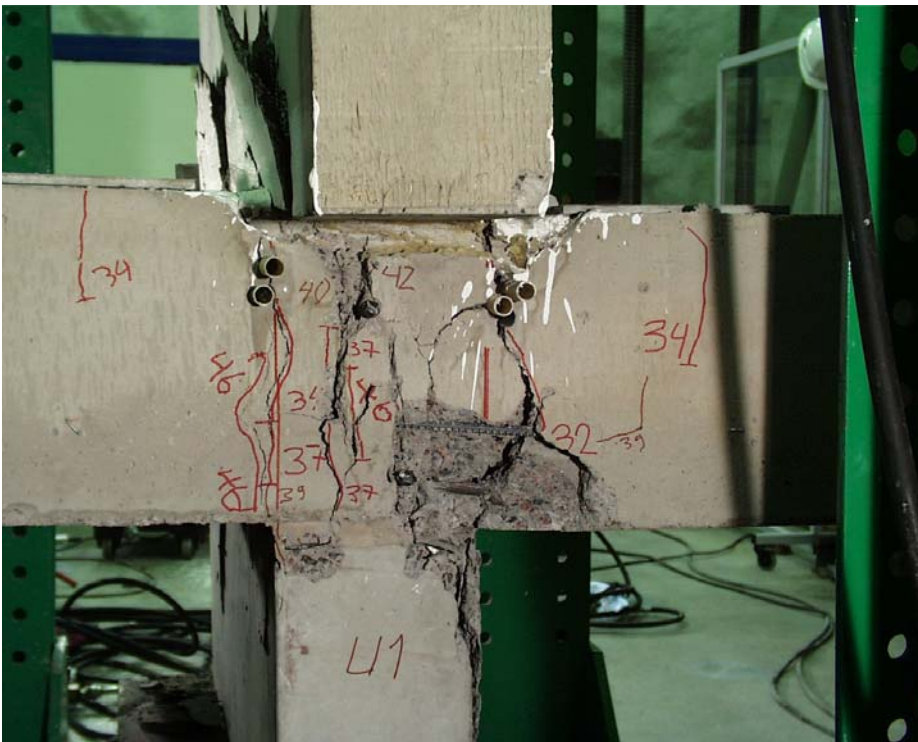


Fig. 10. Cracking pattern after failure seen from south.



Fig. 11. Upper wall element after failure seen from west.



Fig. 12. Upper wall element after failure seen from west.



Fig. 13. Lower wall element after failure seen from west.



Fig. 14. Lower wall element after failure seen from east.



Fig.15. Uncracked eastern face of the upper wall element after failure.



Fig. 16. Top surface of the joint after removal of the upper wall element.



Fig. 17. Top surface of the joint after removal of the upper wall element. Note the air pores.



Fig. 18. Top surface of the joint after removal of the upper wall element seen from north.

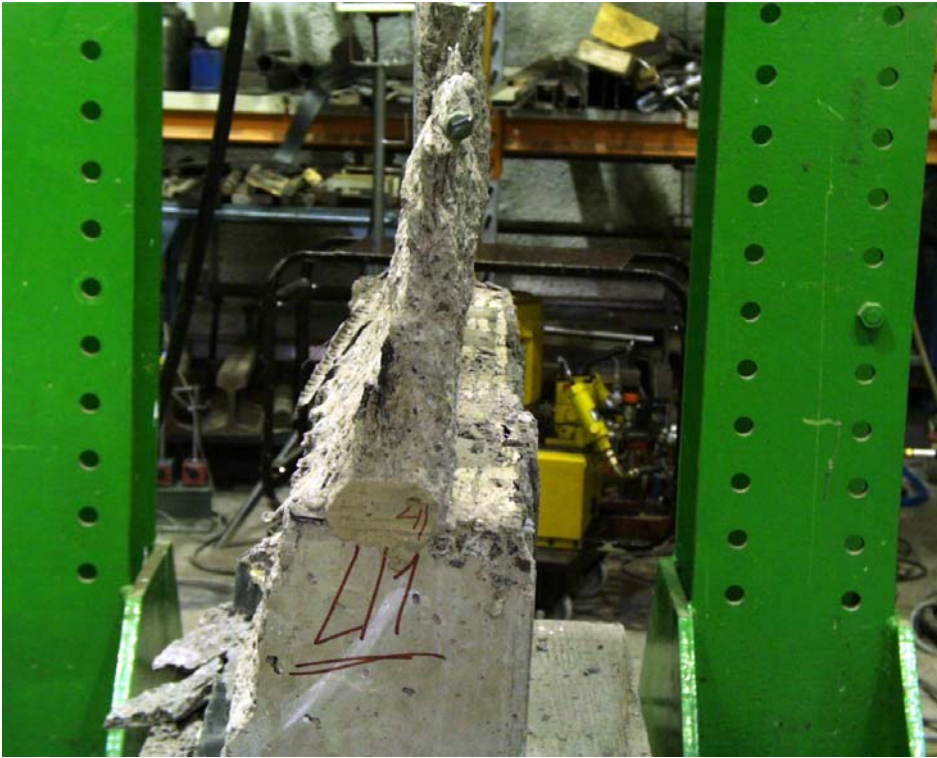


Fig. 19. Lower wall element after removal of slabs seen from north.

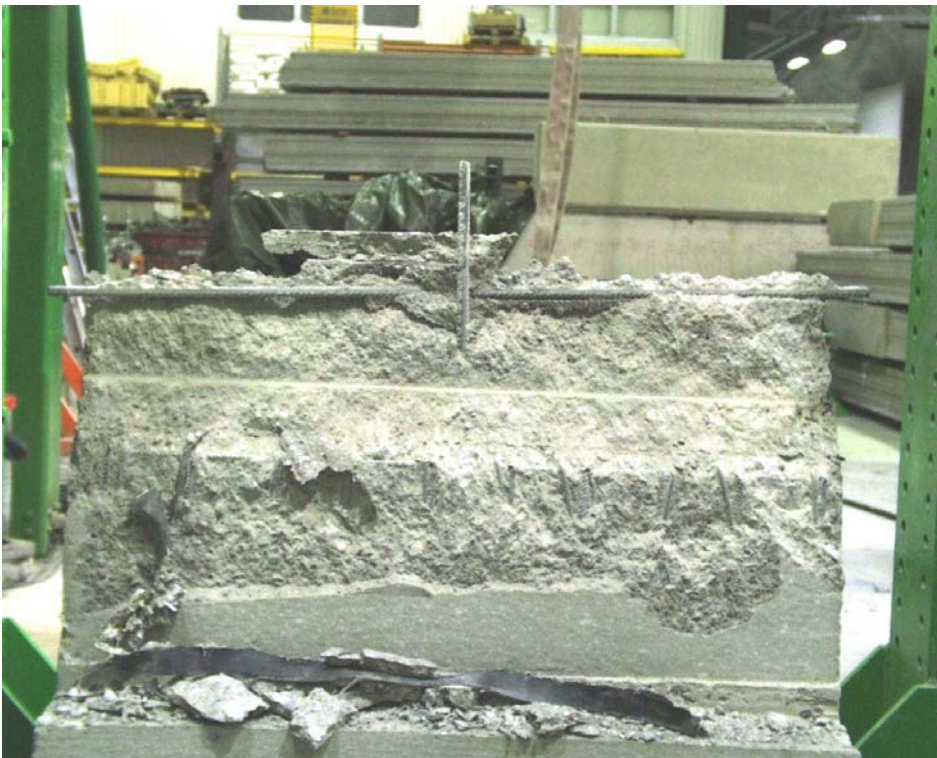


Fig. 20. Lower wall element after removal of slabs seen from east.



Fig. 21. A monolithic block (joint concrete) which was broken when falling down from the top of the lower wall element, seen from east.



Fig. 22. Removing a concrete block from end of western slab.



Fig. 23. End of western slab.



Fig. 24. End of western slab.

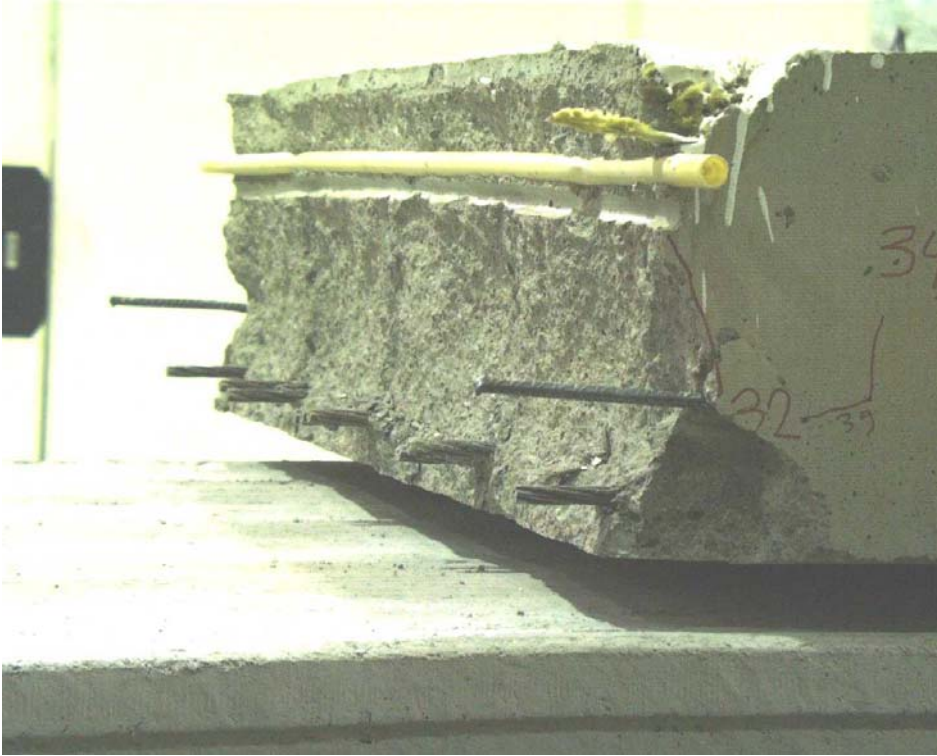


Fig. 25. End of eastern slab.

PHOTOGRAPHS, TEST N2

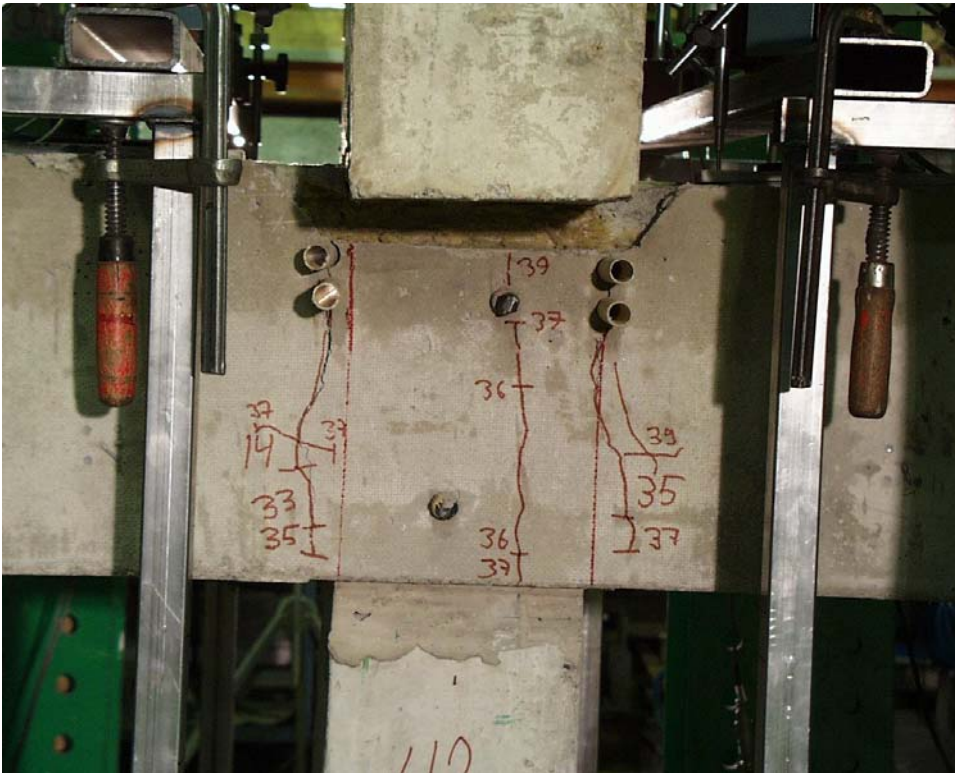


Fig. 1. Cracking pattern at step 39 seen from north.

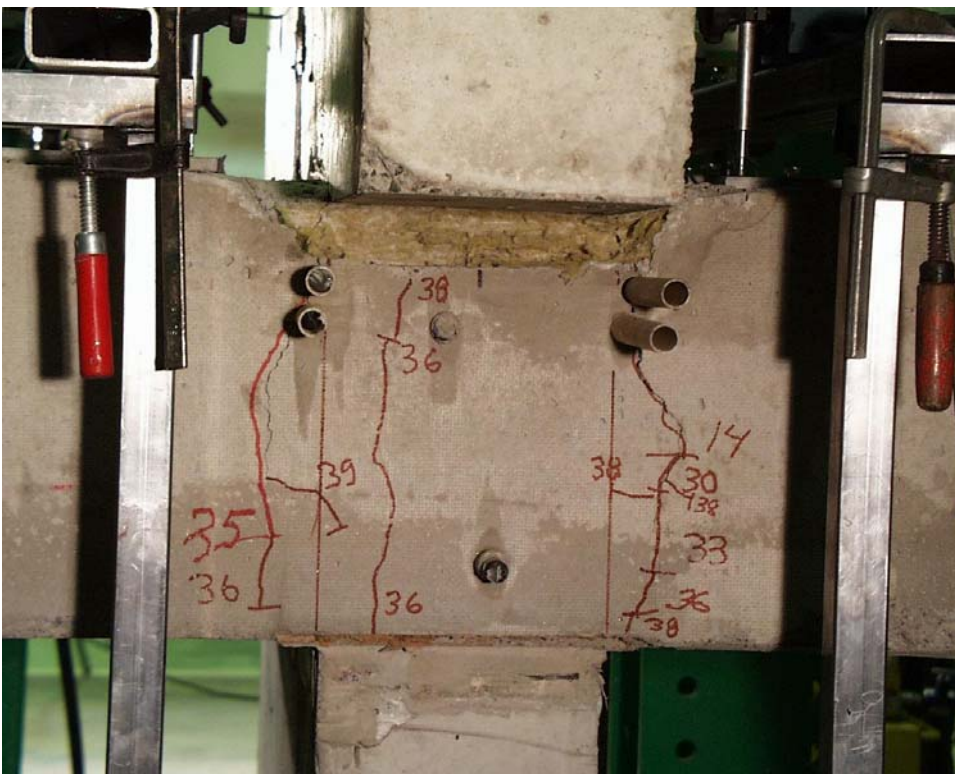


Fig. 2. Cracking pattern at step 39 seen from south.



Fig. 3. Cracking pattern at failure seen from north.

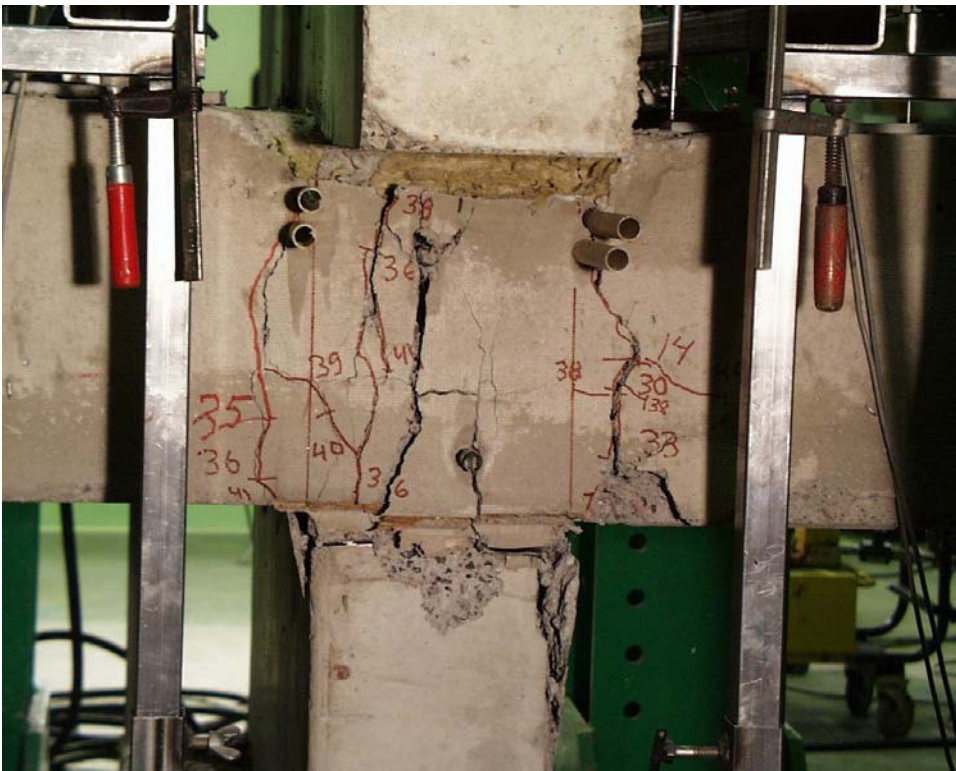


Fig. 4. Cracking pattern at failure seen from south.



Fig. 5. Location of flexural cracks in western slab.



Fig. 6. Location of flexural cracks in eastern slab.



Fig. 7. Peeling of concrete in lower wall element seen from east.



Fig. 8. Peeling of concrete in lower wall element seen from west.

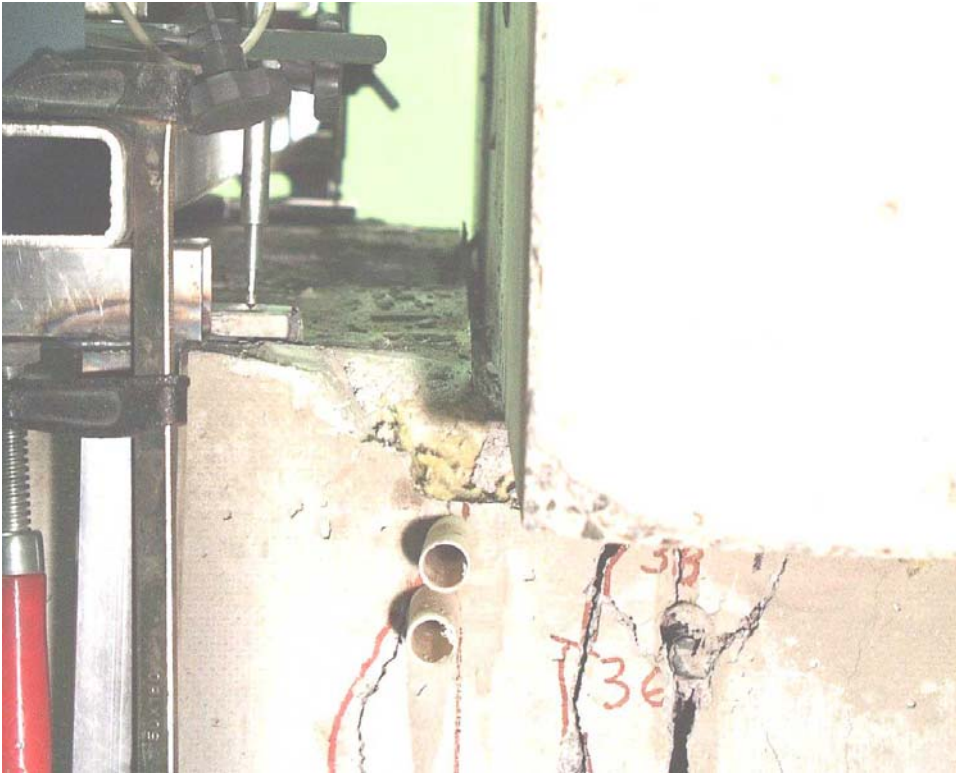


Fig. 9. Cracking in upper wall element after failure seen from north.



Fig. 10. No visible cracking in upper wall element after failure, seen from east.



Fig. 11. Cracking pattern in upper wall element. Western face on the left.



Fig. 12. Joint after removal of the upper wall element seen from west.



Fig. 13. Removal of the failed slab seen from north.



Fig. 14. Lower wall element seen from east.



Fig. 15. End of western slab.



Fig. 16. Lower wall element seen from north.



Fig. 17. Lower wall element seen from west.



Fig. 18. Lower wall element seen from east.



Fig. 19. End of eastern slab.



Fig. 20. End of eastern slab.



Fig. 21. End of eastern slab.



Fig. 22. End of western slab.